

PERMIT NO. 2421-025-0001-V-04-0

ISSUANCE DATE:



GEORGIA
DEPARTMENT OF NATURAL RESOURCES

ENVIRONMENTAL PROTECTION DIVISION

Air Quality - Part 70 Operating Permit

Facility Name: Varn Wood Products, LLC
Facility Address: 107 N. Brantley Street
Hoboken, Georgia 31542, Brantley County
Mailing Address: P.O. Box 128
Hoboken, Georgia 31542
Parent/Holding Company: Varn Wood Products, LLC
Facility AIRS Number: 04-13-025-00001

In accordance with the provisions of the Georgia Air Quality Act, O.C.G.A. Section 12-9-1, et seq and the Georgia Rules for Air Quality Control, Chapter 391-3-1, adopted pursuant to and in effect under the Act, the Permittee described above is issued a Part 70 Permit for:

The operation of a softwood lumber facility and wood pellet plant.

This Permit is conditioned upon compliance with all provisions of The Georgia Air Quality Act, O.C.G.A. Section 12-9-1, et seq, the Rules, Chapter 391-3-1, adopted and in effect under that Act, or any other condition of this Permit. Unless modified or revoked, this Permit expires five years after the issuance date indicated above.

This Permit may be subject to revocation, suspension, modification or amendment by the Director for cause including evidence of noncompliance with any of the above, for any misrepresentation made in Title V Application TV-40703 signed on March 3, 2016, any other applications upon which this Permit is based, supporting data entered therein or attached thereto, or any subsequent submittal of supporting data, or for any alterations affecting the emissions from this source.

This Permit is further subject to and conditioned upon the terms, conditions, limitations, standards, or schedules contained in or specified on the attached 42 pages.



DRAFT

Richard E. Dunn, Director
Environmental Protection Division

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PART 1.0 FACILITY DESCRIPTION**1.1 Site Determination**

Varn Wood Products, L.L.C. (AIRS No. 04-13-025-00001) and Varn Wood Preserving Company (a facility that would not need a permit by itself) are one Part 70 source because they are under common control, located on contiguous and/or adjacent property, and part of the same industrial grouping (i.e., they have the same first 2-digit SIC code). They are both owned and managed by Varn Wood Products, L.L.C. Varn Wood Products, L.L.C. is located at 107 N. Brantley Street, Hoboken, Georgia 31542. Varn Wood Preserving Company is located at 112 N. Brantley Street, Hoboken, Georgia 31542 (across Highway 15 from Varn Wood Products, L.L.C.). Varn Wood Products, L.L.C. produces lumber (SIC code 2421) while Varn Wood Preserving Company treats the wood with preservatives (SIC code 2491); therefore, they share the same first 2-digit SIC code. Varn Wood Products, L.L.C. and Varn Wood Preserving Company are therefore one Title V major source because the combined potential emissions of at least one Title V criteria pollutant exceed 100 tons per year (tpy). In this case, volatile organic compounds (VOC), carbon monoxide (CO), and particulate matter (PM/PM10) emissions each exceed 100 tpy. Both facilities have been permitted under the name of Varn Wood Products, L.L.C.

1.2 Previous and/or Other Names

Varn Wood Products Company

1.3 Overall Facility Process Description

The facility consists of three related but separate processes: a softwood lumber mill, a lumber preserving operation and a wood pellet plant. The softwood lumber mill consists of a sawmill (Source Code S01), two direct-fired drying kilns (Source Codes K01 and K02) and planer mill (Source Code P01). Planer mill particulate emissions are controlled by a cyclone (Air Pollution Control Device Source Code C02). Wood waste (saw dust, chips and trim ends) is hogged in a Hammer Mill (Source Code H01) controlled by cyclone (Air Pollution Control Device Source Code C01) or Wood Hog (Source Code H02) controlled by a cyclone (Air Pollution Control Device Source Code C03). Wood waste is used as fuel in Kilns K01 and K02, used as raw material at the pellet plant or sold to customers.

The lumber preserving operation consists of a single 50-foot by 6-foot cylinder for pressure treating dried lumber with various preservatives. The cylinder is an Insignificant Activity based upon modeled potential emissions.

The wood pellet plant consists of a pre-grind Hammermill (Source Code PH1), a triple-pass drum dryer (Source Code DD1) with a 40 million British Thermal Units per hour (10^6 Btu/hr) wood burner (Source Code WB1), controlled by a high efficiency multiclone (Air Pollution Control Device Source Code C05), a Hammermill (Source Code HM2), controlled by a baghouse (Air Pollution Control Device Source Code BH1), three pellet mills (Source Codes PM1, PM2 and PM3), a pellet cooler (Source Code PC1), controlled by a high efficiency cyclone (Air Pollution Control Device Source Code C06), and finished product handling, storage and loadout (Source Codes VS, PS and TLO).

PART 2.0 REQUIREMENTS PERTAINING TO THE ENTIRE FACILITY

2.1 Facility Wide Emission Caps and Operating Limits

2.1.1 The Permittee shall not discharge or cause the discharge into the atmosphere from the pellet plant (Source ID: PH1, WB1, DD1, HM2, PM1, PM2, PM3, PC1, VC, PS, TLO) any emissions which contain volatile organic compounds (VOC) in excess of 249 tons during any twelve consecutive month period.
[Avoidance of 40 CFR 52.21]

2.2.2 The Permittee shall not discharge, or cause the discharge into the atmosphere from the pellet plant, any single hazardous air pollutant (HAP) in an amount equal to or exceeding 10 tons during any twelve consecutive month period, or any combination of such listed pollutants in an amount equal to or exceeding 25 tons during any twelve consecutive month period.
[Avoidance of Major Source Classification under 40 CFR 63]

2.2 Facility Wide Federal Rule Standards

None applicable.

2.3 Facility Wide SIP Rule Standards

None applicable.

2.4 Facility Wide Standards Not Covered by a Federal or SIP Rule and Not Instituted as an Emission Cap or Operating Limit

2.4.1 The Permittee shall not produce more than 130,000 tons of wood pellets during any twelve consecutive month period.
[Avoidance of 40 CFR 52.21]

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PART 3.0 REQUIREMENTS FOR EMISSION UNITS

Note: Except where an applicable requirement specifically states otherwise, the averaging times of any of the Emissions Limitations or Standards included in this permit are tied to or based on the run time(s) specified for the applicable reference test method(s) or procedures required for demonstrating compliance.

3.1 Emission Units

Emission Units		Specific Limitations/Requirements		Air Pollution Control Devices	
ID No.	Description	Applicable Requirements/Standards	Corresponding Permit Conditions	ID No.	Description
LUMBER MILL					
K01	Drying Kiln No. 1	391-3-1-.02(2)(b)1. 391-3-1-.02(2)(e)1.(i) 391-3-1-.02(2)(g)2.	3.2.1, 3.2.2, 3.4.1, 3.4.2, 3.4.4, 6.2.1, 6.2.2, 6.2.3, 6.2.4, 6.2.5, 6.2.6, 6.2.7, 6.2.8, 6.2.9, 6.2.10	None	NA
K02	Drying Kiln No. 2	391-3-1-.02(2)(b)1. 391-3-1-.02(2)(e)1.(i) 391-3-1-.02(2)(g)2.	3.2.1, 3.4.1, 3.4.2, 3.4.4, 6.2.1, 6.2.2, 6.2.5, 6.2.6, 6.2.7, 6.2.8, 6.2.9, 6.2.10	None	NA
S01	Sawmill	391-3-1-.02(2)(b)1. 391-3-1-.02(2)(e)1.(ii)	3.4.1, 3.4.3, 6.2.5, 6.2.6, 6.2.7, 6.2.8, 6.2.9, 6.2.10	None	NA
P01	Planer Mill	391-3-1-.02(2)(b)1. 391-3-1-.02(2)(e)1.(i)	3.4.1, 3.4.2, 5.2.1, 6.2.5, 6.2.6, 6.2.7, 6.2.8, 6.2.9, 6.2.10	C02	Cyclone
H01	Hammer Mill	391-3-1-.02(2)(b)1. 391-3-1-.02(2)(e)1.(i)	3.4.1, 3.4.2, 5.2.1, 6.2.5, 6.2.6, 6.2.7, 6.2.8, 6.2.9, 6.2.10	C01 C07	Cyclone Cyclone
H02	Wood Hog	391-3-1-.02(2)(b)1. 391-3-1-.02(2)(e)1.(i)	3.4.1, 3.4.2, 5.2.1, 6.2.5, 6.2.6, 6.2.7, 6.2.8, 6.2.9, 6.2.10	C03	Cyclone
PELLET MILL					
PH1	Pre-Grind Hammermill	391-3-1-.02(2)(e) 391-3-1-.02(2)(n)	3.4.2, 3.4.5, 3.4.6, 5.2.8, 6.2.5, 6.2.6, 6.2.7, 6.2.8, 6.2.9, 6.2.10	None	NA
WB1	Wood Burner – 40 MMBtu/hr Suspension Direct-Fired Furnace	391-3-1-.02(2)(b) 391-3-1-.02(2)(e) 391-3-1-.02(2)(g)	3.4.1, 3.4.2, 3.4.4, 4.2.1, 4.2.2, 5.2.1, 5.2.2, 5.2.4, 5.2.8, 6.2.5, 6.2.6, 6.2.7, 6.2.8, 6.2.9, 6.2.10	C05	High- Efficiency Multiclone
DD1	Triple-Pass rotary drum dryer with 15 ODT/hr capacity	391-3-1-.02(2)(b) 391-3-1-.02(2)(e)	3.4.1, 3.4.2, 4.2.1, 4.2.2, 5.2.1, 5.2.2, 5.2.4, 5.2.5, 5.2.6, 5.2.7, 6.2.5, 6.2.6, 6.2.7, 6.2.8, 6.2.9, 6.2.10	C05 WB1	High- Efficiency Multiclone Wood Burner (50% recycle)
HM2	Hammermill with 15 ODT/hr capacity	391-3-1-.02(2)(b) 391-3-1-.02(2)(e)	3.4.1, 3.4.2, 4.2.1, 5.2.2, 5.2.3, 6.2.5, 6.2.6, 6.2.7, 6.2.8, 6.2.9, 6.2.10	BH1	Baghouse
PM1, PM2 and PM3	Pellet Mills rated at 5 ODT/hr each	391-3-1-.02(2)(b) 391-3-1-.02(2)(e)	3.4.1, 3.4.2, 6.2.5, 6.2.6, 6.2.7, 6.2.8, 6.2.9, 6.2.10	None	NA

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Emission Units		Specific Limitations/Requirements		Air Pollution Control Devices	
ID No.	Description	Applicable Requirements/Standards	Corresponding Permit Conditions	ID No.	Description
PC1	Pellet Cooler with 15 ODT/hr capacity	391-3-1-.02(2)(b) 391-3-1-.02(2)(e)	3.4.1, 3.4.1, 4.2.1, 4.2.2, 5.2.1, 5.2.2, 6.2.5, 6.2.6, 6.2.7, 6.2.8, 6.2.9, 6.2.10	C06	High -Efficiency Cyclone
VS	Vibrating Screen	391-3-1-.02(2)(e) 391-3-1-.02(2)(n)	3.4.2, 3.4.5, 3.4.6, 5.2.8, 6.2.5, 6.2.6, 6.2.7, 6.2.8, 6.2.9, 6.2.10	None	NA
PS	Pellet Silo	391-3-1-.02(2)(b) 391-3-1-.02(2)(e)	3.4.1, 3.4.2, 3.4.5, 3.4.6, 5.2.8, 6.2.5, 6.2.6, 6.2.7, 6.2.8, 6.2.9, 6.2.10	None	NA
TLO	Truck Loadout	391-3-1-.02(2)(e) 391-3-1-.02(2)(n)	3.4.2, 3.4.5, 3.4.6, 6.2.5, 6.2.6, 6.2.7, 6.2.8, 6.2.9, 6.2.10	None	NA

* Generally applicable requirements contained in this permit may also apply to emission units listed above. The lists of applicable requirements/standards and corresponding permit conditions are intended as a compliance tool and may not be definitive.

3.2 Equipment Emission Caps and Operating Limits

- 3.2.1 The Permittee shall not process more than 120 million board feet of lumber in the drying kilns (Source Codes K01 and K02) during any consecutive 12-month period.
[Avoidance of 40 CFR 52.21 and 40 CFR 63 Subpart DDDD]
- 3.2.2 The Permittee shall not process more than 49.4 million board feet of lumber in the drying kiln with Source Code K01 during any consecutive 12-month period.
[Avoidance of 40 CFR 52.21]
- 3.2.3 The Permittee shall not process any wood chips into the dryer DD1 unless:
- The three hour rolling average of the wood burner exhaust gas temperature is above 1665°F or above the temperature established during most recent performance test and;
 - The three hour rolling average of recycle airflow from the dryer to the wood burner equals 90% or greater of the simultaneous airflow from the dryer exhaust stack assuring at least 45 percent of total dryer exhaust is recycled to the burner for destruction of VOC.
[Avoidance of 40 CFR 52.21]

3.3 Equipment Federal Rule Standards

None Applicable.

3.4 Equipment SIP Rule Standards

3.4.1 The Permittee shall not cause, let, suffer, permit or allow emissions from the drying kilns with Source Codes K01 and K02, the sawmill with Source Code S01, the planer mill with Source Code P01, the hammer mill with Source Code H01, the Wood Hog with Source Code H02, the Wood Burner (Source Code WB1)/Dryer Drum (Source Code DD1), Hammer mills (Source Code HM2) and the Pellet Cooler (Source Code PC1), the opacity of which is equal to or greater than forty (40) percent.
[391-3-1-.02(2)(b)1.]

3.4.2 The Permittee shall not cause, let, suffer, permit, or allow the emission from the drying kilns with Source Codes K01 and K02, the planer mill with Source Code P01, the hammer mill with Source Code H01, the wood hog with Source Code H02, the Drum Dryer/Wood Burner (Source Code DD1/WB1), the Hammermills (Source Codes PH1 and HM2), the Pellet Mills (Source Codes PM1, PM2 and PM3), the Pellet Cooler (Source Code PC1), the Pellet Silo (Source Code PS), the Vibrating Screen (Source Code VS), and the Truck Loadout (Source Code TLO), each, particulate matter (PM) in total quantities equal to or exceeding the allowable rate as calculated using the applicable equation below, unless otherwise specified in this Permit.
[391-3-1-.02(2)(e)1.(i)]

a. $E = 4.1 * P^{0.67}$; for process input weight rate up to and including 30 tons per hour.

b. $E = 55 * P^{0.11} - 40$; for process input weight rate above 30 tons per hour.

Where: E = allowable emission rate in pounds per hour;

P = process input weight rate in tons per hour.

3.4.3 The Permittee shall not cause, let, suffer, permit, or allow the emission from the sawmill with Source Code S01 PM in total quantities equal to or exceeding the allowable rate as calculated using the applicable equation below, unless otherwise specified in this Permit.
[391-3-1-.02(2)(e)1.(ii)]

$E = 4.1 * P^{0.67}$

Where: E = allowable emission rate in pounds per hour;

P = process input weight rate in tons per hour.

3.4.4 The Permittee shall not burn fuel containing more than 2.5 percent sulfur, by weight, in the drying kilns with Source Codes K01 and K02, or the Wood Burner (Source Code WB1) unless otherwise specified by the Director.
[391-3-1-.02(2)(g)2.]

3.4.5 The Permittee shall take all reasonable precautions to prevent fugitive dust from becoming airborne. Fugitive dust sources include, but are not limited to, sources identified by the following Source Codes: PH1, PM1 to PM3, VS, PS, and TLO. Reasonable precautions that should be taken to prevent dust from becoming airborne include, but are not limited to, the following:

[391-3-1-.02(2)(n)1]

- a. Use, where possible, of water or chemicals for control of dust in the demolition of existing buildings or structures, construction operations, the grading of roads or the clearing of land;
- b. Application of asphalt, water, or suitable chemicals on dirt roads, materials, stockpiles, and other surfaces that can give rise to airborne dusts;
- c. Installation and use of hoods, fans, and fabric filters to enclose and vent the handling of dusty materials. Adequate containment methods can be employed during sandblasting or other similar operations;
- d. Covering, at all times when in motion, open bodied trucks, transporting materials likely to give rise to airborne dusts; and
- e. The prompt removal of earth or other material from paved streets onto which earth or other material has been deposited.
- f. Daily blow down of all interior equipment
- g. Daily Cleaning of the floor to minimize dust accumulation on the floor.
- h. Periodic inspection and maintenance of sawdust and biomass pellet loadout boots as recommended by the manufacturer

3.4.6 The percent opacity from any fugitive dust source, including sources listed in Condition 3.4.5 shall not equal or exceed twenty percent.

[391-3-1-.02(2)(n)2]

3.5 Equipment Standards Not Covered by a Federal or SIP Rule and Not Instituted as an Emission Cap or Operating Limit

None Applicable.

PART 4.0 REQUIREMENTS FOR TESTING**4.1 General Testing Requirements**

- 4.1.1 The Permittee shall cause to be conducted a performance test at any specified emission unit when so directed by the Environmental Protection Division (“Division”). The test results shall be submitted to the Division within 60 days of the completion of the testing. Any tests shall be performed and conducted using methods and procedures that have been previously specified or approved by the Division.
[391-3-1-.02(6)(b)1(i)]
- 4.1.2 The Permittee shall provide the Division thirty (30) days (or sixty (60) days for tests required by 40 CFR Part 63) prior written notice of the date of any performance test(s) to afford the Division the opportunity to witness and/or audit the test, and shall provide with the notification a test plan in accordance with Division guidelines.
[391-3-1-.02(3)(a) and 40 CFR 63.7(b)(1)]
- 4.1.3 Performance and compliance tests shall be conducted and data reduced in accordance with applicable procedures and methods specified in the Division’s Procedures for Testing and Monitoring Sources of Air Pollutants. The methods for the determination of compliance with emission limits listed under Sections 3.2, 3.3, 3.4 and 3.5 are as follows:
- a. Method 1 shall be used for the determination of sample point locations.
 - b. Method 2 shall be used for the determination of stack gas flow rate.
 - c. Method 3 or 3A shall be used for the determination of stack gas molecular weight.
 - d. Method 4 shall be used for the determination of stack gas moisture.
 - e. Method 5 in conjunction with Method 202 shall be used for the determination of the particulate matter concentration.
 - f. Method 9 and the procedures contained in Section 1.3 of the above referenced document shall be used for the determination of visible emissions.
 - g. Method 10 shall be used to determine Carbon Monoxide concentration in the dryer exhaust.
 - h. Method 25 shall be used to determine the concentration of Volatile Organic Compounds, as carbon. For Method 25 measurements, a factor of 1.2 shall be used to convert the VOC (as carbon) to actual VOC. Method 25A may be used as an alternate method.
 - i. Method 0011 from “Test Methods for Evaluating Solid Waste, Physical/Chemical Methods,” EPA publication SW-846 shall be used to determine the formaldehyde concentration. The sampling time for each run shall be one hour. [EPA Method 0011 (sampling) and EPA Method 0011A (analysis) may be used for the determination of

formaldehyde concentration [40 CFR 266, Appendix IX]. Alternatively, Method 316 or 320 in Appendix A to 40 CFR Part 63; OR NCASI Method CI/WP-98.01 OR NCASI Method IM/CAN/WP-99.02 OR NCASI Method ISS/FP-A105.01 may be used.

- i. Method 320 in Appendix A to 40 CFR Part 63; OR the NCASI Method IM/CAN/WP-99.01 (incorporated by reference, see § 63.14(f)) shall be used for determination of total Hazardous Air Pollutants (HAP).
- k. Method 19 shall be used when applicable; to convert particulate matter, carbon monoxide, and nitrogen oxides concentrations (i.e., grains/dscf for PM, ppm for gaseous pollutants), as determined using other methods specified in this section, to mass emission rates (i.e., lb/MM Btu, lb/hr).
- l. EPA OTM-26 (Interim VOC Measurement Protocol for the Wood Products Industry – July 2007) or “WPP1 VOC” (Wood Products Protocol 1 VOC) shall be used for the determination of VOC concentrations.
 - i. Method 25A shall be used for the determination of VOC concentrations.
 - ii. NCASI 99.02 or Method 308 shall be used for the determination of methanol concentrations.
 - iii. NCASI 99.02 or Method 316 or NCASI 98.01 or shall be used for the determination of formaldehyde concentrations.
 - iv. NCASI 99.02 or SW 846 Method 0011 shall be used for the determination of acetaldehyde concentrations.

Minor changes in methodology may be specified or approved by the Director or his designee when necessitated by process variables, changes in facility design, or improvement or corrections that, in his opinion, render those methods or procedures, or portions thereof, more reliable.

[391-3-1-.02(3)(a)]

- 4.1.4 The Permittee shall submit performance test results to the US EPA's Central Data Exchange (CDX) using the Compliance and Emissions Data Reporting Interface (CEDRI) in accordance with any applicable NSPS or NESHAP standards (40 CFR 60 or 40 CFR 63) that contain Electronic Data Reporting Requirements. This Condition is only applicable if required by an applicable standard and for the pollutant(s) subject to said standard.
[391-3-1-.02(8)(a) and 391-3-1-.02(9)(a)]

4.2 Specific Testing Requirements

4.2.1 The Permittee shall conduct performance test for VOC, methanol, formaldehyde and acetaldehyde emissions on following equipment at 24-month intervals. The next test shall be conducted on or before June 1, 2018.

- a. Hammermill HM2 at the baghouse (Control Source ID: BH1) exhaust stack.
- b. Pellet Cooler PC1 including the pellet press aspiration system emissions at the cyclone (Control Source ID: C06) exhaust stack.
- c. Dryer DD1 Cyclone (Control Source ID: C05) exhaust stack.

Testing shall be conducted while the Dryer, Hammermill, Pellet presses and Pellet cooler are operating at maximum capacity. The Permittee shall continuously monitor and record the wood chip drying rates; the Hammermill, Pellet press and Pellet cooler process rates separately; the burner exhaust gas temperature, dryer operating temperature and the airflow rates in the recycle duct and dryer cyclone exhaust stack.

From the data collected during the performance test, the Permittee shall establish the range for temperature levels in the dryer and wood burner exhaust gas temperature to demonstrate compliance with the VOC and HAPs emission limit of Conditions 2.1.1 and 2.1.2. The data, the range determined, and the method used to determine the range shall be included in the performance test results submitted to the Division. The permittee shall establish emission factors in lbs per ODT to be used in calculations in Condition 6.2.6 and 6.2.7.
[391-3-1-.02(6)(b)1(i)]

4.2.2 The Permittee shall not use monitors or test equipment during performance tests that are not used in normal day to day operations of the facility, to adjust/fine tune the Burner prior to performance testing. The Permittee shall record and submit all preliminary test data conducted within the period of one day prior to and one day after the performance test to the Division.
[391-3-1-.02(3) and 391-3-1-.03(2)(c)]

PART 5.0 REQUIREMENTS FOR MONITORING (Related to Data Collection)**5.1 General Monitoring Requirements**

- 5.1.1 Any continuous monitoring system required by the Division and installed by the Permittee shall be in continuous operation and data recorded during all periods of operation of the affected facility except for continuous monitoring system breakdowns and repairs. Monitoring system response, relating only to calibration checks and zero and span adjustments, shall be measured and recorded during such periods. Maintenance or repair shall be conducted in the most expedient manner to minimize the period during which the system is out of service.
[391-3-1-.02(6)(b)1]

5.2 Specific Monitoring Requirements

- 5.2.1 The Permittee shall perform the following applicable operation and maintenance checks as specified in this condition the cyclones and multiclones (Source Codes C01 through C07) and retain a record suitable for inspection or submittal for each week or portion of each week of operation of the planer mill with Source Code P01, the hammer mill with Source Code H01, the wood hog with Source Code H02, the wood burner with Source Code WB1, the triple-pass rotary drum dryer with Source Code DD1, and the pellet cooler with Source Code PC1.
- a. Check exterior of the units for holes in the body or evidence of malfunction in interior of the cyclones.
 - b. Check hopper for bridging and plugging.
 - c. Check particulate transfer device for proper operation to ensure dust removal.

A checklist or other similar log may be used for this purpose. Any adverse condition discovered by this inspection shall be corrected in the most expedient manner possible. The Permittee shall record the incident as an excursion and note the corrective action taken.
[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]

- 5.2.2 The Permittee shall install, calibrate, maintain, and operate pressure drop indicators for the hammermill baghouse (Control Source ID: BH1). The Permittee shall read and record the pressure drop at least once per operating day. A logbook containing these records shall be available for inspection and/or submittal to the Division.
[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]
- 5.2.3 The Permittee shall develop and implement a Preventive Maintenance Program (PMP) for the baghouse (Control Source ID: BH1) to assure that the provisions of Condition 8.17.1 are met. All QA/QC practices and criteria shall be stated in the Preventive Maintenance Program. The program shall be subject to review and, if necessary to assure compliance, modification by the Division and shall include the pressure drop ranges that indicate proper operation for each baghouse. At a minimum, the following operation and maintenance

checks shall be made on at least a weekly basis, and a record of the findings and corrective actions taken shall be kept in a maintenance log:

[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]

- a. Record the pressure drop across each baghouse and ensure that it is within the appropriate range.
- b. Check the system for proper operation of the pulse jet cleaning system. This may include checking for low pressure, leaks, proper lubrication, and proper operation of timer and valves.
- c. Check dust collector hoppers and conveying systems for proper operation.

- 5.2.4 The Permittee shall install, calibrate, maintain, and operate monitoring devices to continuously measure and record the temperature at the exit of the Wood Burner (Source Code WB1) and determine each three-hour average of this temperature. If the three-hour average falls below the minimum operating temperature of 1,665 degrees Fahrenheit (°F) or the minimum operating temperature determined by the most recent performance testing established per Conditions 4.2.1 and 4.2.2, the Permittee shall record this in a log, as an exceedance, and take action to bring the temperature up to the minimum temperature. This action and the results shall be recorded in the log. This log shall be available for submission or inspection by Division personnel upon request.

The permittee shall multiply the wood dryer exhaust VOC and HAP emission factors by 2.0 in calculations in Condition 6.2.6 and 6.2.7 when operating the Wood Burner WB1 at a temperature below the minimum operating temperature.

[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]

- 5.2.5 The Permittee shall install, calibrate, maintain, and operate monitoring devices to continuously measure and record the dryer operating temperature and determine each three-hour average of this temperature. This action and the results shall be recorded in the log. This log shall be available for submission or inspection by Division personnel upon request.
- [391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]

- 5.2.6 The Permittee shall install, calibrate, maintain, and operate monitoring devices to continuously measure and record the airflow in the recycle duct and in the dryer DD1 cyclone exhaust stack. The permittee shall calculate and record the air flow ratio of cyclone exhaust to air flow in the recycle duct on a continuous basis and determine each three-hour average recycle ratio by dividing the volume of dryer cyclone exhaust to volume of recycle airflow

The permittee shall multiply the wood dryer exhaust VOC and HAP emission factors by 2.0 in calculations in Condition 6.2.6 and 6.2.7 when the three hour average recycle ratio falls below 0.9.

[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]

- 5.2.7 The Permittee shall perform checks of visible emissions of the exhaust from the Hammermill baghouse (Source code BH1) while the equipment is operating at the normal expected operating rate. The Permittee shall retain a record in a daily visible emissions (VE) log suitable for inspection or submittal. The check shall be conducted at least once for each day or portion of each day of operation using procedures a. and b. below except when atmospheric conditions or sun positioning prevent any opportunity to perform the daily VE check. Any operational day when atmospheric conditions or sun position prevent a daily reading shall be reported as monitor downtime in the report required by Condition 6.1.4.

[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]

- a. The person performing the determination shall stand at a distance of at least three stack heights, with a clear view of the plume against a contrasting background with the sun in the 140° sector at his/her back. Consistent with this requirement, the determination shall be made from a position such that the line of vision is approximately perpendicular to the plume direction. Only one plume shall be in the line of sight at any time when multiple stacks are in proximity to each other.
- b. For each source that exhibits visible emissions, the Permittee shall determine the cause of the visible emissions and correct the problem in the most expedient manner possible. The Permittee shall note the cause of the visible emissions, the pressure drop, any other pertinent operating parameters, and the corrective action taken in the log described above.

- 5.2.8 The Permittee shall perform a check of visible emissions from all fugitive emission sources including the sources listed in Condition 3.4.5. The Permittee shall retain a record in a daily visible emissions (VE) log suitable for inspection or submittal. The check shall be conducted at least once for each day or portion of each day of operation using procedures a. through c. below except when atmospheric conditions or sun positioning prevent any opportunity to perform the daily VE check. Any operational day when atmospheric conditions or sun position prevent a daily reading shall be reported as monitor downtime in the report required by Condition 6.1.4.

[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]

- a. Determine if visible emissions are present at the discharge point to the atmosphere from each of the fugitive sources and record the results in the daily (VE) log.
- b. For each check where a source is determined to be emitting visible emissions, the Permittee shall determine whether the emissions exceed a 10% opacity action level. The person performing the determination shall have received additional training acceptable to the Division to recognize the appropriate opacity level and the determination shall cover a period of three minutes. The results shall be recorded in the daily VE log. For sources that exhibit visible emissions of greater than the opacity action level, the Permittee shall comply with paragraph c of this condition.
- c. For each source that emits visible emissions greater than the opacity action level, the Permittee shall determine the cause of the visible emissions and correct the problem in the most expedient manner possible. The Permittee shall note the cause of the visible

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emissions greater than the opacity action level any other pertinent operating parameters, and the corrective action taken in the maintenance log.

- 5.2.9 The following pollutant specific emission unit (PSEU) is subject to the Compliance Assurance Monitoring (CAM) Rule in 40 CFR 64.

Emission Unit	Pollutant
Pellet Plant Drum Dryer (Source Code DD1)	PM
Wood Burner (Source Code WB1)	VOC

Permit conditions in this permit for the PSEU listed above with regulatory citation 40 CFR 70.6(a)(3)(i) are included for the purpose of complying with 40 CFR 64. In addition, the Permittee shall meet the requirements, as applicable, of 40 CFR 64.7, 64.8, and 64.9.
[40 CFR 64]

- 5.2.10 The Permittee shall comply with the performance criteria listed in the table below for the PM emissions from the Drum Dryer (Source Code DD1).
[40 CFR 64.6(c)(1)(iii)]

Performance Criteria [64.4(a)(3)]	Indicator No. 1 Multiclone C05 Condition
A. Data Representativeness [64.3(b)(1)]	The exterior of the cyclone will be visually inspected by a trained operator
B. Verification of Operational Status (new/modified monitoring equipment only) [64.3(b)(2)]	N/A
C. QA/QC Practices and Criteria [64.3(b)(3)]	Cyclone will be internally inspected periodically during facility-wide maintenance events to verify proper operation and to check for leaks.
D. Monitoring Frequency [64.3(b)(4)]	Weekly
E. Data Collection Procedures [64.3(b)(4)]	Data will be recorded in a log sheet
F. Averaging Period [64.3(b)(4)]	N/A

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Varn Wood Products, LLC

Permit No.: 2421-025-0001-V-04-0

- 5.2.11 The Permittee shall comply with the performance criteria listed in the table below for the VOC emissions from the Wood Burner (Source Code WB1).
[40 CFR 64.6(c)(1)(iii)]

Performance Criteria [64.4(a)(3)]	Indicator No. 1 Temperature	Indicator No. 2 Air Flow
A. Data Representativeness [64.3(b)(1)]	Thermocouple in wood burner exhaust	Flowmeter in the recycle duct to the burner and in the exhaust stack of the dryer cyclone.
B. Verification of Operational Status (new/modified monitoring equipment only) [64.3(b)(2)]	Hourly by process operator	Hourly by process operator
C. QA/QC Practices and Criteria [64.3(b)(3)]	Replace thermocouple annually and maintain calibration documentation	Calibrate the flowmeter at frequency recommended by the manufacturer.
D. Monitoring Frequency [64.3(b)(4)]	Continuously	Continuous
E. Data Collection Procedures [64.3(b)(4)]	Data collected daily from computer and logged into check sheets	Data collected daily from computer and logged into check sheets
F. Averaging Period [64.3(b)(4)]	Rolling three hour averages	Rolling three hour averages

PART 6.0 RECORD KEEPING AND REPORTING REQUIREMENTS**6.1 General Record Keeping and Reporting Requirements**

- 6.1.1 Unless otherwise specified, all records required to be maintained by this Permit shall be recorded in a permanent form suitable for inspection and submission to the Division and to the EPA. The records shall be retained for at least five (5) years following the date of entry.

[391-3-1-.02(6)(b)1(i) and 40 CFR 70.6(a)(3)]

- 6.1.2 In addition to any other reporting requirements of this Permit, the Permittee shall report to the Division in writing, within seven (7) days, any deviations from applicable requirements associated with any malfunction or breakdown of process, fuel burning, or emissions control equipment for a period of four hours or more which results in excessive emissions.

The Permittee shall submit a written report that shall contain the probable cause of the deviation(s), duration of the deviation(s), and any corrective actions or preventive measures taken.

[391-3-1-.02(6)(b)1(iv), 391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(3)(iii)(B)]

- 6.1.3 The Permittee shall submit written reports of any failure to meet an applicable emission limitation or standard contained in this permit and/or any failure to comply with or complete a work practice standard or requirement contained in this permit which are not otherwise reported in accordance with Conditions 6.1.4 or 6.1.2. Such failures shall be determined through observation, data from any monitoring protocol, or by any other monitoring which is required by this permit. The reports shall cover each semiannual period ending June 30 and December 31 of each year, shall be postmarked by August 29 and February 28, respectively following each reporting period, and shall contain the probable cause of the failure(s), duration of the failure(s), and any corrective actions or preventive measures taken.

[391-3-1-.03(10)(d)1.(i) and 40 CFR 70.6(a)(3)(iii)(B)]

- 6.1.4 The Permittee shall submit a written report containing any excess emissions, exceedances, and/or excursions as described in this permit and any monitor malfunctions for each semiannual period ending June 30 and December 31 of each year. All reports shall be postmarked by August 29 and February 28, respectively following each reporting period. In the event that there have not been any excess emissions, exceedances, excursions or malfunctions during a reporting period, the report should so state. Otherwise, the contents of each report shall be as specified by the Division's Procedures for Testing and Monitoring Sources of Air Pollutants and shall contain the following:

[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(iii)(A)]

- a. A summary report of excess emissions, exceedances and excursions, and monitor downtime, in accordance with Section 1.5(c) and (d) of the above referenced document, including any failure to follow required work practice procedures.
- b. Total process operating time during each reporting period.

- c. The magnitude of all excess emissions, exceedances and excursions computed in accordance with the applicable definitions as determined by the Director, and any conversion factors used, and the date and time of the commencement and completion of each time period of occurrence.
- d. Specific identification of each period of such excess emissions, exceedances, and excursions that occur during startups, shutdowns, or malfunctions of the affected facility. Include the nature and cause of any malfunction (if known), the corrective action taken or preventive measures adopted.
- e. The date and time identifying each period during which any required monitoring system or device was inoperative (including periods of malfunction) except for zero and span checks, and the nature of the repairs, adjustments, or replacement. When the monitoring system or device has not been inoperative, repaired, or adjusted, such information shall be stated in the report.
- f. Certification by a Responsible Official that, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.

6.1.5 Where applicable, the Permittee shall keep the following records:
[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(3)(ii)(A)]

- a. The date, place, and time of sampling or measurement;
- b. The date(s) analyses were performed;
- c. The company or entity that performed the analyses;
- d. The analytical techniques or methods used;
- e. The results of such analyses; and
- f. The operating conditions as existing at the time of sampling or measurement.

6.1.6 The Permittee shall maintain files of all required measurements, including continuous monitoring systems, monitoring devices, and performance testing measurements; all continuous monitoring system or monitoring device calibration checks; and adjustments and maintenance performed on these systems or devices. These files shall be kept in a permanent form suitable for inspection and shall be maintained for a period of at least five (5) years following the date of such measurements, reports, maintenance and records.
[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6 (a)(3)(ii)(B)]

6.1.7 For the purpose of reporting excess emissions, exceedances or excursions in the report required in Condition 6.1.4, the following excess emissions, exceedances, and excursions shall be reported:
[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(iii)]

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- a. Excess emissions: (means for the purpose of this Condition and Condition 6.1.4, any condition that is detected by monitoring or record keeping which is specifically defined, or stated to be, excess emissions by an applicable requirement)
 - i. None required to be reported in accordance with Condition 6.1.4.
- b. Exceedances: (means for the purpose of this Condition and Condition 6.1.4, any condition that is detected by monitoring or record keeping that provides data in terms of an emission limitation or standard and that indicates that emissions (or opacity) do not meet the applicable emission limitation or standard consistent with the averaging period specified for averaging the results of the monitoring)
 - i. Any rolling twelve consecutive month total of VOC emissions from the pellet manufacturing operation that is equal to or exceeds 249 tons as specified in Permit Condition 2.1.1.
 - ii. Any rolling twelve consecutive month totals for a single HAP or total HAPs from the pellet manufacturing operation in excess of 10 tons or 25 tons respectively, per Condition 2.1.2.
 - iii. Any twelve consecutive month period for which the total amount of wood products processed by the drying kilns with Source Codes K01 and K02, as determined in accordance with Conditions 6.2.1 and 6.2.2, exceeds 120 million board feet.
 - iv. Any twelve consecutive month period for which the total amount of wood products processed by the drying kiln with Source Code K01, as determined in accordance with Conditions 6.2.3 and 6.2.4, exceeds 49.4 million board feet.
 - v. Any twelve consecutive month period for which the total amount of wood pellet produced by the Pellet Mill, recorded in accordance with Conditions 6.2.2, exceeds 130,000 tons.
 - vi. Any three-hour average temperature at the exit of the Wood Burner (Source Code WB1), measured and recorded as required by Condition 5.2.4, below 1,665 °F or the minimum operating temperature established during the most recent performance testing per Conditions 4.2.1 and 4.2.2.
 - vii. Any three-hour average recycle ratio measured and calculated as required by Condition 5.2.6 that is less than 0.90.
- c. Excursions: (means for the purpose of this Condition and Condition 6.1.4, any departure from an indicator range or value established for monitoring consistent with any averaging period specified for averaging the results of the monitoring)
 - i. Any adverse condition discovered by a weekly inspection, as required by Condition 5.2.1.

- ii. Any instance in which daily pressure drop readings, required by Condition 5.2.2, are outside of the established range for two consecutive days.
- iii. Any two consecutive required daily determinations of visible emissions requiring action by Condition 5.2.7 from the same source.
- iv. Any instance in which daily determination of visible emission determination, required by Condition 5.2.8 exceed 20 percent opacity..
- v. Specific identification of each period of excursion described in paragraphs i. through iv. of this condition. Include the magnitude, nature and cause of any malfunction (if known), as well as the corrective action taken or preventive measures adopted (if any).

6.2 Specific Record Keeping and Reporting Requirements

- 6.2.1 The Permittee shall submit, with the report required by Condition 6.1.4, a semiannual report that contains the following records. The records shall be available for inspection or submittal to the Division upon request and contain:
[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]
- a. The quantity of wood products processed in the kilns with Source Codes K01 and K02 during each calendar month in the semiannual reporting period.
 - b. The total quantity of wood products processed in the kilns with Source Codes K01 and K02 for the 12 consecutive month period ending with each calendar month in the semiannual reporting period.
- 6.2.2 The Permittee shall keep operating records to determine the total amount of wood chips and wood pellet processed in oven dried tons (ODT) (short tons) in the Drum Dryer/Wood Burner (Source Code DD1/WB1), the Hammermills (Source Codes PH1 and HM2), the Pellet Mills (Source Codes PM1, PM2 and PM3), the Pellet Cooler (Source Code PC1), the Pellet Silo (Source Code PS), the Vibrating Screen (Source Code VS), and the Truck Loadout (Source Code TLO), on a monthly basis. These records shall be suitable for inspection and/or submittal to the Division.
[Avoidance of 40 CFR 52.21]
- 6.2.3 The Permittee shall calculate the monthly VOC emissions from the pellet manufacturing operation (Hammer mill H01, wood hog H02, Drum Dryer/Wood Burner DD1/WB1, Hammermills HM2, the Pellet Mills (PM1, PM2 and PM3), Pellet Cooler PC1, Pellet Silo PS, Vibrating Screen VS, and Truck Loadout TLO, using the records from Condition 6.2.2 and the following equation(s). All emission factors and calculations shall be kept as part of the monthly records, available for inspection or submittal.

The Permittee shall calculate VOC emissions including formaldehyde, acetaldehyde, and methanol emissions using EPA OTM-26.

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VOC = [Method 25A VOC as propane + Methanol expressed as Methanol + Formaldehyde expressed as Formaldehyde + Acetaldehyde expressed as Acetaldehyde] – [(0.65)*Methanol expressed as propane]

Determine the tons of pollutant per month using the following equation.

$$E = [(EH)(HM) + (ED)(DR) + (EP)(PC) + (EP_{sh})(SH)] / 2000$$

Where:

- E = Monthly VOC emission in tons
- EH = Emission Factor lb of VOC/ODT ton at the Hammermill baghouse outlet
- HM = Monthly Production from Hammermill in oven dried tons
- ED = Emission Factor lb VOC/ODT at dryer cyclone outlet stack
- DR₁ = Monthly Product from Dryer in oven dried tons
- EP = Emission Factor lb of VOC/ODT at pellet Cooler cyclone outlet stack
- PC = Monthly Production from Pellet Cooler in oven dried tons
- EP_{sh} = Emission Factor lb of VOC/ODT for storage and handling
- SH = Monthly Product handled by Pellet Silo in oven dried tons

The emission factor (ED) for dryer shall be multiplied by two (2) when the 3 hour average temperature measured and recorded at the wood burner exhaust falls below 1665 degrees Fahrenheit or the temperature established during the most recent performance test.

The emission factor (ED) for dryer shall be multiplied by two (2) when the 3 hour average recycle ratio measured and recorded per condition 5.2.6 falls below 0.9

Until the performance test required in Condition 4.2.1 is complete the permittee shall calculate VOC emissions by using the following emission factors and the equation provided in this condition. After the performance test required in Condition 4.2.1 is complete and any subsequent performance test as required by Condition 4.2.1 are performed the facility will use **the highest emission factors (i.e. between the test or the ones provided below)**

Emission Point	VOC Emission Factor lb/ODT
Hammermill Baghouse outlet (EH)	0.23
Wood Burner Dryer Cyclone Exhaust(ED)	2.96
Pellet Cooler Cyclone Exhaust (EP)	0.10
Pellet Silo Storage (EP _{sh})	0.40

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- 6.2.4 The Permittee shall notify the Division in writing if the monthly emissions of VOC exceed 20.75 tons during any calendar month as calculated per Condition 6.2.3. This notification shall be postmarked by the fifteenth day of the following month and shall include an explanation of how the Permittee intends to maintain compliance with the emission limit in Conditions 2.1.1 and 2.1.2.
[391-3-1-.03(2)(c)]
- 6.2.5 The Permittee shall notify the Division in writing if the rolling total VOC emissions equals or exceeds 249 tons during any consecutive twelve-months. This notification shall be postmarked by the fifteenth day of the following month and shall include an explanation of how the Permittee intends to attain compliance with the emission limit(s) in Condition 2.1.1.
[391-3-1-.03(2)(c)]
- 6.2.6 The Permittee shall calculate the monthly HAP emissions from the pellet manufacturing operation (hammer mill H01, wood hog H02, Drum Dryer/Wood Burner DD1/WB1, hammermills HM2, the Pellet Mills (PM1, PM2 and PM3), Pellet Cooler PC1, Pellet Silo PS, Vibrating Screen VS, and Truck Loadout TLO, using the records from Condition 6.2.2 and the following equation(s). All emission factors and calculations shall be kept as part of the monthly records, available for inspection or submittal.

The Permittee shall calculate tons of pollutant per month using the following equation.

$$E = [(EH)(HM) + (ED)(DR) + (EP)(PC) + (EPsh)(SH)] / 2000$$

Where:

E = Monthly HAP emission in tons

EH = Emission Factor lb of pollutant /ODT ton at the Hammermill baghouse outlet for methanol, formaldehyde and acetaldehyde

HM = Monthly Production from Hammermill in oven dried tons

ED = Emission Factor lb of Pollutant/ton at dryer cyclone outlet stack for methanol, formaldehyde, acetaldehyde and other HAPs.

DR₁ = Monthly Product from Dryer in oven dried tons

EP = Emission Factor lb of Pollutant/ton at dryer cyclone outlet stack for methanol, formaldehyde and acetaldehyde

PC = Monthly Production from Pellet Cooler in oven dried tons

EP_{sh} = Emission Factor lb of Pollutant/ton at dryer cyclone outlet stack for methanol, formaldehyde and acetaldehyde for storage and handling

SH = Monthly Product handled by the Storage and handling system in oven dried tons

The emission factor (ED) for dryer shall be multiplied by two (2) for all HAPs when the 3 hour average temperature measured at the wood burner exhaust falls below 1665 degrees Fahrenheit or the temperature established during the most recent performance test.

The emission factor (ED) for dryer shall be multiplied by two (2) when the 3 hour average recycle ratio measured and recorded per condition 5.2.6 falls below 0.9

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Until the performance test required in Condition 4.2.1 is complete the permittee shall calculate HAP emissions by using the following emission factors and the equation provided in this condition. After the performance test required in Condition 4.2.1 is complete and any subsequent performance test as required by Condition 4.2.1 are performed the facility will use the **highest emission factors (i.e. between the test or the ones provided below)**

Emission Point	Methanol Emission factor lb/ODT	Formaldehyde Emission Factor lb/ODT	Acetaldehyde emission factor lb/ODT	Other HAPs* Emission factor lb/ODT
Hammermill Baghouse outlet (EH)	0.004	0.008	0.004	
Wood Burner Dryer Cyclone Exhaust(ED)	0.06	0.08	0.06	0.1
Pellet Cooler Cyclone Exhaust (EP)	0.001	0.002	0.001	-
Pellet Silo Storage (EP _{sh})	0.001	0.002	0.001	-

*Other HAPs include Acrolein, Cumene, Xylene, Phenol and Toluene

- 6.2.7 The Permittee shall notify the Division in writing if the emissions of any single HAP equals or exceeds 10 tons, or if the emissions total HAPs equals or exceeds 25 during any consecutive twelve-month period as calculated per Condition 6.2.6. This notification shall be postmarked by the fifteenth day of the following month and shall include an explanation of how the Permittee intends to attain compliance with the emission limit(s) in Condition 2.1.2.
[391-3-1-.03(2)(c)]

PART 7.0 OTHER SPECIFIC REQUIREMENTS**7.1 Operational Flexibility**

7.1.1 The Permittee may make Section 502(b)(10) changes as defined in 40 CFR 70.2 without requiring a Permit revision, if the changes are not modifications under any provisions of Title I of the Federal Act and the changes do not exceed the emissions allowable under the Permit (whether expressed therein as a rate of emissions or in terms of total emissions). For each such change, the Permittee shall provide the Division and the EPA with written notification as required below in advance of the proposed changes and shall obtain any Permits required under Rules 391-3-1-.03(1) and (2). The Permittee and the Division shall attach each such notice to their copy of this Permit.
[391-3-1-.03(10)(b)5 and 40 CFR 70.4(b)(12)(i)]

- a. For each such change, the Permittee's written notification and application for a construction Permit shall be submitted well in advance of any critical date (typically at least 3 months in advance of any commencement of construction, Permit issuance date, etc.) involved in the change, but no less than seven (7) days in advance of such change and shall include a brief description of the change within the Permitted facility, the date on which the change is proposed to occur, any change in emissions, and any Permit term or condition that is no longer applicable as a result of the change.
- b. The Permit shield described in Condition 8.16.1 shall not apply to any change made pursuant to this condition.

7.2 Off-Permit Changes

7.2.1 The Permittee may make changes that are not addressed or prohibited by this Permit, other than those described in Condition 7.2.2 below, without a Permit revision, provided the following requirements are met:
[391-3-1-.03(10)(b)6 and 40 CFR 70.4(b)(14)]

- a. Each such change shall meet all applicable requirements and shall not violate any existing Permit term or condition.
- b. The Permittee must provide contemporaneous written notice to the Division and to the EPA of each such change, except for changes that qualify as insignificant under Rule 391-3-1-.03(10)(g). Such written notice shall describe each such change, including the date, any change in emissions, pollutants emitted, and any applicable requirement that would apply as a result of the change.
- c. The change shall not qualify for the Permit shield in Condition 8.16.1.
- d. The Permittee shall keep a record describing changes made at the source that result in emissions of a regulated air pollutant subject to an applicable requirement, but not otherwise regulated under the Permit, and the emissions resulting from those changes.

7.2.2 The Permittee shall not make, without a Permit revision, any changes that are not addressed or prohibited by this Permit, if such changes are subject to any requirements under Title IV of the Federal Act or are modifications under any provision of Title I of the Federal Act.
[Rule 391-3-1-.03(10)(b)7 and 40 CFR 70.4(b)(15)]

7.3 Alternative Requirements

[White Paper #2]

Not Applicable.

7.4 Insignificant Activities

(see Attachment B for the list of Insignificant Activities in existence at the facility at the time of permit issuance)

7.5 Temporary Sources

[391-3-1-.03(10)(d)5 and 40 CFR 70.6(e)]

Not Applicable.

7.6 Short-term Activities

(see Form D5 “Short Term Activities” of the Permit application and White Paper #1)

Not Applicable.

7.7 Compliance Schedule/Progress Reports

[391-3-1-.03(10)(d)3 and 40 CFR 70.6(c)(4)]

None applicable.

7.8 Emissions Trading

[391-3-1-.03(10)(d)1(ii) and 40 CFR 70.6(a)(10)]

Not Applicable.

7.9 Acid Rain Requirements

Not Applicable.

7.10 Prevention of Accidental Releases (Section 112(r) of the 1990 CAAA)
[391-3-1-.02(10)]

- 7.10.1 When and if the requirements of 40 CFR Part 68 become applicable, the Permittee shall comply with all applicable requirements of 40 CFR Part 68, including the following.
- a. The Permittee shall submit a Risk Management Plan (RMP) as provided in 40 CFR 68.150 through 68.185. The RMP shall include a registration that reflects all covered processes.
 - b. For processes eligible for Program 1, as provided in 40 CFR 68.10, the Permittee shall comply with 7.10.1.a. and the following additional requirements:
 - i. Analyze the worst-case release scenario for the process(es), as provided in 40 CFR 68.25; document that the nearest public receptor is beyond the distance to a toxic or flammable endpoint defined in 40 CFR 68.22(a); and submit in the RMP the worst-case release scenario as provided in 40 CFR 68.165.
 - ii. Complete the five-year accident history for the process as provided in 40 CFR 68.42 and submit in the RMP as provided in 40 CFR 68.168
 - iii. Ensure that response actions have been coordinated with local emergency planning and response agencies
 - iv. Include a certification in the RMP as specified in 40 CFR 68.12(b)(4)
 - c. For processes subject to Program 2, as provided in 40 CFR 68.10, the Permittee shall comply with 7.10.1.a., 7.10.1.b. and the following additional requirements:
 - i. Develop and implement a management system as provided in 40 CFR 68.15
 - ii. Conduct a hazard assessment as provided in 40 CFR 68.20 through 68.42
 - iii. Implement the Program 2 prevention steps provided in 40 CFR 68.48 through 68.60 or implement the Program 3 prevention steps provided in 40 CFR 68.65 through 68.87
 - iv. Develop and implement an emergency response program as provided in 40 CFR 68.90 through 68.95
 - v. Submit as part of the RMP the data on prevention program elements for Program 2 processes as provided in 40 CFR 68.170
 - d. For processes subject to Program 3, as provided in 40 CFR 68.10, the Permittee shall comply with 7.10.1.a., 7.10.1.b. and the following additional requirements:
 - i. Develop and implement a management system as provided in 40 CFR 68.15
 - ii. Conduct a hazard assessment as provided in 40 CFR 68.20 through 68.42
 - iii. Implement the prevention requirements of 40 CFR 68.65 through 68.87
 - iv. Develop and implement an emergency response program as provided in 40 CFR 68.90 through 68.95
 - v. Submit as part of the RMP the data on prevention program elements for Program 3 as provided in 40 CFR 68.175

- e. All reports and notification required by 40 CFR Part 68 must be submitted electronically using RMP*eSubmit (information for establishing an account can be found at www.epa.gov/rmp/rmpesubmit). Electronic Signature Agreements should be mailed to:

MAIL

**Risk Management Program (RMP) Reporting Center
P.O. Box 10162
Fairfax, VA 22038**

COURIER & FEDEX

**Risk Management Program (RMP) Reporting Center
CGI Federal
12601 Fair Lakes Circle
Fairfax, VA 22033**

Compliance with all requirements of this condition, including the registration and submission of the RMP, shall be included as part of the compliance certification submitted in accordance with Condition 8.14.1.

7.11 Stratospheric Ozone Protection Requirements (Title VI of the CAAA of 1990)

- 7.11.1 If the Permittee performs any of the activities described below or as otherwise defined in 40 CFR Part 82, the Permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F, except as provided for motor vehicle air conditioners (MVACs) in Subpart B:
 - a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to 40 CFR 82.156.
 - b. Equipment used during the maintenance, service, repair, or disposal of appliance must comply with the standards for recycling and recovery equipment pursuant to 40 CFR 82.158.
 - c. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to 40 CFR 82.161.
 - d. Persons disposing of small appliances, MVACs, and MVAC-like appliances must comply with record keeping requirements pursuant to 40 CFR 82.166.
[Note: "MVAC-like appliance" is defined in 40 CFR 82.152.]
 - e. Persons owning commercial or industrial process refrigeration equipment must comply with the leak repair requirements pursuant to 40 CFR 82.156.

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- f. Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to 40 CFR 82.166.

- 7.11.2 If the Permittee performs a service on motor (fleet) vehicles and if this service involves an ozone-depleting substance (refrigerant) in the MVAC, the Permittee is subject to all the applicable requirements as specified in 40 CFR Part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners.

The term “motor vehicle” as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed. The term “MVAC” as used in Subpart B does not include air-tight sealed refrigeration systems used for refrigerated cargo, or air conditioning systems on passenger buses using HCFC-22 refrigerant.

7.12 Revocation of Existing Permits and Amendments

The following Air Quality Permits, Amendments, and 502(b)10 are subsumed by this permit and are hereby revoked:

Air Quality Permit and Amendment Number(s)	Dates of Original Permit or Amendment Issuance
2421-025-0001-V-03-0	September 8, 2011
2421-025-0001-V-03-1	July 31, 2012
2421-025-0001-V-03-2	July 26, 2013
2421-025-0001-V-03-3	December 10, 2013
2421-025-0001-V-03-4	April 4, 2017

7.13 Pollution Prevention

None applicable.

7.14 Specific Conditions

None applicable.

PART 8.0 GENERAL PROVISIONS**8.1 Terms and References**

- 8.1.1 Terms not otherwise defined in the Permit shall have the meaning assigned to such terms in the referenced regulation.
- 8.1.2 Where more than one condition in this Permit applies to an emission unit and/or the entire facility, each condition shall apply and the most stringent condition shall take precedence.
[391-3-1-.02(2)(a)2]

8.2 EPA Authorities

- 8.2.1 Except as identified as “State-only enforceable” requirements in this Permit, all terms and conditions contained herein shall be enforceable by the EPA and citizens under the Clean Air Act, as amended, 42 U.S.C. 7401, et seq.
[40 CFR 70.6(b)(1)]
- 8.2.2 Nothing in this Permit shall alter or affect the authority of the EPA to obtain information pursuant to 42 U.S.C. 7414, “Inspections, Monitoring, and Entry.”
[40 CFR 70.6(f)(3)(iv)]
- 8.2.3 Nothing in this Permit shall alter or affect the authority of the EPA to impose emergency orders pursuant to 42 U.S.C. 7603, “Emergency Powers.”
[40 CFR 70.6(f)(3)(i)]

8.3 Duty to Comply

- 8.3.1 The Permittee shall comply with all conditions of this operating Permit. Any Permit noncompliance constitutes a violation of the Federal Clean Air Act and the Georgia Air Quality Act and/or State rules and is grounds for enforcement action; for Permit termination, revocation and reissuance, or modification; or for denial of a Permit renewal application. Any noncompliance with a Permit condition specifically designated as enforceable only by the State constitutes a violation of the Georgia Air Quality Act and/or State rules only and is grounds for enforcement action; for Permit termination, revocation and reissuance, or modification; or for denial of a Permit renewal application.
[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(6)(i)]
- 8.3.2 The Permittee shall not use as a defense in an enforcement action the contention that it would have been necessary to halt or reduce the Permitted activity in order to maintain compliance with the conditions of this Permit.
[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(6)(ii)]
- 8.3.3 Nothing in this Permit shall alter or affect the liability of the Permittee for any violation of applicable requirements prior to or at the time of Permit issuance.
[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(f)(3)(ii)]

- 8.3.4 Issuance of this Permit does not relieve the Permittee from the responsibility of obtaining any other permits, licenses, or approvals required by the Director or any other federal, state, or local agency.
[391-3-1-.03(10)(e)1(iv) and 40 CFR 70.7(a)(6)]

8.4 Fee Assessment and Payment

- 8.4.1 The Permittee shall calculate and pay an annual Permit fee to the Division. The amount of fee shall be determined each year in accordance with the “Procedures for Calculating Air Permit Fees.”
[391-3-1-.03(9)]

8.5 Permit Renewal and Expiration

- 8.5.1 This Permit shall remain in effect for five (5) years from the issuance date. The Permit shall become null and void after the expiration date unless a timely and complete renewal application has been submitted to the Division at least six (6) months, but no more than eighteen (18) months prior to the expiration date of the Permit.
[391-3-1-.03(10)(d)1(i), (e)2, and (e)3(ii) and 40 CFR 70.5(a)(1)(iii)]
- 8.5.2 Permits being renewed are subject to the same procedural requirements, including those for public participation and affected State and EPA review, that apply to initial Permit issuance.
[391-3-1-.03(10)(e)3(i)]
- 8.5.3 Notwithstanding the provisions in 8.5.1 above, if the Division has received a timely and complete application for renewal, deemed it administratively complete, and failed to reissue the Permit for reasons other than cause, authorization to operate shall continue beyond the expiration date to the point of Permit modification, reissuance, or revocation.
[391-3-1-.03(10)(e)3(iii)]

8.6 Transfer of Ownership or Operation

- 8.6.1 This Permit is not transferable by the Permittee. Future owners and operators shall obtain a new Permit from the Director. The new Permit may be processed as an administrative amendment if no other change in this Permit is necessary, and provided that a written agreement containing a specific date for transfer of Permit responsibility coverage and liability between the current and new Permittee has been submitted to the Division at least thirty (30) days in advance of the transfer.
[391-3-1-.03(4)]

8.7 Property Rights

- 8.7.1 This Permit shall not convey property rights of any sort, or any exclusive privileges.
[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(6)(iv)]

8.8 Submissions

- 8.8.1 Reports, test data, monitoring data, notifications, annual certifications, and requests for revision and renewal shall be submitted to:

**Georgia Department of Natural Resources
Environmental Protection Division
Air Protection Branch
Atlanta Tradeport, Suite 120
4244 International Parkway
Atlanta, Georgia 30354-3908**

- 8.8.2 Any records, compliance certifications, and monitoring data required by the provisions in this Permit to be submitted to the EPA shall be sent to:

**Air and EPCRA Enforcement Branch – U. S. EPA Region 4
Sam Nunn Atlanta Federal Center
61 Forsyth Street, SW
Atlanta, Georgia 30303-3104**

- 8.8.3 Any application form, report, or compliance certification submitted pursuant to this Permit shall contain a certification by a responsible official of its truth, accuracy, and completeness. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
[391-3-1-.03(10)(c)2, 40 CFR 70.5(d) and 40 CFR 70.6(c)(1)]

- 8.8.4 Unless otherwise specified, all submissions under this permit shall be submitted to the Division only.

8.9 Duty to Provide Information

- 8.9.1 The Permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the Permit application, shall promptly submit such supplementary facts or corrected information to the Division.
[391-3-1-.03(10)(c)5]
- 8.9.2 The Permittee shall furnish to the Division, in writing, information that the Division may request to determine whether cause exists for modifying, revoking and reissuing, or terminating the Permit, or to determine compliance with the Permit. Upon request, the Permittee shall also furnish to the Division copies of records that the Permittee is required to keep by this Permit or, for information claimed to be confidential, the Permittee may furnish such records directly to the EPA, if necessary, along with a claim of confidentiality.
[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(6)(v)]

8.10 Modifications

- 8.10.1 Prior to any source commencing a modification as defined in 391-3-1-.01(pp) that may result in air pollution and not exempted by 391-3-1-.03(6), the Permittee shall submit a Permit application to the Division. The application shall be submitted sufficiently in advance of any critical date involved to allow adequate time for review, discussion, or revision of plans, if necessary. Such application shall include, but not be limited to, information describing the precise nature of the change, modifications to any emission control system, production capacity of the plant before and after the change, and the anticipated completion date of the change. The application shall be in the form of a Georgia air quality Permit application to construct or modify (otherwise known as a SIP application) and shall be submitted on forms supplied by the Division, unless otherwise notified by the Division.
[391-3-1-.03(1) through (8)]

8.11 Permit Revision, Revocation, Reopening and Termination

- 8.11.1 This Permit may be revised, revoked, reopened and reissued, or terminated for cause by the Director. The Permit will be reopened for cause and revised accordingly under the following circumstances:
[391-3-1-.03(10)(d)1(i)]
- a. If additional applicable requirements become applicable to the source and the remaining Permit term is three (3) or more years. In this case, the reopening shall be completed no later than eighteen (18) months after promulgation of the applicable requirement. A reopening shall not be required if the effective date of the requirement is later than the date on which the Permit is due to expire, unless the original permit or any of its terms and conditions has been extended under Condition 8.5.3;
[391-3-1-.03(10)(e)6(i)(I)]
 - b. If any additional applicable requirements of the Acid Rain Program become applicable to the source;
[391-3-1-.03(10)(e)6(i)(II)] (Acid Rain sources only)
 - c. The Director determines that the Permit contains a material mistake or inaccurate statements were made in establishing the emissions standards or other terms or conditions of the Permit; or
[391-3-1-.03(10)(e)6(i)(III) and 40 CFR 70.7(f)(1)(iii)]
 - d. The Director determines that the Permit must be revised or revoked to assure compliance with the applicable requirements.
[391-3-1-.03(10)(e)6(i)(IV) and 40 CFR 70.7(f)(1)(iv)]
- 8.11.2 Proceedings to reopen and reissue a Permit shall follow the same procedures as applicable to initial Permit issuance and shall affect only those parts of the Permit for which cause to reopen exists. Reopenings shall be made as expeditiously as practicable.
[391-3-1-.03(10)(e)6(ii)]

- 8.11.3 Reopenings shall not be initiated before a notice of intent to reopen is provided to the source by the Director at least thirty (30) days in advance of the date the Permit is to be reopened, except that the Director may provide a shorter time period in the case of an emergency.
[391-3-1-.03(10)(e)6(iii)]
- 8.11.4 All Permit conditions remain in effect until such time as the Director takes final action. The filing of a request by the Permittee for any Permit revision, revocation, reissuance, or termination, or of a notification of planned changes or anticipated noncompliance, shall not stay any Permit condition.
[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(6)(iii)]
- 8.11.5 A Permit revision shall not be required for changes that are explicitly authorized by the conditions of this Permit.
- 8.11.6 A Permit revision shall not be required for changes that are part of an approved economic incentive, marketable Permit, emission trading, or other similar program or process for change which is specifically provided for in this Permit.
[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(8)]

8.12 Severability

- 8.12.1 Any condition or portion of this Permit which is challenged, becomes suspended or is ruled invalid as a result of any legal or other action shall not invalidate any other portion or condition of this Permit.
[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(5)]

8.13 Excess Emissions Due to an Emergency

- 8.13.1 An “emergency” means any situation arising from sudden and reasonably unforeseeable events beyond the control of the source, including acts of God, which situation requires immediate corrective action to restore normal operation, and that causes the source to exceed a technology-based emission limitation under the Permit, due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include noncompliance to the extent caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error.
[391-3-1-.03(10)(d)7 and 40 CFR 70.6(g)(1)]
- 8.13.2 An emergency shall constitute an affirmative defense to an action brought for noncompliance with the technology-based emission limitations if the Permittee demonstrates, through properly signed contemporaneous operating logs or other relevant evidence, that:
- [391-3-1-.03(10)(d)7 and 40 CFR 70.6(g)(2) and (3)]
- a. An emergency occurred and the Permittee can identify the cause(s) of the emergency;
 - b. The Permitted facility was at the time of the emergency being properly operated;

- c. During the period of the emergency, the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emissions standards, or other requirements in the Permit; and
 - d. The Permittee promptly notified the Division and submitted written notice of the emergency to the Division within two (2) working days of the time when emission limitations were exceeded due to the emergency. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.
- 8.13.3 In an enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency shall have the burden of proof.
[391-3-1-.03(10)(d)7 and 40 CFR 70.6(g)(4)]
- 8.13.4 The emergency conditions listed above are in addition to any emergency or upset provisions contained in any applicable requirement.
[391-3-1-.03(10)(d)7 and 40 CFR 70.6(g)(5)]

8.14 Compliance Requirements

8.14.1 Compliance Certification

The Permittee shall provide written certification to the Division and to the EPA, at least annually, of compliance with the conditions of this Permit. The annual written certification shall be postmarked no later than February 28 of each year and shall be submitted to the Division and to the EPA. The certification shall include, but not be limited to, the following elements:

[391-3-1-.03(10)(d)3 and 40 CFR 70.6(c)(5)]

- a. The identification of each term or condition of the Permit that is the basis of the certification;
- b. The status of compliance with the terms and conditions of the permit for the period covered by the certification, including whether compliance during the period was continuous or intermittent, based on the method or means designated in paragraph c below. The certification shall identify each deviation and take it into account in the compliance certification. The certification shall also identify as possible exceptions to compliance any periods during which compliance is required and in which an excursion or exceedance as defined under 40 CFR Part 64 occurred;
- c. The identification of the method(s) or other means used by the owner or operator for determining the compliance status with each term and condition during the certification period;
- d. Any other information that must be included to comply with section 113(c)(2) of the Act, which prohibits knowingly making a false certification or omitting material information; and

- e. Any additional requirements specified by the Division.

8.14.2 Inspection and Entry

- a. Upon presentation of credentials and other documents as may be required by law, the Permittee shall allow authorized representatives of the Division to perform the following:
[391-3-1-.03(10)(d)3 and 40 CFR 70.6(c)(2)]
 - i. Enter upon the Permittee's premises where a Part 70 source is located or an emissions-related activity is conducted, or where records must be kept under the conditions of this Permit;
 - ii. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this Permit;
 - iii. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this Permit; and
 - iv. Sample or monitor any substances or parameters at any location during operating hours for the purpose of assuring Permit compliance or compliance with applicable requirements as authorized by the Georgia Air Quality Act.
- b. No person shall obstruct, hamper, or interfere with any such authorized representative while in the process of carrying out his official duties. Refusal of entry or access may constitute grounds for Permit revocation and assessment of civil penalties.
[391-3-1-.07 and 40 CFR 70.11(a)(3)(i)]

8.14.3 Schedule of Compliance

- a. For applicable requirements with which the Permittee is in compliance, the Permittee shall continue to comply with those requirements.
[391-3-1-.03(10)(c)2 and 40 CFR 70.5(c)(8)(iii)(A)]
- b. For applicable requirements that become effective during the Permit term, the Permittee shall meet such requirements on a timely basis unless a more detailed schedule is expressly required by the applicable requirement.
[391-3-1-.03(10)(c)2 and 40 CFR 70.5(c)(8)(iii)(B)]
- c. Any schedule of compliance for applicable requirements with which the source is not in compliance at the time of Permit issuance shall be supplemental to, and shall not sanction noncompliance with, the applicable requirements on which it is based.
[391-3-1-.03(10)(c)2 and 40 CFR 70.5(c)(8)(iii)(C)]

8.14.4 Excess Emissions

- a. Excess emissions resulting from startup, shutdown, or malfunction of any source which occur though ordinary diligence is employed shall be allowed provided that:
[391-3-1-.02(2)(a)7(i)]
 - i. The best operational practices to minimize emissions are adhered to;
 - ii. All associated air pollution control equipment is operated in a manner consistent with good air pollution control practice for minimizing emissions; and
 - iii. The duration of excess emissions is minimized.
- b. Excess emissions which are caused entirely or in part by poor maintenance, poor operation, or any other equipment or process failure which may reasonably be prevented during startup, shutdown or malfunction are prohibited and are violations of Chapter 391-3-1 of the Georgia Rules for Air Quality Control.
[391-3-1-.02(2)(a)7(ii)]
- c. The provisions of this condition and Georgia Rule 391-3-1-.02(2)(a)7 shall apply only to those sources which are not subject to any requirement under Georgia Rule 391-3-1-.02(8) – New Source Performance Standards or any requirement of 40 CFR, Part 60, as amended concerning New Source Performance Standards.
[391-3-1-.02(2)(a)7(iii)]

8.15 Circumvention

State Only Enforceable Condition.

- 8.15.1 The Permittee shall not build, erect, install, or use any article, machine, equipment or process the use of which conceals an emission which would otherwise constitute a violation of an applicable emission standard. Such concealment includes, but is not limited to, the use of gaseous diluents to achieve compliance with an opacity standard or with a standard which is based on the concentration of the pollutants in the gases discharged into the atmosphere.
[391-3-1-.03(2)(c)]

8.16 Permit Shield

- 8.16.1 Compliance with the terms of this Permit shall be deemed compliance with all applicable requirements as of the date of Permit issuance provided that all applicable requirements are included and specifically identified in the Permit.
[391-3-1-.03(10)(d)6]
- 8.16.2 Any Permit condition identified as “State only enforceable” does not have a Permit shield.

8.17 Operational Practices

- 8.17.1 At all times, including periods of startup, shutdown, and malfunction, the Permittee shall maintain and operate the source, including associated air pollution control equipment, in a manner consistent with good air pollution control practice for minimizing emissions. Determination of whether acceptable operating and maintenance procedures are being used will be based on any information available to the Division that may include, but is not limited to, monitoring results, observations of the opacity or other characteristics of emissions, review of operating and maintenance procedures or records, and inspection or surveillance of the source.
[391-3-1-.02(2)(a)10]

State Only Enforceable Condition.

- 8.17.2 No person owning, leasing, or controlling, the operation of any air contaminant sources shall willfully, negligently or through failure to provide necessary equipment or facilities or to take necessary precautions, cause, permit, or allow the emission from said air contamination source or sources, of such quantities of air contaminants as will cause, or tend to cause, by themselves, or in conjunction with other air contaminants, a condition of air pollution in quantities or characteristics or of a duration which is injurious or which unreasonably interferes with the enjoyment of life or use of property in such area of the State as is affected thereby. Complying with Georgia's Rules for Air Quality Control Chapter 391-3-1 and Conditions in this Permit, shall in no way exempt a person from this provision.
[391-3-1-.02(2)(a)1]

8.18 Visible Emissions

- 8.18.1 Except as may be provided in other provisions of this Permit, the Permittee shall not cause, let, suffer, permit or allow emissions from any air contaminant source the opacity of which is equal to or greater than forty (40) percent.
[391-3-1-.02(2)(b)1]

8.19 Fuel-burning Equipment

- 8.19.1 The Permittee shall not cause, let, suffer, permit, or allow the emission of fly ash and/or other particulate matter from any fuel-burning equipment with rated heat input capacity of less than 10 million Btu per hour, in operation or under construction on or before January 1, 1972 in amounts equal to or exceeding 0.7 pounds per million BTU heat input.
[391-3-1-.02(2)(d)]
- 8.19.2 The Permittee shall not cause, let, suffer, permit, or allow the emission of fly ash and/or other particulate matter from any fuel-burning equipment with rated heat input capacity of less than 10 million Btu per hour, constructed after January 1, 1972 in amounts equal to or exceeding 0.5 pounds per million BTU heat input.
[391-3-1-.02(2)(d)]

- 8.19.3 The Permittee shall not cause, let, suffer, permit, or allow the emission from any fuel-burning equipment constructed or extensively modified after January 1, 1972, visible emissions the opacity of which is equal to or greater than twenty (20) percent except for one six minute period per hour of not more than twenty-seven (27) percent opacity.
[391-3-1-.02(2)(d)]

8.20 Sulfur Dioxide

- 8.20.1 Except as may be specified in other provisions of this Permit, the Permittee shall not burn fuel containing more than 2.5 percent sulfur, by weight, in any fuel burning source that has a heat input capacity below 100 million Btu's per hour.
[391-3-1-.02(2)(g)]

8.21 Particulate Emissions

- 8.21.1 Except as may be specified in other provisions of this Permit, the Permittee shall not cause, let, permit, suffer, or allow the rate of emission from any source, particulate matter in total quantities equal to or exceeding the allowable rates shown below. Equipment in operation, or under construction contract, on or before July 2, 1968, shall be considered existing equipment. All other equipment put in operation or extensively altered after said date is to be considered new equipment.
[391-3-1-.02(2)(e)]

- a. The following equations shall be used to calculate the allowable rates of emission from new equipment:

$$E = 4.1P^{0.67}; \text{ for process input weight rate up to and including 30 tons per hour.}$$
$$E = 55P^{0.11} - 40; \text{ for process input weight rate above 30 tons per hour.}$$

- b. The following equation shall be used to calculate the allowable rates of emission from existing equipment:

$$E = 4.1P^{0.67}$$

In the above equations, E = emission rate in pounds per hour, and
P = process input weight rate in tons per hour.

8.22 Fugitive Dust

[391-3-1-.02(2)(n)]

- 8.22.1 Except as may be specified in other provisions of this Permit, the Permittee shall take all reasonable precautions to prevent dust from any operation, process, handling, transportation or storage facility from becoming airborne. Reasonable precautions that could be taken to prevent dust from becoming airborne include, but are not limited to, the following:
- a. Use, where possible, of water or chemicals for control of dust in the demolition of existing buildings or structures, construction operations, the grading of roads or the clearing of land;

- b. Application of asphalt, water, or suitable chemicals on dirt roads, materials, stockpiles, and other surfaces that can give rise to airborne dusts;
- c. Installation and use of hoods, fans, and fabric filters to enclose and vent the handling of dusty materials. Adequate containment methods can be employed during sandblasting or other similar operations;
- d. Covering, at all times when in motion, open bodied trucks transporting materials likely to give rise to airborne dusts; and
- e. The prompt removal of earth or other material from paved streets onto which earth or other material has been deposited.

8.22.2 The opacity from any fugitive dust source shall not equal or exceed 20 percent.

8.23 Solvent Metal Cleaning

8.23.1 Except as may be specified in other provisions of this Permit, the Permittee shall not cause, suffer, allow, or permit the operation of a cold cleaner degreaser subject to the requirements of Georgia Rule 391-3-1-.02(2)(ff) "Solvent Metal Cleaning" unless the following requirements for control of emissions of the volatile organic compounds are satisfied: [391-3-1-.02(2)(ff)1]

- a. The degreaser shall be equipped with a cover to prevent escape of VOC during periods of non-use,
- b. The degreaser shall be equipped with a device to drain cleaned parts before removal from the unit,
- c. If the solvent volatility is 0.60 psi or greater measured at 100 °F, or if the solvent is heated above 120 °F, then one of the following control devices must be used:
 - i. The degreaser shall be equipped with a freeboard that gives a freeboard ratio of 0.7 or greater, or
 - ii. The degreaser shall be equipped with a water cover (solvent must be insoluble in and heavier than water), or
 - iii. The degreaser shall be equipped with a system of equivalent control, including but not limited to, a refrigerated chiller or carbon adsorption system.
- d. Any solvent spray utilized by the degreaser must be in the form of a solid, fluid stream (not a fine, atomized or shower type spray) and at a pressure which will not cause excessive splashing, and
- e. All waste solvent from the degreaser shall be stored in covered containers and shall not be disposed of by such a method as to allow excessive evaporation into the atmosphere.

8.24 Incinerators

- 8.24.1 Except as specified in the section dealing with conical burners, no person shall cause, let, suffer, permit, or allow the emissions of fly ash and/or other particulate matter from any incinerator subject to the requirements of Georgia Rule 391-3-1-.02(2)(c) "Incinerators", in amounts equal to or exceeding the following:
[391-3-1-.02(2)(c)1-4]
- a. Units with charging rates of 500 pounds per hour or less of combustible waste, including water, shall not emit fly ash and/or particulate matter in quantities exceeding 1.0 pound per hour.
 - b. Units with charging rates in excess of 500 pounds per hour of combustible waste, including water, shall not emit fly ash and/or particulate matter in excess of 0.20 pounds per 100 pounds of charge.
- 8.24.2 No person shall cause, let, suffer, permit, or allow from any incinerator subject to the requirements of Georgia Rule 391-3-1-.02(2)(c) "Incinerators", visible emissions the opacity of which is equal to or greater than twenty (20) percent except for one six minute period per hour of not more than twenty-seven (27) percent opacity.
- 8.24.3 No person shall cause or allow particles to be emitted from an incinerator subject to the requirements of Georgia Rule 391-3-1-.02(2)(c) "Incinerators" which are individually large enough to be visible to the unaided eye.
- 8.24.4 No person shall operate an existing incinerator subject to the requirements of Georgia Rule 391-3-1-.02(2)(c) "Incinerators" unless:
- a. It is a multiple chamber incinerator;
 - b. It is equipped with an auxiliary burner in the primary chamber for the purpose of creating a pre-ignition temperature of 800°F; and
 - c. It has a secondary burner to control smoke and/or odors and maintain a temperature of at least 1500°F in the secondary chamber.

8.25 Volatile Organic Liquid Handling and Storage

- 8.25.1 The Permittee shall ensure that each storage tank subject to the requirements of Georgia Rule 391-3-1-.02(2)(vv) "Volatile Organic Liquid Handling and Storage" is equipped with submerged fill pipes. For the purposes of this condition and the permit, a submerged fill pipe is defined as any fill pipe with a discharge opening which is within six inches of the tank bottom.
[391-3-1-.02(2)(vv)(1)]

8.26 Use of Any Credible Evidence or Information

- 8.26.1 Notwithstanding any other provisions of any applicable rule or regulation or requirement of this permit, for the purpose of submission of compliance certifications or establishing whether or not a person has violated or is in violation of any emissions limitation or standard, nothing in this permit or any Emission Limitation or Standard to which it pertains, shall preclude the use, including the exclusive use, of any credible evidence or information, relevant to whether a source would have been in compliance with applicable requirements if the appropriate performance or compliance test or procedure had been performed.
[391-3-1-.02(3)(a)]

8.27 Internal Combustion Engines

- 8.27.1 For diesel-fired internal combustion engine(s) manufactured after April 1, 2006 or modified/reconstructed after July 11, 2005, the Permittee shall comply with all applicable provisions of New Source Performance Standards (NSPS) as found in 40 CFR 60 Subpart A - "General Provisions" and 40 CFR 60 Subpart IIII - "Standard of Performance for Stationary Compression Ignition Internal Combustion Engines." Such requirements include but are not limited to:
[40 CFR 60.4200]
- a. Equip all emergency generator engines with non-resettable hour meters in accordance with Subpart IIII.
 - b. Purchase only diesel fuel with a maximum sulfur content of 15 ppm unless otherwise specified by the Division in accordance with Subpart IIII.
 - c. Conduct engine maintenance prescribed by the engine manufacturer in accordance with Subpart IIII.
 - d. Limit non-emergency operation of each emergency generator to 100 hours per year in accordance with Subpart IIII. Non-emergency operation other than maintenance and readiness testing is prohibited for engines qualifying as "emergency generators" for the purposes of Ga Rule 391-3-1-.02(2)(mmm).
 - e. Maintain any records in accordance with Subpart IIII
 - f. Maintain a list of engines subject to 40 CFR 60 Subpart IIII, including the date of manufacture.[391-3-1-.02(6)(b)]
- 8.27.2 The Permittee shall comply with all applicable provisions of New Source Performance Standards (NSPS) as found in 40 CFR 60 Subpart A - "General Provisions" and 40 CFR 60 Subpart JJJJ - "Standard of Performance for Stationary Spark Ignition Internal Combustion Engines," for spark ignition internal combustion engines(s) (gasoline, natural gas, liquefied petroleum gas or propane-fired) manufactured after July 1, 2007 or modified/reconstructed after June 12, 2006.
[40 CFR 60.4230]

- 8.27.3 The Permittee shall comply with all applicable provisions of National Emission Standards for Hazardous Air Pollutants (NESHAP) as found in 40 CFR 63 Subpart A - “General Provisions” and 40 CFR 63 Subpart ZZZZ - “National Emission Standard for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines.”

For diesel-fired emergency generator engines defined as “existing” in 40 CFR 63 Subpart ZZZZ (constructed prior to June 12, 2006 for area sources of HAP, constructed prior to June 12, 2006 for ≤500hp engines at major sources, and constructed prior to December 19, 2002 for >500hp engines at major sources of HAP), such requirements (if applicable) include but are not limited to:
[40 CFR 63.6580]

- a. Equip all emergency generator engines with non-resettable hour meters in accordance with Subpart ZZZZ.
- b. Purchase only diesel fuel with a maximum sulfur content of 15 ppm unless otherwise specified by the Division in accordance with Subpart ZZZZ.
- c. Conduct the following in accordance with Subpart ZZZZ.
 - i. Change oil and filter every 500 hours of operation or annually, whichever comes first
 - ii. Inspect air cleaner every 1000 hours of operation or annually, whichever comes first and replace as necessary
 - iii. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first and replace as necessary.
- d. Limit non-emergency operation of each emergency generator to 100 hours per year in accordance with Subpart ZZZZ. Non-emergency operation other than maintenance and readiness testing is prohibited for engines qualifying as “emergency generators” for the purposes of Ga Rule 391-3-1-.02(2)(mmm).
- e. Maintain any records in accordance with Subpart ZZZZ
- f. Maintain a list of engines subject to 40 CFR 63 Subpart ZZZZ, including the date of manufacture.[391-3-1-.02(6)(b)]

8.28 Boilers and Process Heaters

- 8.28.1 If the facility/site is an area source of Hazardous Air Pollutants, the Permittee shall comply with all applicable provisions of National Emission Standards for Hazardous Air Pollutants (NESHAP) 40 CFR Part 63 Subpart A - “General Provisions” and 40 CFR 63 Subpart JJJJJ - “National Emission Standards for Hazardous Air Pollutants for Area Sources: Industrial, Commercial, and Institutional Boilers.”
[40 CFR 63.11193]

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- 8.28.2 If the facility/site is a major source of Hazardous Air Pollutants, the Permittee shall comply with all applicable provisions of National Emission Standards for Hazardous Air Pollutants (NESHAP) 40 CFR Part 63 Subpart A - "General Provisions" and 40 CFR 63 Subpart DDDDD - "National Emission Standards for Hazardous Air Pollutants for Major Sources: Industrial, Commercial, and Institutional Boilers and Process Heaters."
[40 CFR 63.7480]

Attachments

- A. List of Standard Abbreviations and List of Permit Specific Abbreviations
- B. Insignificant Activities Checklist, Insignificant Activities Based on Emission Levels and Generic Emission Groups
- C. List of References

List Of Standard Abbreviations

[illegible]

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ATTACHMENT B

NOTE: Attachment B contains information regarding insignificant emission units/activities and groups of generic emission units/activities in existence at the facility at the time of Permit issuance. Future modifications or additions of insignificant emission units/activities and equipment that are part of generic emissions groups may not necessarily cause this attachment to be updated.

INSIGNIFICANT ACTIVITIES CHECKLIST

Category	Description of Insignificant Activity/Unit	Quantity
Mobile Sources	1. Cleaning and sweeping of streets and paved surfaces	1
Combustion Equipment	1. Fire fighting and similar safety equipment used to train fire fighters or other emergency personnel.	
	2. Small incinerators that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act and are not considered a "designated facility" as specified in 40 CFR 60.32e of the Federal emissions guidelines for Hospital/Medical/Infectious Waste Incinerators, that are operating as follows:	
	i) Less than 8 million BTU/hr heat input, firing types 0, 1, 2, and/or 3 waste.	
	ii) Less than 8 million BTU/hr heat input with no more than 10% pathological (type 4) waste by weight combined with types 0, 1, 2, and/or 3 waste.	
	iii) Less than 4 million BTU/hr heat input firing type 4 waste. (Refer to 391-3-1-.03(10)(g)2.(ii) for descriptions of waste types)	
	3. Open burning in compliance with Georgia Rule 391-3-1-.02 (5).	
	4. Stationary engines burning:	
	i) Natural gas, LPG, gasoline, dual fuel, or diesel fuel which are used exclusively as emergency generators shall not exceed 500 hours per year or 200 hours per year if subject to Georgia Rule 391-3-1-.02(2)(mmm).7	
	ii) Natural gas, LPG, and/or diesel fueled generators used for emergency, peaking, and/or standby power generation, where the combined peaking and standby power generation do not exceed 200 hours per year.	
	iii) Natural gas, LPG, and/or diesel fuel used for other purposes, provided that the output of each engine does not exceed 400 horsepower and that no individual engine operates for more than 2,000 hours per year.	
	iv) Gasoline used for other purposes, provided that the output of each engine does not exceed 100 horsepower and that no individual engine operates for more than 500 hours per year.	1
Trade Operations	1. Brazing, soldering, and welding equipment, and cutting torches related to manufacturing and construction activities whose emissions of hazardous air pollutants (HAPs) fall below 1,000 pounds per year.	10
Maintenance, Cleaning, and Housekeeping	1. Blast-cleaning equipment using a suspension of abrasive in water and any exhaust system (or collector) serving them exclusively.	
	2. Portable blast-cleaning equipment.	
	3. Non-Perchloroethylene Dry-cleaning equipment with a capacity of 100 pounds per hour or less of clothes.	
	4. Cold cleaners having an air/vapor interface of not more than 10 square feet and that do not use a halogenated solvent.	2
	5. Non-routine clean out of tanks and equipment for the purposes of worker entry or in preparation for maintenance or decommissioning.	
	6. Devices used exclusively for cleaning metal parts or surfaces by burning off residual amounts of paint, varnish, or other foreign material, provided that such devices are equipped with afterburners.	
	7. Cleaning operations: Alkaline phosphate cleaners and associated cleaners and burners.	

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INSIGNIFICANT ACTIVITIES CHECKLIST

Category	Description of Insignificant Activity/Unit	Quantity
Laboratories and Testing	1. Laboratory fume hoods and vents associated with bench-scale laboratory equipment used for physical or chemical analysis.	
	2. Research and development facilities, quality control testing facilities and/or small pilot projects, where combined daily emissions from all operations are not individually major or are support facilities not making significant contributions to the product of a collocated major manufacturing facility.	
Pollution Control	1. Sanitary waste water collection and treatment systems, except incineration equipment or equipment subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
	2. On site soil or groundwater decontamination units that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
	3. Bioremediation operations units that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
	4. Landfills that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
Industrial Operations	1. Concrete block and brick plants, concrete products plants, and ready mix concrete plants producing less than 125,000 tons per year.	
	2. Any of the following processes or process equipment which are electrically heated or which fire natural gas, LPG or distillate fuel oil at a maximum total heat input rate of not more than 5 million BTU's per hour:	
	i) Furnaces for heat treating glass or metals, the use of which do not involve molten materials or oil-coated parts.	
	ii) Porcelain enameling furnaces or porcelain enameling drying ovens.	
	iii) Kilns for firing ceramic ware.	
	iv) Crucible furnaces, pot furnaces, or induction melting and holding furnaces with a capacity of 1,000 pounds or less each, in which sweating or distilling is not conducted and in which fluxing is not conducted utilizing free chlorine, chloride or fluoride derivatives, or ammonium compounds.	
	v) Bakery ovens and confection cookers.	
	vi) Feed mill ovens.	
	vii) Surface coating drying ovens	
	3. Carving, cutting, routing, turning, drilling, machining, sawing, surface grinding, sanding, planing, buffing, shot blasting, shot peening, or polishing; ceramics, glass, leather, metals, plastics, rubber, concrete, paper stock or wood, also including roll grinding and ground wood pulping stone sharpening, provided that:	20
	i) Activity is performed indoors; &	
	ii) No significant fugitive particulate emissions enter the environment; &	
	iii) No visible emissions enter the outdoor atmosphere.	
	4. Photographic process equipment by which an image is reproduced upon material sensitized to radiant energy (e.g., blueprint activity, photographic developing and microfiche).	
	5. Grain, food, or mineral extrusion processes	
	6. Equipment used exclusively for sintering of glass or metals, but not including equipment used for sintering metal-bearing ores, metal scale, clay, fly ash, or metal compounds.	
	7. Equipment for the mining and screening of uncrushed native sand and gravel.	
	8. Ozonization process or process equipment.	
	9. Electrostatic powder coating booths with an appropriately designed and operated particulate control system.	
	10. Activities involving the application of hot melt adhesives where VOC emissions are less than 5 tons per year and HAP emissions are less than 1,000 pounds per year.	
	11. Equipment used exclusively for the mixing and blending water-based adhesives and coatings at ambient temperatures.	
	12. Equipment used for compression, molding and injection of plastics where VOC emissions are less than 5 tons per year and HAP emissions are less than 1,000 pounds per year.	
	13. Ultraviolet curing processes where VOC emissions are less than 5 tons per year and HAP emissions are less than 1,000 pounds per year.	

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INSIGNIFICANT ACTIVITIES CHECKLIST

Category	Description of Insignificant Activity/Unit	Quantity
Storage Tanks and Equipment	1. All petroleum liquid storage tanks storing a liquid with a true vapor pressure of equal to or less than 0.50 psia as stored.	2
	2. All petroleum liquid storage tanks with a capacity of less than 40,000 gallons storing a liquid with a true vapor pressure of equal to or less than 2.0 psia as stored that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
	3. All petroleum liquid storage tanks with a capacity of less than 10,000 gallons storing a petroleum liquid.	1
	4. All pressurized vessels designed to operate in excess of 30 psig storing petroleum fuels that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	30
	5. Gasoline storage and handling equipment at loading facilities handling less than 20,000 gallons per day or at vehicle dispensing facilities that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
	6. Portable drums, barrels, and totes provided that the volume of each container does not exceed 550 gallons.	40
	7. All chemical storage tanks used to store a chemical with a true vapor pressure of less than or equal to 10 millimeters of mercury (0.19 psia).	3

INSIGNIFICANT ACTIVITIES BASED ON EMISSION LEVELS

Description of Emission Units / Activities	Quantity
None	NA

ATTACHMENT B (continued)**GENERIC EMISSION GROUPS**

Emission units/activities appearing in the following table are subject only to one or more of Georgia Rules 391-3-1-.02 (2) (b), (e) &/or (n). Potential emissions of particulate matter, from these sources based on TSP, are less than 25 tons per year per process line or unit in each group. Any emissions unit subject to a NESHAP, NSPS, or any specific Air Quality Permit Condition(s) are not included in this table.

Description of Emissions Units / Activities	Number of Units (if appropriate)	Applicable Rules		
		Opacity Rule (b)	PM from Mfg Process Rule (e)	Fugitive Dust Rule (n)
None	NA			

The following table includes groups of fuel burning equipment subject only to Georgia Rules 391-3-1-.02 (2) (b) & (d). Any emissions unit subject to a NESHAP, NSPS, or any specific Air Quality Permit Condition(s) are not included in this table.

Description of Fuel Burning Equipment	Number of Units
Fuel burning equipment with a rated heat input capacity of less than 10 million BTU/hr burning only natural gas and/or LPG.	0
Fuel burning equipment with a rated heat input capacity of less than 5 million BTU/hr, burning only distillate fuel oil, natural gas and/or LPG.	0
Any fuel burning equipment with a rated heat input capacity of 1 million BTU/hr or less.	0

ATTACHMENT C**LIST OF REFERENCES**

1. The Georgia Rules for Air Quality Control Chapter 391-3-1. All Rules cited herein which begin with 391-3-1 are State Air Quality Rules.
2. Title 40 of the Code of Federal Regulations; specifically 40 CFR Parts 50, 51, 52, 60, 61, 63, 64, 68, 70, 72, 73, 75, 76 and 82. All rules cited with these parts are Federal Air Quality Rules.
3. ***Georgia Department of Natural Resources, Environmental Protection Division, Air Protection Branch, Procedures for Testing and Monitoring Sources of Air Pollutants.***
4. ***Georgia Department of Natural Resources, Environmental Protection Division, Air Protection Branch, Procedures for Calculating Air Permit Fees.***
5. Compilation of Air Pollutant Emission Factors, AP-42, Fifth Edition, Volume I: Stationary Point and Area Sources. This information may be obtained from EPA's TTN web site at www.epa.gov/ttn/chief/ap42/index.html.
6. The latest properly functioning version of EPA's **TANKS** emission estimation software. The software may be obtained from EPA's TTN web site at www.epa.gov/ttn/chief/software/tanks/index.html.
7. The Clean Air Act (42 U.S.C. 7401 et seq).
8. White Paper for Streamlined Development of Part 70 Permit Applications, July 10, 1995 (White Paper #1).
9. White Paper Number 2 for Improved Implementation of the Part 70 Operating Permits Program, March 5, 1996 (White Paper #2).