

# Part 70 Operating Permit Amendment

**Permit Amendment No.:** 2821-245-0126-V-05-2    **Effective Date:**

**Facility Name:**            **Solvay Specialty Polymers USA, LLC**

**Facility Address:**        3702 Clanton Road  
Augusta, Georgia 30906 Richmond County

**Mailing Address:**        3702 Clanton Road  
Augusta, Georgia 30906

**Parent/Holding Company:**        Solvay Specialty Polymers USA, LLC

**Facility AIRS Number:**    04-13-245-00126

In accordance with the provisions of the Georgia Air Quality Act, O.C.G.A. Section 12-9-1, et seq and the Georgia Rules for Air Quality Control, Chapter 391-3-1, adopted pursuant to and in effect under the Act, the Permittee described above is issued a construction permit for:

The operation of a polymer production facility, including the expansion of the Sulfone Process, and the construction and operation of the Jupiter and PUSH processes.

This Permit Amendment shall also serve as a final amendment to the Part 70 Permit unless objected to by the U.S. EPA or withdrawn by the Division. The Division will issue a letter when this Operating Permit amendment is finalized.

This Permit Amendment is conditioned upon compliance with all provisions of The Georgia Air Quality Act, O.C.G.A. Section 12-9-1, et seq, the Rules, Chapter 391-3-1, adopted and in effect under that Act, or any other condition of this Permit Amendment and Permit No. 2800-245-0126-V-05-0. Unless modified or revoked, this Permit Amendment expires upon issuance of the next Part 70 Permit for this source.

This Permit Amendment may be subject to revocation, suspension, modification or amendment by the Director for cause including evidence of noncompliance with any of the above; or for any misrepresentation made in Application Nos. 22997, 22998, and 40009 dated December 5, 2014; any other applications upon which this Permit Amendment or Permit No. 2800-245-0126-V-05-0 are based; supporting data entered therein or attached thereto; or any subsequent submittal or supporting data; or for any alterations affecting the emissions from this source.

This Permit Amendment is further subject to and conditioned upon the terms, conditions, limitations, standards, or schedules contained in or specified on the attached **13** pages.

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Director  
Environmental Protection Division

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**PART 1.0 FACILITY DESCRIPTION****1.3 Process Description of Modification**Application 22997 – Sulfone Expansion

This application was submitted for the purpose of modifying the Sulfone Monomer Plant, to allow an increase in production. The project includes various new and modified equipment.

Application 22998 – Project PUSH

This application was submitted for the purpose of manufacturing a new product that is classified as an ultra-performance polymer.

Application 40009 – Project Jupiter

This application was submitted for the purpose of installing a new unit for manufacturing a new product that is classified as an ultra-performance polymer. The Jupiter process involves a batch reaction, solidification, grinding, extraction, washing, slurry filtration, drying, and solvent recovery.



## Title V Permit Amendment

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LE-351 LT-363 LD-367	MIS Cracking Phase I & II MIS Cracking Phase III		5.2.2, 6.1.7, 6.2.16, 6.2.22, 6.2.23, 6.2.24	OC7A C7D	Vent Condenser LE-680 Condenser LE-788
LD-785	MCB Cleanup Feed Drum (Phase III)	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.2, 6.1.7, 6.2.16, 6.2.22, 6.2.23, 6.2.24	OC7A	Condenser
TT-365	Tanker truck loading	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.2, 6.1.7, 6.2.16, 6.2.22, 6.2.23, 6.2.24	CD365	Carbon Drum
LT-790 LD-797	MCB Cleanup Tower (Phase III) MCB Cleanup Bottoms Drum (Phase III)	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.2, 6.1.7, 6.2.16, 6.2.22, 6.2.23, 6.2.24	C7D	Condenser LE-788
LD-466 LD-435 LD-800 LD-425 LD-721 LF-1618	Sulfone Dehydration Decanter LD-466 Sulfone Make-up Water Tank LD-435 Sulfone Melt Drum LD-800 (OC8G) Sulfone Recycle Water Tank Spent Sulfuric Acid LD-425 Sulfone Tar Tank LD-721 Sulfone Treated Water Storage Tank LF-1618 (out of service)	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 6.2.22, 6.2.23, 6.2.24	None	None
S13G	Pastillation Unit I	391-3-1-.01(2)(n)	3.5.1	S13G	Baghouse
S13H	Pastillation Unit II	391-3-1-.01(2)(n)	3.5.1	S13H	Baghouse
S13I	Pastillation Unit III	391-3-1-.01(2)(n)	3.5.1	S13I	Baghouse
<b>JUPITER PROCESS</b>					
PF-800	Emission Unit Group HE-1 HCL Storage Tank	None	5.2.1, 6.2.7	SC-2	Scrubber
PR-200	Emission Unit Group HE-2 Process Reactor	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.23	SC-1	Scrubber
PM-250	Emission Unit Group DE-4 HQ Unloading Station	391-3-1-.01(2)(n) 40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	BH-4	Baghouse
PH-245 PH-255	Emission Unit Group DE-8 DFBP and HQ Conveying Line	391-3-1-.01(2)(n) 40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	BH-8 BH-9	Baghouse Baghouse
PF-252 PF-260	Emission Unit Group DE-11 HQ Storage Tank and Mix Monomer Bin Vent	391-3-1-.01(2)(n) 40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	BH-11	Baghouse
PM-300 PM-301 PM-302	Emission Unit Group DE-13 Fugitive Dust Collector	391-3-1-.01(2)(n) 40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	BH-13	Baghouse
PM-710	Emission Unit Group DE-19 Product Packaging	391-3-1-.01(2)(n)	3.5.1	BH-19	Baghouse
BE-01	Hot Oil Heater	391-3-1-.02(2)(d) 391-3-1-.02(2)(g) 40 CFR 63 Subpart DDDDD	3.2.1 through 3.2.3, 3.3.25 through 3.3.27, 3.4.3, 3.4.4, 3.5.6, 6.1.7, 6.2.6, 6.2.7, 6.2.10, 6.2.11	None	None
BE-02	Boiler	391-3-1-.02(2)(d) 391-3-1-.02(2)(g) 40 CFR 63 Subpart DDDDD 40 CFR 60 Subpart Dc	3.2.1 through 3.2.3, 3.3.25 through 3.3.27, 3.4.3, 3.4.4, 3.5.6, 6.1.7, 6.2.6, 6.2.7, 6.2.10, 6.2.11	None	None
<b>PUSH PROCESS</b>					
FD01	Unit FD-1220: mDBC Storage	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	FA01	Carbon Drum
FD02	Unit FD-1210: 2,5-DCBP Mix Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	FE01 FT01 FA02	Condenser Scrubber Carbon Drum
FD05	Unit FR-100: Polymerization Reactor	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	FE02 FA06	Condenser Carbon Drum
FD06	Unit FD-150: Quench Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	FE02 FA06	Condenser Carbon Drum
FD07	Unit FD-130: Catalyst Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	FE02 FA06	Condenser Carbon Drum

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FD08	Unit FR-200: Digestion Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE02 FA03	Scrubber Carbon Drum Membrane Control (HSS)
FD09	Unit FD-215: Feed Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	FE02 FA06	Condenser Carbon Drum
FD11	Unit FD-300: Polymer Slurry Preparation Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE02 FA06	Condenser Carbon Drum
FD12	Unit FD-310: Filtrate Collection Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	FE02 FA06	Condenser Carbon Drum
FD13	Unit FD-400: 1 <sup>st</sup> Wash Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FD14	Unit FD-410: Solvent Hold Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FD15	Unit FD-415: Solvent Hold Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FD16	Unit FD-420: 2nd Wash Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FD17	Unit FD-500: Heat Treatment Vessel	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FD18	Unit FD-605: Dryer Filtrate Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FD19	Unit FD-600: Polymer Dryer	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FD20	Unit FD-710: Antisolvent Batch Column	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FD21	Unit FD-719: Batch Column Receiver	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FD22	Unit FD-720: Process Hold Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FD23	Unit FD-727: Condensate Receiver	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FD24	Unit FD-725: Evaporator	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FD25	Unit FD-709: Spray Condenser	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9,	FE03	Condenser

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			3.5.1, 6.2.23	FT03 FA07	Scrubber Carbon Drum Membrane Control (HSS)
FD26	Unit FD-731: Batch Still	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FD27	Unit FD-740: Batch Column Receiver	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FD28	Units FD-750 and FD-770: Solvent Hold Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	FE02 FA06	Condenser Carbon Drums
FD34	Unit FT-790: Distillation Column	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FD35	Unit FD-793: Distillate Receiver	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FD36	Unit FD-905: Vent Header KO Pot	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FM01	Alcohol Tote	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FA04	Carbon Drum
FM03	HCl Tote	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	None	None
FM04	Unit FM-312: Polymer Slurry Centrifuge	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	FE02 FA06	Condenser Carbon Drum
FF03	Unit FF-700: Spent Solvent Storage Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FF04	Unit FF-780: Alcohol Storage Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE03 FT03 FA07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FF05	Unit FF-705: Solvent Hold Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE03 FA07	Condenser Carbon Drum Membrane Control (HSS)
FF06	Unit FF-800: Waste Water Collection Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 5.2.1, 6.2.7, 6.2.23	FE03 FT03 FE07	Condenser Scrubber Carbon Drum Membrane Control (HSS)
FD-105	Terminating Agent Tank	40 CFR 63 Subpart FFFF	3.3.7, 3.3.8, 3.3.9, 3.5.1, 6.2.23	FE02 FA06	Condenser Carbon Drums

\* Generally applicable requirements contained in this permit may also apply to emission units listed above. The lists of applicable requirements/standards and corresponding permit conditions are intended as a compliance tool and may not be definitive.

**3.2 Equipment Emission Caps and Operating Limits****MODIFIED CONDITION**

- 3.2.1 The Permittee shall not discharge or cause the discharge into the atmosphere from the combination of all the equipment listed below any gases which contain 100 tons per year or more of Sulfur Dioxide emissions, or 100 tons per year or more of Nitrogen Oxide emissions.  
[40 CFR 52.21 Avoidance]

<b>Source Code</b>	<b>Process Unit</b>	<b>Equipment</b>
0A15	Amodel	Flare KB-807
0A17	Amodel	Hot Oil Heater KB-901
0A21	Amodel	Boiler UB-1210
00B8	Sulfone	Waste Heat Boiler LM-731
00H1	Sulfone	Hot Oil Heater #1
00H2	Sulfone	Hot Oil Heater #2
00P1	Xydar	Hot Oil Heater H-601
00P2	Xydar	Hot Oil Heater H-603
00P3	Xydar/Utilities	Boiler H-602
00P4	Xydar/Utilities	Boiler H-604
<b>00C2</b>	<b>Udel</b>	<b>Thermal Oxidizer</b>
<b>BE01</b>	<b>Jupiter</b>	<b>Hot Oil Heater</b>
<b>BE02</b>	<b>Jupiter</b>	<b>Boiler</b>

- 3.2.2 The Permittee shall not discharge or cause the discharge into the atmosphere from the combination of all non-exempt equipment any gases which contain 100 tons per year or more of VOC emissions.

- 3.2.3 Deleted

**MODIFIED CONDITION**

- 3.2.4 The Permittee shall not discharge or cause the discharge into the atmosphere from the Amodel Process any gases which contain in excess of ~~40.0~~ **5.0** pounds HDMA per hour from the combination of all the sources of HDMA vapor in this facility.  
[Toxic Guidelines – 391-3-1-.02(2)(a)1.]

- 3.2.5 Deleted

- 3.2.6 Deleted



**3.3 Equipment Federal Rule Standards****MODIFIED CONDITION**

- 3.3.4 The Permittee shall comply with all applicable provisions of the New Source Performance Standards as found in 40 CFR 60 Subpart A – “General Provisions” and 40 CFR 60 Subpart Dc – “Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units” for all units listed below.  
[40 CFR 60 Subpart Dc]

Source Code	Process Unit	Equipment
0A17	Amodel	Hot Oil Heater KB-901
0A21	Amodel	Boiler UB-1210
00B8	Sulfone	Waste Heat Boiler LM-731
00H1	Sulfone	Hot Oil Heater #1
00H2	Sulfone	Hot Oil Heater #2
<del>C12A</del>	<del>Sulfone</del>	<del>Cogeneration Facility BX</del>
<b>BE01</b>	<b>Jupiter</b>	<b>Hot Oil Heater</b>
<b>BE02</b>	<b>Jupiter</b>	<b>Boiler</b>

**MODIFIED CONDITION**

- 3.3.5 The Permittee shall not fire any fuel oil that contains more than 0.5 percent sulfur, by weight, and the fuel oil shall meet the specifications for “distillate” fuel oil (No. 1 or No. 2) as defined by the American Society for Testing and Materials (ASTM) in ASTM D396 – “Standard Specifications for Fuel Oils” in any equipment listed below. The fuel oil sulfur limit applies at all times, including periods of startup, shutdown, or malfunction,  
[40 CFR 60.42c(d) and (i), 391-3-1-.02(2)(g) subsumed]

Source Code	Process Unit	Equipment
0A17	Amodel	Hot Oil Heater KB-901
0A21	Amodel	Boiler UB-1210
00H1	Sulfone	Hot Oil Heater #1
00H2	Sulfone	Hot Oil Heater #2
<del>C12A</del>	<del>Sulfone</del>	<del>Cogeneration Facility BX</del>
<b>BE01</b>	<b>Jupiter</b>	<b>Hot Oil Heater</b>
<b>BE02</b>	<b>Jupiter</b>	<b>Boiler</b>

**MODIFIED CONDITION**

- 3.3.6 The Permittee shall not discharge or cause the discharge into the atmosphere from any of the equipment listed below any gases which exhibit twenty percent (20%) opacity or greater, except for one six minute period per hour of not more than twenty-seven percent (27%) opacity. The opacity standard applies at all times, except during periods of startup, shutdown, or malfunction.  
[40 CFR 60.43c(c) and (d), 391-3-1-.02(2)(d)]

Source Code	Process Unit	Equipment
0A21	Amodel	Boiler UB-1210
00H1	Sulfone	Hot Oil Heater #1
00H2	Sulfone	Hot Oil Heater #2
<del>C12A</del>	<del>Sulfone</del>	<del>Cogeneration Facility BX</del>
<b>BE01</b>	<b>Jupiter</b>	<b>Hot Oil Heater</b>
<b>BE02</b>	<b>Jupiter</b>	<b>Boiler</b>

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### MODIFIED CONDITION

3.3.25 The Permittee shall comply with all applicable provisions of the National Emission Standard for Hazardous Air Pollutants (NESHAP) as found in 40 CFR Part 63 in Subpart DDDDD – “Industrial, Commercial, and Institutional Boilers and Process Heaters” for the equipment listed below. These units are defined as “Gas 1” under this subpart.

[40 CFR 63 Subpart DDDDD; 40 CFR 63.7500(a)(1)]

Source Code	Process Unit	Equipment
0A17	Amodel	Hot Oil Heater KB-901
0A21	Amodel	Boiler UB-1210
00H1	Sulfone	Hot Oil Heater #1
00H2	Sulfone	Hot Oil Heater #2
00P1	Xydar	Hot Oil Heater H-601
00P2	Xydar	Hot Oil Heater H-603
00P3	Xydar/Utilities	Boiler H-602
00P4	Xydar/Utilities	Boiler H-604
<del>C12A</del>	<del>Sulfone</del>	<del>Cogeneration Facility BX</del>
<b>BE01</b>	<b>Jupiter</b>	<b>Hot Oil Heater</b>
<b>BE02</b>	<b>Jupiter</b>	<b>Boiler</b>

### 3.4 Equipment SIP Rule Standards

#### MODIFIED CONDITION

3.4.2 The Permittee shall not cause, let, suffer, permit, or allow the rate of emissions of particulate matter from the equipment listed below in total quantities equal to or exceeding the allowable rates calculated using the following equations:

[391-3-1-.02(2)(e)]

$E = 4.1P^{0.67}$ , for process input weight rate up to and including 30 tons per hour;

$E = 55P^{0.11} - 40$ , for process input weight rates above 30 tons per hour.

Where:

E = emission rate in pounds per hour

P = process input weight rate in tons per hour

Source Code	Process Unit	Equipment
0A2B	Amodel	Mix Tank KD-260
0X2E	Xydar	Reactors R-201 A/B/C
0X2G	Xydar	Mixer R-202A
0X2H	Xydar	Mixer R-202B
0X2I	Xydar	Mixer R-202C
<b>HE-1</b>	<b>Jupiter</b>	<b>HCl Storage Tank PF-800</b>
<b>HE-2</b>	<b>Jupiter</b>	<b>Process Reactor PF-200</b>
<b>DE-4</b>	<b>Jupiter</b>	<b>HQ Unloading Station PM-250</b>
<b>DE-8</b>	<b>Jupiter</b>	<b>DFBP and HQ Conveying PH-245 &amp; PH-255</b>
<b>DE-11</b>	<b>Jupiter</b>	<b>HQ Storage and mix monomer bin vent PF252 &amp; PF-260</b>
<b>FD02</b>	<b>PUSH</b>	<b>Mix tank FD-1210</b>
<b>FD05</b>	<b>PUSH</b>	<b>Reactor FR-100</b>
<b>FD19</b>	<b>PUSH</b>	<b>Polymer Dryer FD-600</b>

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### MODIFIED CONDITION

- 3.4.3 The Permittee shall not cause, let, suffer, permit, or allow visible emissions from the equipment listed below, the opacity of which is equal to or greater than twenty percent (20%) except for one six minute period per hour of not more than twenty-seven percent (27%) opacity.  
[391-3-1-.02(2)(d)3.]

Source Code	Process Unit	Equipment
00P1	Xydar	Hot Oil Heater H-601
00P2	Xydar	Hot Oil Heater H-603
00P3	Xydar/Utilities	Boiler H-602
00P4	Xydar/Utilities	Boiler H-604
0A17	Amodel	Hot Oil Heater KB-901
<b>BE01</b>	<b>Jupiter</b>	<b>Hot Oil Heater</b>
<b>BE02</b>	<b>Jupiter</b>	<b>Boiler</b>

### MODIFIED CONDITION

- 3.4.4 The Permittee shall not cause, let, suffer, permit, or allow the emissions of fly ash and/or other particulate matter from any equipment listed below in amounts equal to or exceeding the rate derived from  $P = 0.5(10/R)^{0.5}$  pounds per million BTU heat input, where P equals the allowable weight of emissions of fly ash and/or particulate matter in pounds per million BTU heat input and R equals the heat input of fuel-burning equipment in million BTU per hour.  
[391-3-1-.02(2)(d)2.(ii)]

Source Code	Process Unit	Equipment
0A17	Amodel	Hot Oil Heater KB-901
0A21	Amodel	Boiler UB-1210
<del>C12A</del>	<del>Sulfone</del>	<del>Cogeneration Facility</del>
00H1	Sulfone	Hot Oil Heater #1
00H2	Sulfone	Hot Oil Heater #2
00P1	Xydar	Hot Oil Heater H-601
00P2	Xydar	Hot Oil Heater H-603
00P3	Xydar/Utilities	Boiler H-602
00P4	Xydar/Utilities	Boiler H-604
<b>BE01</b>	<b>Jupiter</b>	<b>Hot Oil Heater</b>
<b>BE02</b>	<b>Jupiter</b>	<b>Boiler</b>

## 3.5 Equipment Standards Not Covered by a Federal or SIP Rule and Not Instituted as an Emission Cap or Operating Limit

### MODIFIED CONDITION

- 3.5.6 The Permittee shall not fire any fuel oil that contains more than 0.5 percent sulfur, by weight, and the fuel oil shall meet the specifications for “distillate” fuel oil (No. 1 or No. 2) as defined by the American Society for Testing and Materials (ASTM) in ASTM D396-86, “Standard Specifications for Fuel Oils” in any equipment listed below.  
[391-3-1-.03(2)(c), 391-3-1-.02(2)(g) subsumed]

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Source Code	Process Unit	Equipment
00C2	Udel	Udel Thermal Oxidizer
00P1	Xydar	Hot Oil Heater H-601
00P2	Xydar	Hot Oil Heater H-603
00P3	Xydar/Utilities	Boiler H-602
00P4	Xydar/Utilities	Boiler H-604
BE01	Jupiter	Hot Oil Heater
BE02	Jupiter	Boiler

### PART 4.0 REQUIREMENTS FOR TESTING

#### 4.2 Specific Testing Requirements

4.2.1 Deleted

### PART 5.0 REQUIREMENTS FOR MONITORING (Related to Data Collection)

#### 5.2 Specific Monitoring Requirements

##### MODIFIED CONDITION

5.2.1 The Permittee shall install, calibrate, maintain, and operate a system to continuously monitor and record the indicated parameters on the following equipment. Each system shall meet the applicable performance specification(s) of the Division's monitoring requirements.  
[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]

##### Jupiter Process

- s. Pressure drop of the gas stream through the Water Scrubber (Source Code SC2) and Carbonate Scrubber (Source Code SC1). Data shall be recorded once per working shift.
- t. pH from the effluent liquid for the Carbonate Scrubber (Source Code SC1). Data shall be recorded once per working shift.

##### PUSH Process

- u. Pressure drop of the gas stream through the FT01 Scrubber (Source ID FD02 and FD03). Data shall be recorded once per working shift.
- v. Pressure drop of the gas stream through the FT02 Scrubber (Source ID FD08). Data shall be recorded once per working shift.
- w. Pressure drop of the gas stream through the FT03 Scrubber (Source ID FD36). Data shall be recorded once per working shift.
- x. pH of the effluent liquid from the FT01 Scrubber (Source ID FD02 and FD03). Data shall be recorded once per working shift.
- y. pH of the effluent liquid from the FT02 Scrubber (Source ID FD08). Data shall be recorded once per working shift.

- z. When operating in HSS mode, pressure drop of the gas stream through the membrane control device (Source ID FR-200). Data shall be recorded once per working shift, when operating in HSS mode.

## PART 6.0 OTHER RECORD KEEPING AND REPORTING REQUIREMENTS

### 6.1 General Record Keeping and Reporting Requirements

#### MODIFIED CONDITION

6.1.7 For the purpose of reporting excess emissions, exceedances or excursions in the report required in Condition 6.1.4, the following excess emissions, exceedances, and excursions shall be reported: [391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]

- b. Exceedances: (means for the purpose of this Condition and Condition 6.1.4, any condition that is detected by monitoring or record keeping that provides data in terms of an emission limitation or standard and that indicates that emissions (or opacity) do not meet the applicable emission limitation or standard consistent with the averaging period specified for averaging the results of the monitoring)
- ii. Deleted
  - iii. Deleted
  - iv. Deleted
  - v. Deleted
- c. Excursions: (means for the purpose of this Condition and Condition 6.1.4, any departure from an indicator range or value established for monitoring consistent with any averaging period specified for averaging the results of the monitoring)

#### Sulfone Process

- iv. Any determination of outlet coolant temperature for Condensers 0C2A, 0C2G, 0C2L, 0C5A, 0C5B, 0C6A, 0C6C, 0C7A, 0C7B, **C6F, C7D, D576** greater than 12.8°C, unless condenser is routed to carbon adsorber within 15 minutes of temperature determination greater than 12.8°C.

#### Jupiter Process

##### viii. Any determination of pressure drop from:

(A) Carbonate Scrubber SC-1 (Source Code PR-200) greater than 15 inches water column.

(B) Water Scrubber SC-2 (Source Code PF-800) greater than 15 inches water column.

**PUSH Process****ix. Any determination of pressure drop from:**

**(A) FT01, FT02, or FT03 greater than 15 inches of water.**

**(B) When operating in HSS mode, the membrane control device greater than 90 psia.**

**x. Any determination of pH from:**

**(A) FT01 or FT02 less than 7.**

**6.2 Specific Record Keeping and Reporting Requirements**

6.2.8 Deleted

**MODIFIED CONDITION**

6.2.10 The Permittee shall submit the following reports with the semiannual report required by Condition 6.1.4:  
[40 CFR 60.48c(d) and (e)][391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]

c. A report of the monthly and 12-month rolling **VOC, NO<sub>x</sub>, and SO<sub>2</sub> emissions.**

6.2.12 Deleted

**MODIFIED CONDITION**

6.2.16 The Permittee shall keep records of each incidence the condensers (0C2A, 0C2G, 0C2L, 0C5A, 0C5B, 0C6A, 0C6C, 0C7A, 0C7B, **C6F, C7D, D576**) vent to the carbon adsorber, when carbon is replaced, and when breakthrough occurs. These records shall be submitted with the report required by Condition 6.1.4.  
[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]

**Attachments**

- A. List of Standard Abbreviations and List of Permit Specific Abbreviations
- B. Insignificant Activities Checklist, Insignificant Activities Based on Emission Levels and Generic Emission Groups
- C. List of References

## List Of Standard Abbreviations

[illegible]




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### ATTACHMENT B

**NOTE:** Attachment B contains information regarding insignificant emission units/activities and groups of generic emission units/activities in existence at the facility at the time of Permit issuance. Future modifications or additions of insignificant emission units/activities and equipment that are part of generic emissions groups may not necessarily cause this attachment to be updated.

#### INSIGNIFICANT ACTIVITIES CHECKLIST

Category	Description of Insignificant Activity/Unit	Quantity
<b>Mobile Sources</b>	1. Cleaning and sweeping of streets and paved surfaces	1
<b>Combustion Equipment</b>	1. Fire fighting and similar safety equipment used to train fire fighters or other emergency personnel.	1
	2. Small incinerators that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act and are not considered a "designated facility" as specified in 40 CFR 60.32e of the Federal emissions guidelines for Hospital/Medical/Infectious Waste Incinerators, that are operating as follows:	
	i) Less than 8 million BTU/hr heat input, firing types 0, 1, 2, and/or 3 waste.	
	ii) Less than 8 million BTU/hr heat input with no more than 10% pathological (type 4) waste by weight combined with types 0, 1, 2, and/or 3 waste.	
	iii) Less than 4 million BTU/hr heat input firing type 4 waste. (Refer to 391-3-1-.03(10)(g)2.(ii) for descriptions of waste types)	
	3. Open burning in compliance with Georgia Rule 391-3-1-.02 (5).	1
	4. Stationary engines burning:	
	i) Natural gas, LPG, gasoline, dual fuel, or diesel fuel which are used exclusively as emergency generators shall not exceed 500 hours per year or 200 hours per year if subject to Georgia Rule 391-3-1-.02(2)(mmm).7	1
	ii) Natural gas, LPG, and/or diesel fueled generators used for emergency, peaking, and/or standby power generation, where the combined peaking and standby power generation do not exceed 200 hours per year.	
	iii) Natural gas, LPG, and/or diesel fuel used for other purposes, provided that the output of each engine does not exceed 400 horsepower and that no individual engine operates for more than 2,000 hours per year.	5
	iv) Gasoline used for other purposes, provided that the output of each engine does not exceed 100 horsepower and that no individual engine operates for more than 500 hours per year.	
<b>Trade Operations</b>	1. Brazing, soldering, and welding equipment, and cutting torches related to manufacturing and construction activities whose emissions of hazardous air pollutants (HAPs) fall below 1,000 pounds per year.	21
<b>Maintenance, Cleaning, and Housekeeping</b>	1. Blast-cleaning equipment using a suspension of abrasive in water and any exhaust system (or collector) serving them exclusively.	
	2. Portable blast-cleaning equipment.	2
	3. Non-Perchloroethylene Dry-cleaning equipment with a capacity of 100 pounds per hour or less of clothes.	
	4. Cold cleaners having an air/vapor interface of not more than 10 square feet and that do not use a halogenated solvent.	
	5. Non-routine clean out of tanks and equipment for the purposes of worker entry or in preparation for maintenance or decommissioning.	1
	6. Devices used exclusively for cleaning metal parts or surfaces by burning off residual amounts of paint, varnish, or other foreign material, provided that such devices are equipped with afterburners.	1
	7. Cleaning operations: Alkaline phosphate cleaners and associated cleaners and burners.	

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### INSIGNIFICANT ACTIVITIES CHECKLIST

Category	Description of Insignificant Activity/Unit	Quantity
<b>Laboratories and Testing</b>	1. Laboratory fume hoods and vents associated with bench-scale laboratory equipment used for physical or chemical analysis.	26
	2. Research and development facilities, quality control testing facilities and/or small pilot projects, where combined daily emissions from all operations are not individually major or are support facilities not making significant contributions to the product of a collocated major manufacturing facility.	3
<b>Pollution Control</b>	1. Sanitary waste water collection and treatment systems, except incineration equipment or equipment subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
	2. On site soil or groundwater decontamination units that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
	3. Bioremediation operations units that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
	4. Landfills that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
<b>Industrial Operations</b>	1. Concrete block and brick plants, concrete products plants, and ready mix concrete plants producing less than 125,000 tons per year.	
	2. Any of the following processes or process equipment which are electrically heated or which fire natural gas, LPG or distillate fuel oil at a maximum total heat input rate of not more than 5 million BTU's per hour:	
	i) Furnaces for heat treating glass or metals, the use of which do not involve molten materials or oil-coated parts.	
	ii) Porcelain enameling furnaces or porcelain enameling drying ovens.	
	iii) Kilns for firing ceramic ware.	
	iv) Crucible furnaces, pot furnaces, or induction melting and holding furnaces with a capacity of 1,000 pounds or less each, in which sweating or distilling is not conducted and in which fluxing is not conducted utilizing free chlorine, chloride or fluoride derivatives, or ammonium compounds.	
	v) Bakery ovens and confection cookers.	
	vi) Feed mill ovens.	
	vii) Surface coating drying ovens	
	3. Carving, cutting, routing, turning, drilling, machining, sawing, surface grinding, sanding, planing, buffing, shot blasting, shot peening, or polishing; ceramics, glass, leather, metals, plastics, rubber, concrete, paper stock or wood, also including roll grinding and ground wood pulping stone sharpening, provided that:	46
	i) Activity is performed indoors; &	
	ii) No significant fugitive particulate emissions enter the environment; &	
	iii) No visible emissions enter the outdoor atmosphere.	
	4. Photographic process equipment by which an image is reproduced upon material sensitized to radiant energy (e.g., blueprint activity, photographic developing and microfiche).	
	5. Grain, food, or mineral extrusion processes	
	6. Equipment used exclusively for sintering of glass or metals, but not including equipment used for sintering metal-bearing ores, metal scale, clay, fly ash, or metal compounds.	
	7. Equipment for the mining and screening of uncrushed native sand and gravel.	
	8. Ozonization process or process equipment.	
	9. Electrostatic powder coating booths with an appropriately designed and operated particulate control system.	
	10. Activities involving the application of hot melt adhesives where VOC emissions are less than 5 tons per year and HAP emissions are less than 1,000 pounds per year.	
	11. Equipment used exclusively for the mixing and blending water-based adhesives and coatings at ambient temperatures.	
	12. Equipment used for compression, molding and injection of plastics where VOC emissions are less than 5 tons per year and HAP emissions are less than 1,000 pounds per year.	2
	13. Ultraviolet curing processes where VOC emissions are less than 5 tons per year and HAP emissions are less than 1,000 pounds per year.	

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### INSIGNIFICANT ACTIVITIES CHECKLIST

Category	Description of Insignificant Activity/Unit	Quantity
<b>Storage Tanks and Equipment</b>	1. All petroleum liquid storage tanks storing a liquid with a true vapor pressure of equal to or less than 0.50 psia as stored.	8
	2. All petroleum liquid storage tanks with a capacity of less than 40,000 gallons storing a liquid with a true vapor pressure of equal to or less than 2.0 psia as stored that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
	3. All petroleum liquid storage tanks with a capacity of less than 10,000 gallons storing a petroleum liquid.	
	4. All pressurized vessels designed to operate in excess of 30 psig storing petroleum fuels that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
	5. Gasoline storage and handling equipment at loading facilities handling less than 20,000 gallons per day or at vehicle dispensing facilities that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	1
	6. Portable drums, barrels, and totes provided that the volume of each container does not exceed 550 gallons.	1
	7. All chemical storage tanks used to store a chemical with a true vapor pressure of less than or equal to 10 millimeters of mercury (0.19 psia).	18

### INSIGNIFICANT ACTIVITIES BASED ON EMISSION LEVELS

Description of Emission Units / Activities	Quantity
<b>Jupiter DIW Tank PF-520</b>	<b>1</b>
<b>Jupiter PSV Relief Tank PD-901</b>	<b>1</b>
<b>Jupiter Carbonate Tank PF-530</b>	<b>1</b>
<b>Jupiter Calcium Chloride Storage Tank</b>	<b>1</b>
<b>Jupiter Emission Emissions Unit Group AE-1 (Non-VOC Solvent Equilibrium) PD-101, PD-401, PD-402, PD-403 PD-404 PD-400 PD-420 PD-430 PD-605, PD-625, PT-500, PT-600, PT-620, PD-615</b>	<b>14</b>
<b>Jupiter Emission Unit Group AE-2 (Slop Tanks) PF-501, PF-502, PF-503, PF-504, PF-505, PF-506, PF-515</b>	<b>7</b>
<b>Jupiter PM-645 (Emission Unit Group AE-3)</b>	<b>1</b>
<b>Jupiter PM-700 (Emission Unit Group AE-4)</b>	<b>1</b>
<b>Jupiter PD-610, PT-610 (Emission Unit Group AE-5)</b>	<b>2</b>
<b>Jupiter Fluidized Bed Dryer PM-701(Emission Unit Group AE-6)</b>	<b>1</b>
<b>Jupiter PM-230 DPS Unloading Station (Emission Unit Group DE-1)</b>	<b>1</b>
<b>Jupiter PM-235 LiCl Unloading Station (Emission Unit Group DE-2)</b>	<b>1</b>
<b>Jupiter PM-240 DFBP Unloading Station (Emission Unit Group DE-3)</b>	<b>1</b>
<b>Jupiter PM-260 Na2CO3 Unloading Station (Emission Unit Group DE-5)</b>	<b>1</b>
<b>Jupiter PM-270 K2CO3 Unloading Station (Emission Unit Group DE-6)</b>	<b>1</b>
<b>Jupiter PM-265 Na2CO3 Conveying Line (Emission Unit Group DE-7)</b>	<b>1</b>
<b>Jupiter PM-242, PF-260 DFBP storage tank and mix monomer bin vent ((Emission Unit Group DE-10)</b>	<b>2</b>

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<b>Jupiter PM-262, PF-280 Na<sub>2</sub>CO<sub>3</sub> storage tank and mix carbonate bin vent ((Emission Unit Group DE-12)</b>	<b>2</b>
<b>Jupiter PF-411, PF-413, PF-642 Product/DPS conveying (Emission Unit Group DE-14)</b>	<b>2</b>
<b>Jupiter PF-702, PF-703 Drier Outlet Hopper (Emission Unit Group DE-17)</b>	<b>2</b>
<b>Jupiter PM-208 K<sub>2</sub>CO<sub>3</sub> Feed Hopper (Emission Unit DE-21)</b>	<b>1</b>
<b>Jupiter DPS Storage Tank 1 PD-210 (Emission Group ME-1)</b>	<b>1</b>
<b>Jupiter DPS Storage Tank 2 PD-211 (Emission Group ME-2)</b>	<b>1</b>
<b>Jupiter DPS Flush Tank PD-202 (Emission Group ME-3)</b>	<b>1</b>
<b>Jupiter DFBP Termination Tank PD-203 (Emission Group ME-4)</b>	<b>1</b>
<b>Jupiter Termination Pot PD-204 (Emission Group ME-5)</b>	<b>1</b>
<b>Jupiter Therminol XP Expansion Tank PD-617 (Emission Group ME-7)</b>	<b>1</b>
<b>Jupiter Hot Oil Blowdown Tank PD-1102 (Emission Group ME-8)</b>	<b>1</b>
<b>Jupiter Hot Oil Expansion Tank PD-1101 (Emission Group ME-9)</b>	<b>1</b>
<b>PUSH FD29, FD31 Adsorbent Columns (FT-753A and FT-753B)</b>	<b>2</b>
<b>PUSH FD30, FD32 Adsorbent Columns (FT-755A and FT-755B)</b>	<b>2</b>
<b>PUSH FD33 Solvent Hold Tank (FF-760)</b>	<b>1</b>
<b>PUSH FM13 DCBP Unloading (FM-1200)</b>	<b>1</b>
<b>PUSH FM14 MgO Weigh-up/Drying Dust Collection (FM-1215)</b>	<b>1</b>
<b>PUSH FM15 Zinc Unloading (FM-162)</b>	<b>1</b>
<b>PUSH FM16 KI/TPP Dust Collection (FM-1310)</b>	<b>1</b>
<b>PUSH FM17 KI/TPP/Catalyst Dust Collection (FC-135)</b>	<b>1</b>
<b>PUSH FM18 HPMP Weigh-up/ Dust Collection (FM-506)</b>	<b>1</b>
<b>PUSH FF19 Polymer Product Storage Hopper (FH-313)</b>	<b>1</b>
<b>PUSH FF20 Polymer Product Packaging (FF-313)</b>	<b>1</b>
<b>PUSH FM06 Drumming Station (FM-776)</b>	<b>1</b>
<b>PUSH FD03 Zinc Tank (FR-112)</b>	<b>1</b>
<b>PUSH FM02 Acetic acid tote</b>	<b>1</b>
<b>Sulfone Storage Tank LF-980</b>	<b>1</b>

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### ATTACHMENT B (continued)

#### GENERIC EMISSION GROUPS

Emission units/activities appearing in the following table are subject only to one or more of Georgia Rules 391-3-1-.02 (2) (b), (e) &/or (n). Potential emissions of particulate matter, from these sources based on TSP, are less than 25 tons per year per process line or unit in each group. Any emissions unit subject to a NESHAP, NSPS, or any specific Air Quality Permit Condition(s) are not included in this table.

Description of Emissions Units / Activities	Number of Units (if appropriate)	Applicable Rules		
		Opacity Rule (b)	PM from Mfg Process Rule (e)	Fugitive Dust Rule (n)
AEG1 Amodel Production Unit	4	Yes	Yes	No
CEG1 Compounding	63	Yes	Yes	No
JRN1 Just Rule N Equipment	9	No	No	Yes
SEG1 Sulfone Production Unit	1	Yes	Yes	No
UE G1 Udel Production Unit	11	Yes	Yes	No
XEG1 Xydar Production Unit	26	Yes	Yes	No

The following table includes groups of fuel burning equipment subject only to Georgia Rules 391-3-1-.02 (2) (b) & (d). Any emissions unit subject to a NESHAP, NSPS, or any specific Air Quality Permit Condition(s) are not included in this table.

Description of Fuel Burning Equipment	Number of Units
Fuel burning equipment with a rated heat input capacity of less than 10 million BTU/hr burning only natural gas and/or LPG.	0
Fuel burning equipment with a rated heat input capacity of less than 5 million BTU/hr, burning only distillate fuel oil, natural gas and/or LPG.	0
Any fuel burning equipment with a rated heat input capacity of 1 million BTU/hr or less.	0

**ATTACHMENT C****LIST OF REFERENCES**

1. The Georgia Rules for Air Quality Control Chapter 391-3-1. All Rules cited herein which begin with 391-3-1 are State Air Quality Rules.
2. Title 40 of the Code of Federal Regulations; specifically 40 CFR Parts 50, 51, 52, 60, 61, 63, 64, 68, 70, 72, 73, 75, 76 and 82. All rules cited with these parts are Federal Air Quality Rules.
3. *Georgia Department of Natural Resources, Environmental Protection Division, Air Protection Branch, Procedures for Testing and Monitoring Sources of Air Pollutants.*
4. *Georgia Department of Natural Resources, Environmental Protection Division, Air Protection Branch, Procedures for Calculating Air Permit Fees.*
5. Compilation of Air Pollutant Emission Factors, AP-42, Fifth Edition, Volume I: Stationary Point and Area Sources. This information may be obtained from EPA's TTN web site at [www.epa.gov/ttn/chief/ap42/index.html](http://www.epa.gov/ttn/chief/ap42/index.html).
6. The latest properly functioning version of EPA's **TANKS** emission estimation software. The software may be obtained from EPA's TTN web site at [www.epa.gov/ttn/chief/software/tanks/index.html](http://www.epa.gov/ttn/chief/software/tanks/index.html).
7. The Clean Air Act (42 U.S.C. 7401 et seq).
8. White Paper for Streamlined Development of Part 70 Permit Applications, July 10, 1995 (White Paper #1).
9. White Paper Number 2 for Improved Implementation of the Part 70 Operating Permits Program, March 5, 1996 (White Paper #2).