

volatile organic compounds (VOC) emissions are expected to be higher for natural gas-firing than oil-firing; however, due to the smaller size of the auxiliary boiler and the gas heater, the higher annual emissions resulting from natural gas-firing will be very small. So combustion of natural gas in the proposed auxiliary boiler and gas heater has no significant trade-offs in emissions.

Natural gas also costs less than distillate oil, which means that firing distillate oil in the auxiliary boiler and gas heater would cost more in fuel cost. Based on U.S. Energy Information Administration's (EIA's) data on natural gas and distillate fuel oil prices, natural gas costs \$5.23/1,000 ft³ (April 2011 price), and distillate oil (ultra low-sulfur No. 2) costs \$3.14/gallon (7/19/2011 cost). Using these cost estimates and fuel consumption of a Clever Brooks 400 HP (model CBEX Elite) boiler, firing distillate oil will cost \$366 per hour compared to approximately \$85 per hour if natural gas is fired (fuel oil - 116.6 gal/hr, natural gas - 16,328 ft³/hr).

Based on Subpart C of 40 CFR Part 98, Mandatory Greenhouse Gas Reporting, GHG emissions for natural gas firing is 116.9 lb CO₂e/MMBtu compared to 163.6 lb CO₂/MMBtu for distillate fuel oil firing. The emission factors include N₂O and CH₄ at the equivalent rates. Therefore, firing natural gas will generate less GHGs than firing oil.

Oil-firing boilers also require more maintenance than natural gas-firing boilers in general.

Step 5 – Select the BACT

In Step 5 of the BACT determination process, the most effective control option not eliminated in Step 4 should be selected as BACT for the pollutant and emissions unit under review and included in the permit.

Energy efficiency, the only remaining and feasible control technology is selected as BACT for the GHG emissions from the proposed auxiliary boiler and gas heater for the Effingham expansion project.

An important measure of the efficiency for a boiler is the units' AFUE. As mentioned in Step 1, natural gas boilers have an AFUE rating around 90 percent in general, which is higher than other fossil fuel-fired boilers. Both the proposed auxiliary boiler and the gas heater will be exclusively fired with natural gas.

The auxiliary boiler and gas heater together accounts for only 0.3-percent of the total GHG emissions potential of the emissions units associated with the expansion project. The operation of the auxiliary boiler will also be limited to 2,500 hours per year (hr/yr). Together, the negligible amount of GHG emissions potential, limitation in operating hours, and use of the natural gas fuel, present the best available option in controlling GHG emissions from the proposed auxiliary boiler and gas heater.

The use of natural gas and the design efficiency are proposed as BACT for GHG emissions from the auxiliary boiler and gas heater. This is consistent with the definition of BACT, which allows "a design, equipment, work practice, operational standard, or combination thereof, may be prescribed instead to

satisfy the requirement for the application of best available control technology.” Due to the negligible amount of GHG emissions potential, a numerical GHG emission limit for the auxiliary boiler and the gas heater is unnecessary.

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Table A-2: GHG Emissions Potential for the Effingham Plant Expansion Project

Fuel	Power Output (MW)	Heat Input (MMBtu/hr)	Operating (hrs/yr)	CO ₂ Emissions		N ₂ O Emissions		CH ₄ Emissions		Total CO ₂ e ^c Rate (TPY)
				Emission Factor (lb/MMWh) ^a	Emission Rate (TPY)	Emission Factor (lb/MMWh) ^a	Emission Rate (TPY)	Emission Factor (lb/MMWh) ^a	Emission Rate (TPY)	
Combined-cycle system (2 CIs, 2 DBs)										
NG	660.6	—	7,760	837.9	2,147,645.0	0.0016	1,271.3	0.0155	39.7	834.3
Oil	558.0	—	1,000	1,141.3	318,422.7	0.0093	804.4	0.0465	13.0	272.4
					2,466,067.7		2,075.7			1,106.7
Aux Boiler										
NG	—	17	2,500	—	2,483.2	—	1.5	—	0.0465	1.0
Gas Heater										
NG	—	8.75	8,760	—	4,478.5	—	2.6	—	0.0432	0.9
										2,469,250

^a Based on Table A-1 (Scenarios 2 and 3) of Golder letter to Georgia DNR dated March 22, 2011.

^b Tables C-1 and C-2, Subpart C, 40 CFR 98. Emission factors in kg/MMBtu were converted to lb/MMBtu by multiplying by 2.204.

^c N₂O and CH₄ are multiplied by a factor of 310 and 21, respectively, to determine CO₂ equivalence.

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