

October 1, 2015

Mr. Don Holder Georgia EPD Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354 RECEIVED

OCT 0 5 2015

AIR PROTECTION

Subject:

Notification: Chamber 11 - Anticipated Date of Start-Up

Permit No. 7389-067-0093-S-05-3

Dear Mr. Holder:

As required by our air permit, section 7.8, Sterigenics is providing notification of the anticipated date of start-up of Chamber 11 (SEV-11).

### Chamber 11 (SEV-11)

The Atlanta facility anticipates a start-up date for Chamber 11 in early to mid-November 2015, (Condition 7.8-b). An letter of initial start-up will follow when the chamber is placed into production per permit condition 7.8-c.

Please do not hesitate to contact me with questions. You can reach me at (630) 928-1768.

Kind Regards,

Susan In. Geinhands

Susan M. Reinhardt Manager Environment, Health and Safety

pc:

Kathy Hoffman – Sr. VP, EH&S Daryl Mosby - Smyrna General Manager Juan Segovia – VP – EO Operations Kevin Wagner – Director, EHS

US EPA Region IV Air and EPCRA Enforcement Branch 61 Forsyth Street Atlanta, GA 30303 Mr. Michael Odom, Unit Manager Georgia EPD, Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354

Mr. Sean Taylor Georgia EPD, Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354



September 9, 2015

Mr. Don Holder Georgia EPD Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354 RECEIVED
SEP 11 2015
AIR PROTECTION
BRANCH

Subject:

Notification: Chamber 11 - Commencement of Construction

Permit No. 7389-067-0093-S-05-3

Dear Mr. Holder:

As required by our air permit, section 7.8, Sterigenics is providing notification of construction commencement of Chamber 11 (SEV-11).

### Chamber 11 (SEV-11)

Construction was started on Chamber 11 on August 1, 2015. (Condition 7.8-a).

The Atlanta facility currently anticipates start-up date for Chamber 11 in late October or early November 2015, (Condition 7.8-b). I will follow-up in a few weeks with an update to provide a more accurate projection.

Please do not hesitate to contact me with questions. You can reach me at (630) 928-1768.

Kind Regards,

Susan M. Reinhardt

Swan M. Geinhandt

Manager

Environment, Health and Safety

pc:

Kathy Hoffman – Sr. VP, EH&S Daryl Mosby - Smyrna General Manager Juan Segovia – VP – EO Operations Kevin Wagner – Director, EHS

US EPA Region IV Air and EPCRA Enforcement Branch 61 Forsyth Street Atlanta, GA 30303 Mr. Michael Odom, Unit Manager Georgia EPD, Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354

Mr. Sean Taylor Georgia EPD, Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354

### Holder, Don

From:

Holder, Don

Sent:

Tuesday, January 27, 2015 11:30 AM

To:

sreinhardt@sterigenics.com

**Subject:** 

2nd semi-annual report 2014

The Division received the semi-annual report dated January 12, 2015 for your facility for the July through December 2014 reporting period. The report, received on January 26, 2015, appears to satisfy the requirements of Condition 7.7 of Georgia Air Quality Permit 7389-067-0093-S-5-0, as amended, and Condition 6.1.4 of the previous Permit No. 7389-067-0093-S-05-0.

If you have any questions about compliance with your permit, please contact me at 404/362-4846 or by email at: <a href="mailto:don.holder@dnr.state.ga.us">don.holder@dnr.state.ga.us</a>.



September 9, 2015

Mr. Don Holder Georgia EPD Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354 RECEIVED

SEP 11 2015

AIR PROTECTION BRANCH

Subject:

Notification: Chamber 11 - Commencement of Construction

Permit No. 7389-067-0093-S-05-3

Dear Mr. Holder:

As required by our air permit, section 7.8, Sterigenics is providing notification of construction commencement of Chamber 11 (SEV-11).

Chamber 11 (SEV-11)

Construction was started on Chamber 11 on August 1, 2015. (Condition 7.8-a).

The Atlanta facility currently anticipates start-up date for Chamber 11 in late October or early November 2015, (Condition 7.8-b). I will follow-up in a few weeks with an update to provide a more accurate projection.

Please do not hesitate to contact me with questions. You can reach me at (630) 928-1768.

Kind Regards,

Susan M. Reinhardt

Suzan M. Beinhandt

Manager

Environment, Health and Safety

pc:

Kathy Hoffman – Sr. VP, EH&S Daryl Mosby - Smyrna General Manager Juan Segovia – VP – EO Operations Kevin Wagner – Director, EHS

US EPA Region IV Air and EPCRA Enforcement Branch 61 Forsyth Street Atlanta, GA 30303 Mr. Michael Odom, Unit Manager Georgia EPD, Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354

Mr. Sean Taylor Georgia EPD, Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354 \$co

# Georgia Department of Natural Resources

Environmental Protection Division • Air Protection Branch 4244 International Parkway • Suite 120 • Atlanta • Georgia 30354

404/363-7000 • Fax: 404/363-7100 Judson H. Turner, Director

AUG 2 7 2015

Susan M. Reinhardt EH&S Manager Sterigenics U.S. LLC 2015 Spring Road, Suite 650 Oak Brook, IL 60523

Re: SM, Application Nos. 23461, 23229, & 22970, Dated August 3, 2015, April 27, 2015 and November

18, 2014

Facility AIRS No.: 067-00093

Dear Ms. Reinhardt:

Enclosed please find Air Quality Permit No. 7389-067-0093-S-05-3 for the installation and operation of a new 30-pallet chamber and vacuum pump (Chamber 11: SEV-11 and CEV-11), the change in ownership and facility address, and the routing of the sterilization chamber back vents to the existing AAT scrubber (EC2) at the Sterigenics facility located in Atlanta, Georgia.

Note that any future modifications that might affect potential emissions from your facility will require review and possible permitting through this office.

The following types of correspondence should be sent to the Division personnel indicated:

• Testing: Ross Winne - Program Manager, Industrial Source Monitoring Program

• Monitoring and Compliance (reports): Sean Taylor - Program Manager, Stationary Source Compliance Program.

Thank you for your cooperation. If you have any questions or need more information, please contact me at (404) 363-7135 or via email at chan.spraley@dnr.state.ga.us.

Sincerely,

Chan Spraley

Environmental Engineer

Stationary Source Permitting Program

Enclosure

AIRS # 067-00093



July 14, 2015

Georgia Department of Natural Resources Environmental Protection Division Stationary Source Compliance Program Air Protection Branch Atlanta Tradeport, Suite 120 4244 International Parkway Atlanta, Georgia 30354-3908 RECEIVED

JUL 16 2000

AIR PROTECTION

Attention: Ms. Karen Hays, Unit Manager

Subject:

Semiannual Synthetic Minor Deviation Report for Sterigenics, U.S., LLC, Atlanta, Georgia Facility Operating **Permit No. 7389-0670093-S-05-0** for the period of

January 01, 2015 to June 30, 2015

This letter provides information for the semi-annual Synthetic Minor Permit Deviation Report for Sterigenics, Inc.'s Atlanta, Georgia facility covering the period from January 1, 2015 through June 30, 2015. This report is intended to satisfy the monitoring and reporting requirements of Condition 5.4, 7.4 and 7.7 of Part 70 operating permit number 7389-067-0093-S-05-0. For ease of reference, this report is organized by permit condition.

## **Semiannual Deviation Reporting Requirements**

Condition 5.4 requires:

The Permittee shall maintain and operate the AAT Scrubber System (EC2) to ensure a maximum emission level of 1 ppmv or a reduction of 99% for aeration room vents (AR-1, AR-11 through AR-13) and a reduction efficiency of 99% for sterilization chamber vents (SEV-1- SEV-10):

S	a. Aeration room vents: AR-1, AR-11 through AR-13 – Once per month the Permittee shall simultaneously collect and record the concentration of a 15-minute ethylene oxide bag sample from both the inlet and outlet of the dry bed absorbers:					
i. Facilities complying with the 1ppmvd standard, as specified in condition No. 2.4, and the concentration of ethylene oxide in the outlet sample of the dry bed absorbers increases to 0.9 ppmv or greater, the Permittee shall replace the dry bed material within 30 days, prior to the next scheduled aeration room exhaust sampling event.						
ii.	Facilities complying with the 99% reduction efficiency standard, as specified in Condition No. 2.4, and the AAT Scrubber System reduction efficiency decreases to 99.1% or less, the Permittee shall replace the dry bed material within 30 days prior to the next scheduled aeration exhaust sampling event. The AAT Scrubber System reduction efficiency shall be calculated by comparing the ethylene oxide loading into the AAT Scrubber System to the ethylene oxide mass exiting the dry bed absorbers.	Performance testing conducted on October 24, 2014 indicated efficiency for the AAT scrubber at 99.96%.				

	<u> </u>	
b.	Aeration room vents (AR-1, AR-11 – AR-13) and sterilization chamber vents (SEV-1 through SEV-10) – any instance when sterilization chamber exhausts and aeration room exhausts are simultaneously vented through the AAT Scrubber System, the Permittee shall comply with the 99% reduction efficiency standard. During any such event, the Permittee shall collect and record the concentration of a 15-minute ethylene oxide bag sample from the outlet of the dry bed adsorbers within 96 hours of changeover. The AAT Scrubber System reduction efficiency shall be calculated by comparing the ethylene oxide loading into the AAT Scrubber System to the ethylene oxide mass exiting the dry bed adsorbers. If the reduction efficiency of the AAT Scrubber System is less than 99.1%, the Permittee shall not route any sterilization replaced. Bag testing shall continue at a sampling frequency of once per week during the changeover of the sterilization chamber vents from the Ceilcote Scrubber (EC3) to the AAT Scrubber System.	N/A
c.	When the Permittee is sampling in accordance with Condition Number 5.3a or 5.3b, the ethylene oxide loading to the AAT Scrubber System, the ethylene oxide mass out of the AAT dry adsorbers and the AAT Scrubber System reduction efficiency shall be recorded for each sampling event. These records shall be kept in a form suitable for inspection or submission to the Division. Methods of calculation for these measurements shall be submitted in the site-specific monitoring plan.	N/A
d.	The dates of dry bed material placement shall be recorded and kept in a form suitable for inspection or submission to the Division.	N/A

# **Reporting Requirements**

Condition 7.4 For each monthly sampling event conducted in accordance with conditions 5.4.a and 5.4.b, the Permittee shall include the following information in the semi-annual report required by Condition 7.8.

a. AAT Scrubber (EC2): List any occurrence when analysis of the dry bed adsorber outlet sample concentration exceeded 1 ppmv.	N/A
	Dry Bed Testing is available upon department request
b. For the AAT Scrubber System (EC2), list any occurrence when the AAT Scrubber reduction efficiency indicates that the efficiency is less than 99%.	N/A
c. For the acid-water scrubbers (AAT Scrubber System EC2 and Ceilcote Scrubber EC3, list any occurrence when the ethylene glycol concentration in the acid-water scrubber liquor is in excess of the maximum ethylene glycol concentration established during initial performance testing.	N/A

d.	For the acid-water scrubbers (AAT Scrubber System EC2 and Ceilcote Scrubber EC3, list any occurrence when the liquor recirculation tank level of the acid-water scrubber is in excess of the maximum liquor tank level established during initial performance testing.	N/A
e.	For the acid-water scrubbers (AAT Scrubber System EC2) and Ceilcote Scrubber EC3, any occurrence wh4en the scrubbing liquor pH rises above the manufacturers recommended level of 2.	N/A
f.	For the AAT Scrubber System (EC2) list any occurrence when analysis of the dry bed adsorber outlet sample indicates the concentration exceeds 0.9 ppmv, but is less than or equal to 1 ppmv.	N/A
g.	For the AAT Scrubber System (EC2), list any occurrence when AAT Scrubber System reduction efficiency indicates the efficiency is less than 99.1%, but is greater than or equal to 99%.	N/A
h.	For the AAT Scrubber System, (EC2), list any instance when the AAT Scrubber System breaches a dry bed adsorber material replacement threshold, but he dry bed material is not replace within 30 days.	N/A

### **Condition 7.7 requires:**

The Permittee shall submit a written report containing any excess emissions, exceedances, and/or excursions as described in this permit and any monitor malfunctions for each semiannual period ending January 1 and June 30 of each year. All reports shall be postmarked by the 30<sup>th</sup> day following the end of each reporting period, July 30 and January 30, respectively. In the event that there have not been any excess emissions, exceedances, excursions or malfunctions during a reporting period, the report should so state. Otherwise, the contents of each report shall be as specified by the Division's Procedures for Testing and Monitoring sources of Air Pollutants and shall contain the following: [391-3-1-.02(6)(b) 1 and 40 CFR 63.10 (e)]

a. A Summary report of excess emissions, exceedances and excursions, and monitor downtime, deviations and monitor downtime in accordance with Section 1.5 (c) and (d) of the above referenced document, including any failure to follow required work practice procedures.

There were no recordkeeping/procedural deviations or excess emissions or excursions associated with section 7.7.

b. Total process operating time during each reporting period. Total processing time was:

### 4,320 hours (180 days)

c. The magnitude of all excess emissions, exceedances and excursions computed in accordance with the applicable definitions as determined by the Director, and any conversion factors used, and the date and time of the commencement and completion of each time period of such occurrence.

There were no deviations during the period.

d. Specific identification of each period of such excess emissions, exceedances, and excursions that occur during startups, shutdowns, or malfunctions of the affected facility. Include the nature and cause of any malfunction (if known), the corrective action taken or preventative measures adopted.

There were no deviations during the period.

e. The date and time identifying each period during which any required monitoring system or device was inoperative (including periods of malfunction) except for zero and span checks, and the nature of the repairs, adjustments, or replacement. When the monitoring system or device has not been inoperative, repaired, or adjusted, such information shall be stated in the report.

There were no breakdowns of the monitoring system or devices during the reporting period.

f. Certification by a Responsible Official, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.

## **Required Statement**

Sterigenics U.S. LLC has reviewed all applicable provisions of the Atlanta Synthetic Minor operating permit.

There have not been deviations from applicable limitations or standards or monitor malfunctions during the reporting period from January 01, 2015 through June 30, 2015.

14 Hold man

13- Jul - 2015

Kathleen Hoffman

Senior Vice President, Environment, Health and Safety

If you have any questions regarding this submittal, please call me at (630) 928-1768.

Kind Regards,

Susan M. Reinhardt

Manager

Environment, Health and Safety

cc: Air and EPCRA Enforcement Branch, U.S. EPA Region 4
61 Forsyth Street
Atlanta, Georgia 30303

Kathleen Hoffman, Senior Vice-President- EHS Juan Segovia – Vice President, Operations Daryl Mosby – Smyrna, Georgia General Manager Kevin Wagner, Director EH&S

SMR:cmq



June 30, 2015

Georgia Department of Natural Resources Environmental Protection Division Stationary Source Compliance Program Air Protection Branch Atlanta Tradeport, Suite 120 4244 International Parkway Atlanta, Georgia 30354-3908

Attention: Ms. Karen Hays, Unit Manager

Subject:

Semiannual Synthetic Minor Deviation Report for Sterigenics, U.S., LLC, Atlanta, Georgia Facility Operating **Permit No. 7389-0670093-S-05-0** for the period of

January 01, 2015 to June 30, 2015

This letter provides information for the semi-annual Synthetic Minor Permit Deviation Report for Sterigenics, Inc.'s Atlanta, Georgia facility covering the period from January 1, 2015 through June 30, 2015. This report is intended to satisfy the monitoring and reporting requirements of Condition 5.4, 7.4 and 7.7 of Part 70 operating permit number 7389-067-0093-S-05-0. For ease of reference, this report is organized by permit condition.

## Semiannual Deviation Reporting Requirements

Condition 5.4 requires:

The Permittee shall maintain and operate the AAT Scrubber System (EC2) to ensure a maximum emission level of 1 ppmv or a reduction of 99% for aeration room vents (AR-1, AR-11 through AR-13) and a reduction efficiency of 99% for sterilization chamber vents (SEV-1- SEV-10):

a. Aeration room vents: AR-1, AR-11 through AR-13 – Once per month the Permittee shall simultaneously collect and record the concentration of a 15-minute ethylene oxide bag sar from both the inlet and outlet of the dry bed absorbers:						
j	Facilities complying with the 1ppmvd standard, as specified in condition No. 2.4, and the concentration of ethylene oxide in the outlet sample of the dry bed absorbers increases to 0.9 ppmv or greater, the Permittee shall replace the dry bed material within 30 days, prior to the next scheduled aeration room exhaust sampling event.	We did not exceed 0.9 ppm or greater in the outlet.				
ii.	Facilities complying with the 99% reduction efficiency standard, as specified in Condition No. 2.4, and the AAT Scrubber System reduction efficiency decreases to 99.1% or less, the Permittee shall replace the dry bed material within 30 days prior to the next scheduled aeration exhaust sampling event. The AAT Scrubber System reduction efficiency shall be calculated by comparing the ethylene oxide loading into the AAT Scrubber System to the ethylene oxide mass exiting the dry bed absorbers.	Performance testing conducted on October 24, 2014 indicated efficiency for the AAT scrubber at 99.96%.				

b.	Aeration room vents (AR-1, AR-11 – AR-13) and sterilization chamber vents (SEV-1 through SEV-10) – any instance when sterilization chamber exhausts and aeration room exhausts are simultaneously vented through the AAT Scrubber System, the Permittee shall comply with the 99% reduction efficiency standard. During any such event, the Permittee shall collect and record the concentration of a 15-minute ethylene oxide bag sample from the outlet of the dry bed adsorbers within 96 hours of changeover. The AAT Scrubber System reduction efficiency shall be calculated by comparing the ethylene oxide loading into the AAT Scrubber System to the ethylene oxide mass exiting the dry bed adsorbers. If the reduction efficiency of the AAT Scrubber System is less than 99.1%, the Permittee shall not route any sterilization replaced. Bag testing shall continue at a sampling frequency of once per week during the changeover of the sterilization chamber vents from the Ceilcote Scrubber (EC3) to the AAT Scrubber System.	N/A
c.	When the Permittee is sampling in accordance with Condition Number 5.3a or 5.3b, the ethylene oxide loading to the AAT Scrubber System, the ethylene oxide mass out of the AAT dry adsorbers and the AAT Scrubber System reduction efficiency shall be recorded for each sampling event. These records shall be kept in a form suitable for inspection or submission to the Division. Methods of calculation for these measurements shall be submitted in the site-specific monitoring plan.	N/A
d.	The dates of dry bed material placement shall be recorded and kept in a form suitable for inspection or submission to the Division.	N/A

# **Reporting Requirements**

Condition 7.4 For each monthly sampling event conducted in accordance with conditions 5.4.a and 5.4.b, the Permittee shall include the following information in the semi-annual report required by Condition 7.8.

а	AAT Scrubber (EC2): List any occurrence when analysis of the dry bed adsorber outlet sample concentration exceeded 1 ppmv.	N/A Dry Bed Testing is available upon department request
b	For the AAT Scrubber System (EC2), list any occurrence when the AAT Scrubber reduction efficiency indicates that the efficiency is less than 99%.	N/A
C,	For the acid-water scrubbers (AAT Scrubber System EC2 and Ceilcote Scrubber EC3, list any occurrence when the ethylene glycol concentration in the acid-water scrubber liquor is in excess of the maximum ethylene glycol concentration established during initial performance testing.	N/A

d.	For the acid-water scrubbers (AAT Scrubber System EC2 and Ceilcote Scrubber EC3, list any occurrence when the liquor recirculation tank level	N/A
	of the acid-water scrubber is in excess of the maximum liquor tank level	
	established during initial performance testing.	
e.	For the acid-water scrubbers (AAT Scrubber System EC2) and Ceilcote	N/A
	Scrubber EC3, any occurrence wh4en the scrubbing liquor pH rises above	·
	the manufacturers recommended level of 2.	
f.	For the AAT Scrubber System (EC2) list any occurrence when analysis of	N/A
	the dry bed adsorber outlet sample indicates the concentration exceeds 0.9	
	ppmv, but is less than or equal to 1 ppmv.	
g.	For the AAT Scrubber System (EC2), list any occurrence when AAT	N/A
-	Scrubber System reduction efficiency indicates the efficiency is less than	
	99.1%, but is greater than or equal to 99%.	
h.	For the AAT Scrubber System, (EC2), list any instance when the AAT	N/A
	Scrubber System breaches a dry bed adsorber material replacement	
	threshold, but he dry bed material is not replace within 30 days.	

### 7.7 requires:

The Permittee shall submit a written report containing any excess emissions, exceedances, and/or excursions as described in this permit and any monitor malfunctions for each semiannual period ending January 1 and June 30 of each year. All reports shall be postmarked by the 30<sup>th</sup> day following the end of each reporting period, July 30 and January 30, respectively. In the event that there have not been any excess emissions, exceedances, excursions or malfunctions during a reporting period, the report should so state. Otherwise, the contents of each report shall be as specified by the Division's Procedures for Testing and Monitoring sources of Air Pollutants and shall contain the following: [391-3-1-.02(6)(b) 1 and 40 CFR 63.10 (e)]

a. A Summary report of excess emissions, exceedances and excursions, and monitor downtime, deviations and monitor downtime in accordance with Section 1.5 (c) and (d) of the above referenced document, including any failure to follow required work practice procedures.

There were no recordkeeping/ procedural deviations or excess emissions or excursions associated with section 7.7.

b. Total process operating time during each reporting period. Total processing time was:

#### 4,344 hours (181 days)

c. The magnitude of all excess emissions, exceedances and excursions computed in accordance with the applicable definitions as determined by the Director, and any conversion factors used, and the date and time of the commencement and completion of each time period of such occurrence.

There were no deviations during the period.

d. Specific identification of each period of such excess emissions, exceedances, and excursions that occur during startups, shutdowns, or malfunctions of the affected facility. Include the nature and cause of any malfunction (if known), the corrective action taken or preventative measures adopted.

There were no deviations during the period.

e. The date and time identifying each period during which any required monitoring system or device was inoperative (including periods of malfunction) except for zero and span checks, and the nature of the repairs, adjustments, or replacement. When the monitoring system or device has not been inoperative, repaired, or adjusted, such information shall be stated in the report.

There were no breakdowns of the monitoring system or devices during the reporting period.

f. Certification by a Responsible Official, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.

## Required Statement

Sterigenics U.S. LLC has reviewed all applicable provisions of the Atlanta Synthetic Minor operating permit.

There have not been deviations from applicable limitations or standards or monitor malfunctions during the reporting period from January 01, 2015 through June 30, 2015.

Daryl Mosby General Manager Date

If you have any questions regarding this submittal, please call me at (630) 928-1768.

Kind Regards,

Susan M. Reinhardt

Manager

Environment, Health and Safety

cc: Air and EPCRA Enforcement Branch, U.S. EPA Region 4 61 Forsyth Street Atlanta, Georgia 30303

> Kathleen Hoffman, Senior Vice-President- EHS Juan Segovia – Vice President, Operations Daryl Mosby – Smyrna, Georgia General Manager Kevin Wagner, Director EH&S

### Holder, Don

From:

Holder, Don

Sent:

Thursday, July 23, 2015 10:01 AM

To:

sreinhardt@sterigenics.com

Subject:

1st semi-annual report 2015

The Division received the semi-annual report dated July 14, 2015 for your facility for the January through June 2015 reporting period. The report, received on July 16, 2015, appears to satisfy the requirements of Condition 7.7 of Georgia Air Quality Permit 7389-067-0093-S-5-0, as amended.

If you have any questions about compliance with your permit, please contact me at 404/362-4846 or by email at: <a href="mailto:don.holder@dnr.state.ga.us">don.holder@dnr.state.ga.us</a>.

Sincerely,

Don Holder Principal Environmental Engineer Stationary Source Compliance Program

# **Georgia Department of Natural Resources**

Environmental Protection Division • Air Protection Branch 4244 International Parkway • Suite 120 • Atlanta • Georgia 30354

404/363-7000 • Fax: 404/363-7100 Judson H. Turner, Director

# **Compliance Monitoring Report**

#### 1. General Information

Date of Inspection:

June 25, 2015

Date of Report Completed:

July 2, 2015

Compliance Monitoring Category:

**Unannounced Inspection** 

Inspector Name:

Don Holder 2011

Reviewing Manager:

Michael Odom 27 730

## 2. Facility Information

Facility Name:

Sterigenics U.S. LLC

Facility AIRS No.:

067-00093

Facility Location:

2973 Olympic Industrial Park

Smyrna, Georgia, 30080, Cobb County

Facility Mailing Address:

2015 Spring Road, Suite 650

Oak Brook, Illinois 60523

Facility Contact:

Darayl Mosby, General Manager

404-355-4485

[email]

CMS Designation:

Synthetic Minor Source

Air Quality Permit No. 7389-067-0093-S-01-0

Issued for the operation of an ethylene oxide and propylene oxide sterilization facility. The Permit is also for the installation and operation of a 30-pallet sterilization chamber and an aeration room.

Air Quality Permit Amendment No. 7389-067-0093-S-01-1

Effective Date: November 17, 2014

Effective Date: May 27, 2014

Issued for change of address from Smyrna to Atlanta.

Air Quality Permit Amendment No. 7389-067-0093-S-01-2

Effective Date: April 1, 2015

Issued for the installation and operation of a new 30-pallet chamber and vacuum pump.

Permit(s) can be accessed at www.georgiaair.org

## 3. Inspection Summary / Recommended Actions:

The facility appeared to be in compliance with the permit at the time of the inspection. Facility issued a new Synthetic Minor permit on April 1, 2015.

## 4. Previous Enforcement Actions and Inspections:

There have been no enforcement actions for this facility during the previous five years. See attached Full Compliance Evaluation (FCE) Report for details.

## 5. Complaint Investigations since last Full Compliance Evaluation:

There have been no complaints received for this facility during the previous five years. See Complaint Tracking System (CTS) for further details.

# 6. Applicable Requirements, Description of Regulated Emission Units, and Inspection Determinations:

		1	`able 6			
	Emission Units		Air Poll	ution Control Devices	Ins	pection
ID No.	Description	Corresponding Permit Conditions	ID No.	Description	Evaluated During Inspection?	Inspection Determination
SEV-1	Six-pallet Sterilization Chamber 1 vacuum pump	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 2.2, 2.3, 2.5, 3.1, 4.1, 4.2, 4.3, 5.1, 5.2, 5.3, 6.1, 7.1, 7.2, 7.3,	EC2	AAT Scrubber System (with Dry Bed Adsorber)	Yes	No issues noted.
		7.4, 7.6, 7.7, 8.1, 8.2, 8.3	EC3	Ceilcote Scrubber		
SEV-2	Six-pallet Sterilization Chamber 2 vacuum pump	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 2.2, 2.3, 2.5, 3.1, 4.1, 4.2, 4.3, 5.1, 5.2, 5.3,	EC2	AAT Scrubber System (with Dry Bed Adsorber)	Yes	No issues noted.
	Chamber 2 vacuum pump	6.1, 7.1, 7.2, 7.3, 7.4, 7.6, 7.7, 8.1, 8.2, 8.3	EC3	Ceilcote Scrubber		
SEV-3	Nine-pallet Sterilization Chamber vacuum pump	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 2.2, 2.3, 2.5, 3.1, 4.1, 4.2, 4.3, 5.1, 5.2, 5.3,	EC2	AAT Scrubber System (with Dry Bed Adsorber)	Yes	No issues noted
		6.1, 7.1, 7.2, 7.3, 7.4, 7.6, 7.7, 8.1, 8.2, 8.3	EC3	Ceilcote Scrubber		
SEV-4	Five-pallet Sterilization Chamber vacuum pump	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 2.2, 2.3, 2.5, 3.1, 4.1, 4.2, 4.3, 5.1, 5.2, 5.3,	EC2	AAT Scrubber System (with Dry Bed Adsorber)	Yes	No issues noted.
	Chamber vacuum pamp	6.1, 7.1, 7.2, 7.3, 7.4, 7.6, 7.7, 8.1, 8.2, 8.3	EC3	Ceilcote Scrubber		A see a s
SEV-5	Thirteen-pallet Sterilization Chamber	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 2.2, 2.3, 2.5, 3.1, 4.1, 4.2, 4.3, 5.1, 5.2, 5.3,	EC2	AAT Scrubber System (with Dry Bed Adsorber)	Yes	No issues noted
	vacuum pump	6.1, 7.1, 7.2, 7.3, 7.4, 7.6, 7.7, 8.1, 8.2, 8.3	EC3	Ceilcote Scrubber		

		Ţ	able 6			
	Emission Units		Air Polli	tion Control Devices		pection
ID No.	Description	Corresponding Permit Conditions	ID No.	Description	Evaluated During Inspection?	Inspection Determination
SEV-6	Thirteen-pallet Sterilization Chamber vacuum pump	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 2.2, 2.3, 2.5, 3.1, 4.1, 4.2, 4.3, 5.1, 5.2, 5.3, 6.1, 7.1, 7.2, 7.3, 7.4, 7.6, 7.7, 8.1, 8.2, 8.3	EC2 EC3	AAT Scrubber System (with Dry Bed Adsorber) Ceilcote Scrubber	Yes	No issues noted.
SEV-7	Thirteen-pallet Sterilization Chamber vacuum pump	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 2.2, 2.3, 2.5, 3.1, 4.1, 4.2, 4.3, 5.1, 5.2, 5.3, 6.1, 7.1, 7.2, 7.3, 7.4, 7.6, 7.7, 8.1, 8.2, 8.3	EC2 EC3	AAT Scrubber System (with Dry Bed Adsorber) Ceilcote Scrubber	Yes	No issues noted.
SEV-8	Thirteen-pallet Sterilization Chamber vacuum pump	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 2.2, 2.3, 2.5, 3.1, 4.1, 4.2, 4.3, 5.1, 5.2, 5.3, 6.1, 7.1, 7.2, 7.3, 7.4, 7.6, 7.7, 8.1,	EC2 EC3	AAT Scrubber System (with Dry Bed Adsorber) Ceilcote Scrubber	Yes	No issues noted.
SEV-9	Fifteen-pallet Sterilization Chamber vacuum pump	8.2, 8.3 1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 2.2, 2.3, 2.5, 3.1, 4.1, 4.2, 4.3, 5.1, 5.2, 5.3, 6.1, 7.1, 7.2, 7.3, 7.4, 7.6, 7.7, 8.1, 8.2, 8.3	EC2 EC3	AAT Scrubber System (with Dry Bed Adsorber) Ceilcote Scrubber	Yes	Out of commission. To be removed from service
SEV-10	Thirty-pallet Sterilization Chamber vacuum pump	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 2.2, 2.3, 2.5, 3.1, 4.1, 4.2, 4.3, 5.1, 5.2, 5.3, 6.1, 6.2, 7.1, 7.2, 7.3, 7.4, 7.5, 7.6, 7.7, 8.1, 8.2, 8.3	EC2 EC3	AAT Scrubber System (with Dry Bed Adsorber) Ceilcote Scrubber	Yes	No issues noted.
CEV-1	Back vent for Chamber 1	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 3.1, 4.1, 4.2, 4.3	NA	None	No	
CEV-2	Back vent for Chamber 2	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 3.1, 4.1, 4.2, 4.3	NA	None	No	
CEV-3	Back vent for Chamber 3	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 3.1, 4.1, 4.2, 4.3	NA	None	No	
CEV-4	Back vent for Chamber 4	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 3.1, 4.1, 4.2, 4.3	NA	None	No	
CEV-5	Back vent for Chamber 5	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 3.1, 4.1, 4.2, 4.3	NA	None	No	
CEV-6	Back vent for Chamber 6	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 3.1, 4.1, 4.2, 4.3	NA	None	No	
CEV-7	Back vent for Chamber 7	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 3.1, 4.1, 4.2, 4.3	NA	None	No	4.4
CEV-8	Back vent for Chamber 8	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 3.1, 4.1, 4.2, 4.3	NA	None	No	M =
CEV-9	Back vent for Chamber 9	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 3.1, 4.1, 4.2, 4.3	NA	None	No	<b>₩</b>

	Table 6									
	Emission Units		Emission Units		Emission Units		Air Pollution Control Devices		Insį	pection
ID No.	Description	Corresponding Permit Conditions	ID No.	Description	Evaluated During Inspection?	Inspection Determination				
CEV-10	Back vent for Chamber 10	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 3.1, 4.1, 4.2, 4.3	NA	None	No					
AR-11	Aeration Room 11	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 2.2, 2.4, 2.5, 3.1, 4.1, 4.2, 4.3, 5.1, 5.4, 6.1, 7.1, 7.2, 7.3, 7.4, 7.6, 7.7, 8.1, 8.2, 8.3	EC2	AAT Scrubber System (with Dry Bed Adsorber)	Yes	No issues noted.				
AR-12	Aeration Room 12	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 2.2, 2.4, 2.5, 3.1, 4.1, 4.2, 4.3, 5.1, 5.4, 6.1, 7.1, 7.2, 7.3, 7.4, 7.6, 7.7, 8.1, 8.2, 8.3	EC2	AAT Scrubber System (with Dry Bed Adsorber)	Yes	No issues noted.				
AR-13	Aeration Room 13	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 2.2, 2.4, 2.5, 3.1, 4.1, 4.2, 4.3, 5.1, 5.4, 6.1, 7.1, 7.2, 7.3, 7.4, 7.6, 7.7, 8.1, 8.2, 8.3	EC2	AAT Scrubber System (with Dry Bed Adsorber)	Yes	No issues noted.				
AR-1	Aeration Room 1	1.1, 1.2, 1.3, 1.4, 1.5, 2.1, 2.2, 2.4, 2.5, 3.1, 4.1, 4.2, 4.3, 5.1, 5.4, 6.1, 6.3, 7.1, 7.2, 7.3, 7.4, 7.5, 7.6, 7.7, 8.1, 8.2, 8.3	EC2	AAT Scrubber System (with Dry Bed Adsorber)	Yes	No issues noted.				

## 7. Compliance Monitoring Activities – Details not included in table above:

- a. Describe any deviation from compliance noted during the inspection listed on Table 6:
   No deviations noted.
- b. Describe any compliance assistance provided during inspection:

No compliance assistance was required.

c. Describe any action taken by the facility to come back into compliance during the inspection:

None.

d. Deviations noted during the inspection, not previously listed. Include equipment ID or equipment description and condition number:

No deviations noted during the inspection.

# 8. Additional Permit Requirements:

a. Periodic Reports:

All semi-annual reports submitted as required. See attached Full Compliance Evaluation (FCE) Report for details.

b. Permit Fees:

All fees paid as required.

See attached Full Compliance Evaluation (FCE) Report for details.

c. Permit Renewal and Expiration: Not Applicable.

d. For any overall emission/production/usage limit:

Table 8.d.						
Permit Condition	Permit Limit	Actual				
2.1, 2.2, 2.3, 2.4	Meet requirements of Ethylene Oxide Emission Standards for Sterilization Facilities. Reduce emissions from each Sterilization Vent by 99%. Reduce emissions from each Aeration Vent to 1 ppm or by 99%, whichever is less stringent.	Last tested on October 23, 2014 following new chamber installation. EC-2 efficiency – 99/95% EC-3 efficiency – 99.993%				
2.6	Fire only natural gas in all fuel burning units.	Facility only uses natural gas.				

### 9. Attachments:

- a. Inspection Observations: See attachment
- b. Performance Tests:
  See attachment or not applicable
- c. Full Compliance Evaluation (FCE) Report: See attachment

# **Attachment: Inspection Observations**

# **Fugitive Emissions**

Permit Condition	Permit Limit	Observation
3.1	Minimize fugitive emissions.	None observed.

# **Process & Control Equipment**

Permit Condition	Permit Limit	Observation
4.1	Conduct routine maintenance as needed.  Maintain maintenance records.	Preventive maintenance program in place. Results maintained on file.
4.2	A spare parts inventory for control equipment shall be maintained.	Spare parts for control systems maintained on site.
4.3	Implement repairs to control equipment as expeditiously as possible.	Repairs conducted within minimal times.

# Monitoring

Permit Condition	Monitoring Requirement	Observation
5.1	All monitoring systems shall be in continuous operation. Maintenance and repair shall be conducted to minimize periods of non-service.	All monitors in place and operational.
5.2, 5.3	For the AAT Scrubber (Source Code EC2) and the Ceilcote Scrubber (Source Code EC3) install and maintain monitoring devices for the measurement of scrubber liquor level in the recirculation tank (a liquid level indicator) and the pH of the scrubber liquor for each of the scrubbers. Maintain the level of the scrubber liquor at or below the levels established during the initial performance testing. The pH levels of the scrubber liquor shall be maintained in accordance with the pH levels recommended by the manufacturers. Measurements shall be made weekly.	All data on file. All monitoring devices in place and operational. pH levels below 2. Tank levels on EC-2 at maximum levels – facility has reduced levels by 5% for buffer with operating limits established during testing.

Maintain and operate the AAT Scrubber System (Source Code: EC2) to ensure a maximum emission level of 1 ppmv or a reduction of 99% for aeration room vents (Source Codes: AR-1, AR-11 through AR-13) and a reduction efficiency of 99% for sterilization chamber vents (Source Codes

SEV-1 through SEV-10).

- a. For Source Codes AR-1, AR-11 through AR-13, collect and record the concentrations of a 15-minute ethylene oxide bag sample from both the inlet and the outlet of the dry bed adsorber monthly.
  - i. When complying with the 1 ppmvd standard, if the concentration of ethylene oxide in the outlet sample of the dry bed adsorbers increases to 0.9 ppmv or greater, replace the dry bed material within 30 days.
  - ii. When complying with the 99% reduction efficiency standard, if the AAT Scrubber System reduction efficiency decreases to 99.1% or less, replace the dry bed material within 30 days. The AAT Scrubber System reduction efficiency shall be calculated by comparing the ethylene oxide loading into the AAT Scrubber System to the ethylene oxide mass exiting the dry bed adsorbers.
- b. For Source Codes AR-1, AR-11 through AR-13 and Source Codes SEV-1 through SEV- 10, when sterilization chamber exhausts and aeration room exhausts are simultaneously vented through the AAT Scrubber System, comply with the 99% reduction efficiency standard. Collect and record the concentration of a 15-minute ethylene oxide bag sample from the outlet of the dry bed adsorbers within 96 hours of the changeover. The AAT Scrubber System reduction efficiency shall be calculated by comparing the ethylene oxide loading into the AAT Scrubber System to the ethylene oxide mass exiting the dry bed adsorbers. If the reduction efficiency for the AAT Scrubber System is less than 99.1%, the

Monthly bag sampling conducted all results on file.
All exhaust gasses at 100% reduction.

Facility has not operated in this manner.

Permittee shall not route any sterilization chamber exhausts through the AAT Scrubber System until the dry bed material has been replaced. Bag testing shall continue at a sampling frequency of once per week during the changeover of the sterilization chamber vents from the Ceilcote Scrubber (Source Code: EC3) to the AAT Scrubber System.	
c. For a and b above, the AAT Scrubber System reduction efficiency shall be recorded for each sampling event.	Reduction efficiency recorded with each sampling event.
<ul> <li>d. The dates of dry bed material replacement shall be recorded and maintained on file.</li> </ul>	Dry beds last replaced on August 15, 2014.

# Notification, Reporting and Record Keeping

Permit Condition	Permit Limit	Observation
7.1	Maintain records of any startup, shutdown, or malfunction, any malfunction of the air pollution control equipment or any periods during which a continuous monitoring system or monitoring device is inoperative. Retain records for a period of five years.	All records on file as required.
7.2	Maintain a file of all measurements required by this permit, including continuous monitoring system, monitoring device, and performance testing measurements; all continuous monitoring system performance evaluations; all continuous monitoring system or monitoring device calibration checks; adjustments and maintenance performed on these systems or devices; and all other information required by this part recorded in a permanent form suitable for inspection for five years.	All records on file as required.
7.3	Maintain general records and CMS records as specified by 40 CFR 63.10(b)(2) and (c), respectively, and Table 1 of 40 CFR 63 Subpart O.	All records on file as required.

7.4 Include the following information in the semiannual report.

- a. For the AAT Scrubber System (Source Code EC2), any occurrence when analysis of the dry bed adsorber outlet sample indicates that the concentration exceeds 1 ppmv.
- b. For the AAT Scrubber System (Source Code EC2), any occurrence when AAT Scrubber System reduction efficiency indicates that the efficiency is less than 99%.
- c. For the acid-water scrubbers [AAT Scrubber System (Source Code EC2) and Ceilcote Scrubber (Source Code EC3)], any occurrence when the ethylene glycol concentration in the acid-water scrubber liquor is in excess of the maximum ethylene glycol concentration established during initial performance testing.
- d. For the acid-water scrubbers [AAT Scrubber System (Source Code EC2) and Ceilcote Scrubber (Source Code EC3)], any occurrence when the liquor recirculation tank level of the acid-water scrubber is in excess of the maximum liquor tank level established during initial performance testing.
- e. For the acid-water scrubbers [AAT Scrubber System (Source Code EC2) and Ceilcote Scrubber (Source Code EC3)], any occurrence when the scrubbing liquor pH rises above the manufacturers' recommended level of 2.
- f. For the AAT Scrubber System (Source Code EC2), any occurrence when analysis of the dry bed adsorber outlet sample indicates that the concentration exceeds 0.9 ppmv, but is less than or equal to 1 ppmv.
- g. For the AAT Scrubber System (Source Code EC2), any occurrence when AAT Scrubber System reduction efficiency

No violations reported for operations.

	indicates that the efficiency is less than 99.1%, but is greater than or equal to 99%.  h. For the AAT Scrubber System (Source Code EC2), any instance when the AAT Scrubber System breaches a dry bed adsorber material replacement threshold, but the dry bed material is not replaced within 30 days.	
7.5	Submit the following reports for Sterilization Chamber SEV-10 and Aeration Room AR-1:  a. A notification of the date when construction commenced, not later than 30 days after such date.  b. A notification of the anticipated date of startup, not more than 60 days nor less than 30 days before such date; and c. A notification of the actual date of initial startup, within 15 calendar days after that date.	Construction completed
7.6	Submit the following reports as per Subpart O: a. Deviation reports; and b. Continuous Monitoring System performance and summary reports	All reports submitted as required.

# **Attachment: Performance Tests**

### Previous test results

Source Tested	Pollutant	Date of Test	Required Testing Frequency	Limit	Actual	Percent of Allowable
Sterilization Chamber SEV-10 Scrubber EC-2	EtO	October 23, 2014	Upon startup	99% DRE	99.95% DRE	N/A
Aeration Chamber AR-1 Scrubber EC-3	EtO	October 23, 2014	Upon startup	99% DRE	99.993% DRE	N/A

# **Georgia Department of Natural Resources**

**Environmental Protection Division · Air Protection Branch** 4244 International Parkway · Suite 120 · Atlanta · Georgia 30354

> Telephone: 404/363-7000 · Fax: 404/363-7100 Judson H. Turner, Director

# Full Compliance Evaluation (FCE) Report

Fiscal Year Ending:

Sep 30, 2015

Facility AIRS Number:

06700093

Facility Name:

Sterigenics U.S. LLC

Facility Address:

2973 Olympic Industrial Drive

Compliance Engineer: Don Holder

Unit:

Air Toxics

SIP Subject

MACT 63 Subject

Title V Subject

## Final Compliance Status

Date Full Compliance Evaluation Completed: 02-Jul-2015

Comments: In compliance

## Inspection(s)

GA EPD Tracking Number: 57862

Staff Responsible:

Holder, Don

Inspection Date:

25-Jun-2015

Reason for Inspection:

Planned Unannounced

Follow Up Action Taken:

No

Comments: In compliance.

GA EPD Tracking Number: 47683

Staff Responsible:

Holder, Don

Inspection Date:

11-Apr-2013

Reason for Inspection:

Planned Unannounced

Follow Up Action Taken:

Comments:

In compliance.

GA EPD Tracking Number: 38826

No

Staff Responsible:

Holder, Don

Inspection Date:

22-Jun-2011

Reason for Inspection:

Planned Unannounced

Follow Up Action Taken:

No

Comments: In compliance.

# Performance Test(s) - 5 year history if available

GA EPD Reference Number: 201500164 10/23/2014

Date Test Performed: Follow Up Action Taken:

No

SSCP Comments:

In compliance. Re-establish scrubber flow rate at 1537 gpm and storage tank level of 108"

Test Type:

SOURCE TEST - Memorandum (Standard)

**Emission Source:** 

Areation Room/Advanced Air Technologies (AAT) emission control system

Printed: 7/2/2015 Page: 1 of 4

# Full Compliance Evaluation (FCE) Report

Fiscal Year Ending:

Sep 30, 2015

Facility AIRS Number:

06700093

Facility Name:

Sterigenics U.S. LLC

Facility Address:

2973 Olympic Industrial Drive

Compliance Engineer:

Don Holder

Unit:

Air Toxics

Pollutant:

Ethylene Oxide

ISMP Test Status:

In Compliance

ISMP Comments:

N/A

GA EPD Reference Number: 201500030 Date Test Performed: 10/23/2014

Follow Up Action Taken:

No

SSCP Comments:

In compliance. Re-establish scrubber flow rate of 155 gpm and storage tank level of 185"

Test Type:

SOURCE TEST - PTE (Perminate Total Enclosure)

Emission Source:

10-Sterilizer Chambers/Ceilcote Scrubber

Pollutant:

Ethylene Oxide

ISMP Test Status:

In Compliance

ISMP Comments:

N/A

## Report(s)

GA EPD Tracking Number: 57863

Type of Report:

First Semiannual

Date Report Received:

08-Jul-2014

Follow Up Action Taken:

No

Comments:

In compliance.

GA EPD Tracking Number: 55176

Type of Report:

Second Semiannual

Date Report Received:

26-Jan-2015

Follow Up Action Taken:

No

Comments:

In compliance.

GA EPD Tracking Number: 50191

Second Semiannual

Date Report Received:

08-Jan-2014

Follow Up Action Taken:

No

Comments:

Type of Report:

In compliance.

GA EPD Tracking Number: 46451

Type of Report:

Second Semiannual 14-Jan-2013

Date Report Received: Follow Up Action Taken:

No

Comments:

In compliance.

GA EPD Tracking Number: 42065

Type of Report:

Second Semiannual

Date Report Received:

25-Jan-2012

Follow Up Action Taken:

No

Printed: 7/2/2015 Page: 2 of 4

# Full Compliance Evaluation (FCE) Report

Fiscal Year Ending:

Sep 30, 2015

Facility AIRS Number:

06700093

Facility Name:

Sterigenics U.S. LLC

Facility Address:

2973 Olympic Industrial Drive

Compliance Engineer:

Don Holder

Unit:

Air Toxics

Comments:

In compliance.

GA EPD Tracking Number: 48455

Type of Report:

First Semiannual

Date Report Received:

09-Jul-2013

Follow Up Action Taken:

No

Comments:

In compliance.

GA EPD Tracking Number: 44476

Type of Report:

First Semiannual

Date Report Received:

18-Jul-2012

Follow Up Action Taken:

No

Comments:

In compliance.

GA EPD Tracking Number: 39323

Type of Report:

First Semiannual

Date Report Received:

01-Aug-2011

Follow Up Action Taken: Comments:

In compliance.

### Title V Annual Certification(s)

GA EPD Tracking Number: 57266

Date Received:

11-Feb-2014

Date Report Completed:

29-Apr-2015

Follow Up Action Taken:

No

Comments:

N/A

GA EPD Tracking Number: 55755

Date Received:

29-Jan-2015

Date Report Completed:

19-Feb-2015

Follow Up Action Taken:

No

Comments:

In compliance.

# Fees Data - 5 year history if available

Fee Year: 2013

Payment Stutus:

Paid in Full

IAIP Status:

Paid in Full

Invoiced Amount:

\$4,500.00 \$4,500.00

Payment Amount:

Fee Year: 2012

Payment Stutus:

Paid in Full

IAIP Status:

Paid in Full

Invoiced Amount: Payment Amount:

\$4,500.00 \$4,500,00

Page: 3 of 4

Printed: 7/2/2015

# Full Compliance Evaluation (FCE) Report

Fiscal Year Ending:

Sep 30, 2015

Facility AIRS Number:

06700093

Facility Name:

Sterigenics U.S. LLC

Facility Address:

2973 Olympic Industrial Drive

Compliance Engineer: Don Holder

Unit:

Air Toxics

Fee Year: 2011

Payment Stutus:

Paid in Full

IAIP Status: Invoiced Amount: Paid in Full \$4,100.00

Payment Amount:

\$4,100.00

Fee Year: 2010

Payment Stutus:

Paid in Full

IAIP Status:

Paid in Full

Invoiced Amount: Payment Amount: \$4,161.50 \$4,161.50

Page: 4 of 4

Printed: 7/2/2015



April 27, 2015

RECEIVED

APR 3 0 2015

AIR PROTECTION
BRANCH

Mr. Chan Spraley Environmental Engineer Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354

Subject:

Address modification to the Air Quality Permit for Sterigenics, Atlanta Facility

Permit No. 7389-067-0093-S-05-2, AIRS Number 067-00093

Dear Mr. Spraley:

Thank you very much for the recent amendment to the Atlanta, Georgia air quality permit. We have been informed the facility address has changed to: 2971 Olympic Industrial Drive SE, Suite 116, Atlanta, Georgia 30339 and request this address modification be applied to our Air Quality Permit.

If you have any questions regarding this request, please call me at (630) 928-1768.

Sincerely,

Susan M. Reinhardt

Manager

Environment, Health and Safety

seran M. Geinhardt

Copy: Daryl Mosby, Atlanta, Georgia General Manager

Kevin Wagner, Director EHS

Mr. Ross Winne Program Manager Air Protection Branch Industrial Source Monitoring Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354 Mr. Michael Odom Unit Manager Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354

SMR:cmq

# Georgia Departm t of Natural Resources

FEB 1 7 2015

Environmental Protection Division · Air Protection Branch 4244 International Parkway · Suite 120 · Atlanta · Georgia 30354

Telephone: 404/363-7000 · Fax: 404/363-7100 Judson H. Turner, Director

# MEMORANDUM:

TO:

Sean Taylor MASO

THROUGH: FROM:

Ross Winne, Richard Taylor

SUBJECT:

Anna Gray
SOURCE TEST REPORT REVIEW

The following test has been reviewed and was conducted in an acceptable fashion for the purpose intended.

The telletting teet has been to	
COMPANY NAME	Sterigenics U.S. LLC
COMPANY LOCATION	Smyrna, GA
SOURCE TESTED	Areation Room/Advanced Air Technologies (AAT) emission control system
POLLUTANT DETERMINED	Ethylene Oxide
REPORT REVIEWED BY	Anna Gray
TEST WITNESSED BY	Anna Gray
DATE(S) OF TEST	October 23, 2014 to October 24, 2014
DATE RECEIVED BY APB	January 8, 2015
APPLICABLE REGULATION	Permit No. 7389-067-0093-S-05-0, Conditions 2.3, 6.2 and 6.3
MEMORANDUM	The reduction efficiency test of the Two stage Advanced Air Technologies (AAT) emission control system, which controls the emissions from the aeration room, was conducted in accordance o USEPA CFR 40, Part 63.365. The emissions reduction should be at least 99%.
	Average EtO concentration on inlet= 27.94 ppm

Average EtO concentration on inlet= 27.94 ppm
Average EtO concentration on outlett= 0.0122 ppm

Average EtO Control Efficiency: 99.95% Aeration time on each run: 60 min Average flow on the outlet: 9831 dscfm

EtO average mass flow on the outlet: 0.000824 lbs/hr

The inlet flow was assumed the same as the outlet. Each test run was performed with freshly sterilized product in the aeration chambers.

Parameters during test:

Scrubber flow rate= 1537 gpm; 0.9 pH; Storage tank level for the scrubber: 108";

Glycol concentration=30.4%

cc: Ross Winne AIRS Number: 06700093
Reference Number: 201500164 Printed: 2/17/2015

Georgia Department of Natural Resources

**Environmental Protection Division · Air Protection Branch** 4244 International Parkway · Suite 120 · Atlanta · Georgia 30354

Telephone: 404/363-7000 · Fax: 404/363-7100

Judson H. Turner, Director

FEB 1 7 2015

**MEMORANDUM:** 

TO: THROUGH:

FROM:

Sean Taylor MAS

Ross Winne, Richard Taylor Anna Gray

SOURCE TEST REPORT REVIEW

SUBJECT:	SOURCE TEST REPORT REVIEW
The following test ha	as been reviewed and was conducted in an acceptable fashion for the purpose intended.

COMPANY NAME	Sterigenics U.S. LLC
COMPANY LOCATION	Smyrna, GA
SOURCE TESTED	10-Sterilizer Chambers/Ceilcote Scrubber
POLLUTANT DETERMINED	Ethylene Oxide
REPORT REVIEWED BY	Anna Gray
TEST WITNESSED BY	Anna Gray
DATE(S) OF TEST	October 23, 2014
DATE RECEIVED BY APB	January 8, 2015
APPLICABLE REGULATION	Permit No. 7389-067-0093-S-05-0, Conditions 2.3, 6.2 and 6.3
MAXIMUM EXPECTED OPERATING CAPACITY	12,000 ACFM
OPERATING CAPACITY	N/A
ALLOWABLE EMISSION RATE	99 % DRE
CONTROL EQUIPMENT AND MONITORING DATA	Scrubber flow rate= 155 gpm; 1.7 pH; Storage tank level for the scrubber: 185"; Glycol concentration=35.7%

cc: Ross Winne

Reference Number: 201500030

AIRS Number: 06700093

Printed: 2/17/2015

# Georgia Department of Natural Resources

Environmental Protection Division - Air Protection Branch 4244 International Parkway - Suite 120 - Atlanta - Georgia 30354

Telephone: 404/363-7000 · Fax: 404/363-7100 Judson H. Turner, Director

#### **MEMORANDUM**

The reduction efficiency test of the Ceilcote packed tower scrubber emission control system was conducted in accordance o USEPA CFR 40, Part 63.365. At least one of the test runs was performed using emissions from the new 30-pallet sterilizer.

Run #1 Inlet EtO= 27.4 lbs
Outlet EtO= 0.0010212 lbs
EtO Control Efficiency= 99.996%
Minutes/cycle= 22

Run #2 Inlet EtO=61.0 lbs
Outlet EtO= 0.0041159 lbs
EtO Control Efficiency= 99.993%
Minutes/cycle= 23

Run #3 Inlet EtO= 218.1 lbs
Outlet EtO= 0.0189873 lbs
EtO Control Efficiency= 99.991%
Minutes/cycle= 27
Average EtO Control Efficiency: 99.993%

The amount of ethylene oxide used during each sterilization cycle was calculated by the Gas law and the conditions at the beginning and the end of every exhaust phase. All exhaust phase testing wsa conducted during normal process load conditions, but with an empty sterilization chamber to facilitate inlet mass calculation and the performance of multiple test runs.

cc: Ross Winne AIRS Number: 06700093
Reference Number: 201500030 Printed: 2/17/2015

#### Holder, Don

From:

Holder, Don

Sent:

Thursday, February 19, 2015 10:39 AM

To:

sreinhardt@sterigenics.com

Subject:

2014 ACC submittal

The Division received the 2014 Title V Annual Compliance Certification for your facility on January 29, 2015 for the period of January 1, 2014 through May 26, 2014. The submittal correctly reported the compliance status of all terms and conditions of the permit. This is consistent with the information available to the Division. The submittal appears to comply with the requirements of Condition 8.14.1 of Georgia Air Quality Permit No. 7389-067-0093-V-04-0 as issued on November 14, 2013, as amended.

Thank you for your cooperation in this matter. If you have any questions or comments concerning this letter or your air quality permit, please contact me at 404/362-4846 or by email at: don holder@dnr.state.ga.us.



RECEIVED

JAN 2 9 2015

AIR PROTECTION: BRANCH

January 22, 2015

Mr. Don Holder Georgia EPD Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354

Subject:

Annual Title V Compliance Certification for Sterigenics, Smyrna Facility - Part

70 Operating Permit No. 7389-067-0093-V-04-0

AIRS Number 04-13-067-00093

Dear Mr. Holder:

Enclosed please find the Title V Annual Compliance Certification in place for our Smyrna facility for the first five months of 2014. All of the sections within this report have been reviewed and have been in continuous compliance with the exception of a late report filing in 2014.

If you have any questions regarding this submittal, please call me at (630) 928-1768.

Sincerely,

Sušan M. Reinhardt

Manager

Environment, Health and Safety

Attachment: Annual 2014 Title V Compliance Certification

pc: Kathy Hoffman – Senior VP, EHS

Daryl Mosby - Smyrna General Manager

Kevin Wagner - Director, EHS

**US EPA Region IV** 

Air and EPCRA Enforcement Branch61 Forsyth Street

Atlanta, GA 30303

AIRS # 067-00093



4244 International Parkway Suite 120 Atlanta, Georgia 30354 (404) 363-7000 Fax: (404) 363-7100

## TITLE V ANNUAL COMPLIANCE CERTIFICATION FORM PART 1 – FACILITY INFORMATION AND CERTIFICATION

FACILITY INFORMATION						
Period Covered By Report:	1-1-14 to 5-26-14					
Facility Name: Sterig	genics U.S., LLC			AIRS Num	ber:	04-13-067-00093
Facility Physical Address:	Facility Physical Address: 2973 Olympic Industrial Drive					
City: Smyrna		State:	GA	ZIP Co	de:	30080
Facility Mailing Address:	2973 Olympic Industrial Dr	ive				
City: Smyrna		State:	GA	ZIP Co	de:	30080
Responsible Official:	Kathleen Hoffman	Phone:	630-9	28-1758	FAX:	630-928-1701
Environmental Contact:	Susan M. Reinhardt	Phone:	630-9	28-1768	FAX:	: 630-928-1701
Permit and Amendment Number(s):	7389-067-0093-V-04-0	Permit a Effective				)4-0 5-19-2010 to 26-2014

TRUTH, ACCURACY, AND COMPLETENESS CERTIFICATION BY RESPONSIBLE OFFICIAL			
I certify that, based on information and belief formed after reasonable inquiry, the statements and information contained in the attached annual compliance certification are true, accurate, and complete.			
Signature: KA Hobb man	Date: 23-Jan-ZULS		
Responsible Official Title: Senior Vice-President EHS			

Number of Attached Pages:	9	

For the purposes of this form, the term "deviation" includes any excess emissions, exceedance, or excursion identified in the permit or any non-compliance with any term or condition of the Title V Operating Permit including those attributable to equipment malfunction, breakdown, or upset condition. The acknowledgement of deviations from the specific permit requirements is not necessarily an acknowledgement of a violation. However, failure to report any and all deviations may constitute a violation of the Title V Operating Permit.

The Title V Annual Compliance Certification must be submitted to both the Georgia EPD and US EPA Region IV.

Georgia EPD Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, GA 30354 US EPA Region IV Air and EPCRA Enforcement Branch 61 Forsyth Street Atlanta, GA 30303



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## TITLE V ANNUAL COMPLIANCE CERTIFICATION FORM PART 2 – COMPLIANCE STATUS

Facility Name:	Sterigenics U.S., LLC		
AIRS Number:	04-13-067-00093	For Reporting Period:	1-1-14 to 5-26-14

Permit Number &	Compliance Status	Monitoring	Identifi	cation of Deviations	1111
Condition Number		Method	Previously Reported	Not Previously Reported (See Part 3)	Total
V-04-0 3.3.1	Continuous Intermittent Not Applicable	RR			0
V-04-0 3.3.2	○ Continuous     ○ Intermittent     ○ Not Applicable	ST			0
V-04-0 3.3.3	○ Continuous     ○ Intermittent     ○ Not Applicable	RR			0
V-04-0 3.3.4	○ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0
V-04-0 3.3.5	○ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0
V-04-0 4.1.1	○ Continuous     ☐ Intermittent     ☐ Not Applicable	RR	## # P		0
V-04-0 4.1.2	Continuous Intermittent Not Applicable	RR			0
V-04-0 4.1.3	○ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0
V-04-0 5.1.1	☐ Continuous ☐ Intermittent ☐ Not Applicable	RR			0
V-04-0 5.2.1	Continuous Intermittent Not Applicable	RR			0
V-04-0 5.2.2	Continuous Intermittent Not Applicable	RR		<b></b>	0
V-04-0 5.2.3a	○ Continuous     ○ Intermittent     ○ Not Applicable	RR			0
V-04-0 5.2.3b	Continuous Intermittent Not Applicable	RR			0



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Monitoring Method Abbreviations: RR = Record keeping Requirement; ST = Source Testing; CEMS = Continuous Emissions Monitoring System; COMS = Continuous Opacity Monitoring System; CFM = Continuous Fuel Monitoring; VE = Visible Emissions Monitoring; PEMS = Predictive Emissions Monitoring System; CERMS = Continuous Emission Rate Monitoring System; PMS = Parametric Monitoring System; OMP = Operations and Maintenance Plan; IN = Inspection; Other = Method not listed, provide description.

#### TITLE V ANNUAL COMPLIANCE CERTIFICATION FORM PART 2 – COMPLIANCE STATUS

		111111 - 0	Olive Emilion Dillion	
I	acility Name:	Sterigenics U.S., LLC		
	AIRS Number:	04-13-067-00093	For Reporting Period:	1-1-14 to 5-26-14

Permit Number &	Compliance Status	Monitoring	Identifi	cation of Deviations	cation of Deviations	
Condition Number		Method	Previously Reported	Not Previously Reported (See Part 3)	Total	
V-04-0 5.2.3c	Continuous Intermittent Not Applicable	RR			0	
V-04-0 5.2.3d	○ Continuous     ○ Intermittent     ○ Not Applicable	RR	and the last		0	
V-04-0 6.1.1	○ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0	
V-04-0 6.1.2	○ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0	
V-04-0 6.1.3	○ Continuous     ○ Intermittent     ○ Not Applicable	RR			0	
V-04-0 6.1.4	☐ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0	
V-04-0 6.1.5	○ Continuous     ☐ Intermittent     ☐ Not Applicable	RR	ar as as		0	
V-04-0 6.1.6	☐ Continuous     ☐ Intermittent     ☐ Not Applicable	RR		-132	0	
V-04-0 6.1.7	☐ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0	
V-04-0 6.2.1	☐ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0	
V-04-0 6.2.2	☐ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0	
V-04-0 6.2.3		RR			0	



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VE = Visible Emissions Monitoring; PEMS = Predictive Emissions Monitoring System; CERMS = Continuous Emission Rate Monitoring System; PMS = Parametric Monitoring System; OMP = Operations and Maintenance Plan; IN = Inspection; Other = Method not listed, provide description.

## TITLE V ANNUAL COMPLIANCE CERTIFICATION FORM PART 2 – COMPLIANCE STATUS

Facility Name:	Sterigenics U.S., LLC		
AIRS Number:	04-13-067-00093	For Reporting Period:	1-1-14 to 5-26-14

Permit Number &	Compliance Status	Monitoring	Identifi	cation of Deviations	
Condition Number		Method	Previously Reported	Not Previously Reported (See Part 3)	Total
V-04-0 6.2.4	○ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0
V-04-0 7.1.1		RR			0
V-04-0 7.2.1	Continuous Intermittent Not Applicable	RR			0
V-04-0 7.2.2	○ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0
V-04-0 7.10.1	○ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0
V-04-0 7.11.1	○ Continuous     ○ Intermittent     ○ Not Applicable	RR	<del></del>		0
V-04-0 7.11.2	<ul><li>☐ Continuous</li><li>☐ Intermittent</li><li>☐ Not Applicable</li></ul>	RR			0
V-04-0 7.12	☐ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0
V-04-0 8.1.1	☐ Continuous     ☐ Intermittent     ☐ Not Applicable	RR	al area		0
V-04-0 8.1.2	<ul><li>☐ Continuous</li><li>☐ Intermittent</li><li>☐ Not Applicable</li></ul>	RR			0
V-04-0 8.2.1		RR			0
V-04-0 8.2.2		RR			0

Monitoring Method Abbreviations: RR = Record keeping Requirement; ST = Source Testing; CEMS = Continuous Emissions Monitoring System; COMS = Continuous Opacity Monitoring System; CFM = Continuous Fuel Monitoring; VE = Visible Emissions Monitoring; PEMS = Predictive Emissions Monitoring System; CERMS = Continuous Emission



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Rate Monitoring System; PMS = Parametric Monitoring System; OMP = Operations and Maintenance Plan; IN = Inspection; Other = Method not listed, provide description.

## TITLE V ANNUAL COMPLIANCE CERTIFICATION FORM PART 2 – COMPLIANCE STATUS

Facility Name:	Sterigenics U.S., LLC			
AIRS Number:	04-13-067-00093	For Reporting Period:	1-1-14 to 5-26-14	

Permit Number &	Compliance Status	Monitoring		ation of Deviations	
Condition Number		Method	Previously Reported	Not Previously Reported (See Part 3)	Total
V-04-0 8.2.3	<ul><li>☐ Continuous</li><li>☐ Intermittent</li><li>☐ Not Applicable</li></ul>	RR	<b>4-4</b>		0
V-04-0 8.3.1	☐ Continuous     ☐ Intermittent     ☐ Not Applicable	RR	<b></b>		0
V-04-0 8.3.2	○ Continuous     ○ Intermittent     ○ Not Applicable	RR			0
V-04-0 8.3.3	○ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0
V-04-0 8.3.4	○ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0
V-04-0 8.4.1	□ Continuous     □ Intermittent     □ Not Applicable	RR	w~=		0
V-04-0 8.5.1	Continuous Intermittent Not Applicable	RR			0
V-04-0 8.5.2	☐ Continuous ☐ Intermittent ☐ Not Applicable	RR	<b></b>		0
V-04-0 8.5.3	○ Continuous     ○ Intermittent     ○ Not Applicable	RR	~~~		0
V-04-0 8.6.1	○ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0
V-04-0 8.7.1		RR	A-1-		0
V-04-0 8.8.1	○ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0



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Rate Monitoring System; PMS = Parametric Monitoring System; OMP = Operations and Maintenance Plan; IN = Inspection; Other = Method not listed, provide description.

#### TITLE V ANNUAL COMPLIANCE CERTIFICATION FORM PART 2 – COMPLIANCE STATUS

Facility Name:	Sterigenics U.S., LLC		
AIRS Number:	04-13-067-00093	For Reporting Period:	1-1-14 to 5-26-14

Permit Number &	Compliance Status	Monitoring		cation of Deviations	
Condition Number		Method	Previously Reported	Not Previously Reported (See Part 3)	Total
V-04-0 8.8.2		RR			0
V-04-0 8.8.3	○ Continuous     ○ Intermittent     ○ Not Applicable	RR			0
V-04-0 8.8.4	○ Continuous     ○ Intermittent     ○ Not Applicable	RR			0
V-04-0 8.9.1	○ Continuous     ○ Intermittent     ○ Not Applicable	RR			0
V-04-0 8.9.2	○ Continuous     ○ Intermittent     ○ Not Applicable	RR			0
V-04-0 8.10.1	☐ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0
V-04-0 8.11.1	☐ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0
V-04-0 8.11.2	☐ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0
V-04-0 8.11.3	○ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0
V-04-0 8.11.4	○ Continuous     ○ Intermittent     ○ Not Applicable	RR			0
V-04-0 8.11.5		RR			0
V-04-0 8.11.6		RR			0



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# TITLE V ANNUAL COMPLIANCE CERTIFICATION FORM PART 2 – COMPLIANCE STATUS

Facility Name:	Sterigenics U.S., LLC			
AIRS Number:	04-13-067-00093	For Reporting Period:	1-1-14 to 5-26-14	

Permit Number &	Compliance Status	Monitoring	Identif	ication of Deviations	
Condition Number		Method	Previously Reported	Not Previously Reported (See Part 3)	Total
V-04-0 8.12.1		RR			0
V-04-0 8.13.1		RR			0
V-04-0 8.13.2		RR			0
V-04-0 8.13.3		RR			0
V-04-0 8.13.4		RR			0
V-04-0 8.14.1	☐Continuous ☑ Intermittent ☐Not Applicable	RR		The 2013 annual compliance report was completed on 11 February 2014.	1
V-04-0 8.14.2	Continuous Intermittent Not Applicable	RR		444	0
V-04-0 8.14.3	Continuous Intermittent Not Applicable	RR			0
V-04-0 8.14.4	Continuous Intermittent Not Applicable	RR			0
V-04-0 8.15.1	Continuous Intermittent Not Applicable	RR			0
V-04-0 8.16.1		RR		7.114	0
V-04-0 8.16.2	Continuous Intermittent Not Applicable	RR			0



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## TITLE V ANNUAL COMPLIANCE CERTIFICATION FORM PART 2 – COMPLIANCE STATUS

Facility Name:	Sterigenics U.S., LLC		
AIRS Number:	04-13-067-00093	For Reporting Period:	1-1-14 to 5-26-14

Permit Number &	Compliance Status	Monitoring	Identifi	cation of Deviations	N. 18.
Condition Number		Method	Previously Reported	Not Previously Reported (See Part 3)	Total
V-04-0 8.17.1	□ Continuous     □ Intermittent     □ Not Applicable	RR			0
V-04-0 8.17.2	<ul><li>☐ Continuous</li><li>☐ Intermittent</li><li>☐ Not Applicable</li></ul>	RR			0
V-04-0 8.18.1		RR			0
V-04-0 8.19.1		RR			0
V-04-0 8.19.2	☐ Continuous☐ Intermittent☐ Not Applicable	RR	<b></b>		0
V-04-0 8.19.3		RR			0
V-04-0 8.20.1	Continuous Intermittent Not Applicable	RR			0
V-04-0 8.21.1	Continuous Intermittent Not Applicable	RR			0
V-04-0 8.22.1	○ Continuous     ☐ Intermittent     ☐ Not Applicable	RR.			0
V-04-0 8.22.2	Continuous Intermittent Not Applicable	RR			0
V-04-0 8.23.1		RR			0



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## TITLE V ANNUAL COMPLIANCE CERTIFICATION FORM PART 2 – COMPLIANCE STATUS

Facility Name:	Sterigenics U.S., LLC		
AIRS Number:	04-13-067-00093	For Reporting Period:	1-1-14 to 5-26-14

Permit Number &	Compliance Status	Monitoring	Identification of Deviations		
Condition Number		Method	Previously Reported	Not Previously Reported (See Part 3)	Total
V-04-0	Continuous	RR	au au au		0
8.24.1	☐ Intermittent☐ Not Applicable	·			
V-04-0 8.24.2		RR			0
V-04-0 8.24.3		RR			0
V-04-0 8.24.4	⊠Continuous ☐ Intermittent ☐Not Applicable	RR			0
V-04-0 8.25.1	○ Continuous     ☐ Intermittent     ☐ Not Applicable	RR.			0
V-04-0 8.26.1	○ Continuous     ☐ Intermittent     ☐ Not Applicable	RR			0
V-04-0 8.27.1	<ul><li>☐ Continuous</li><li>☐ Intermittent</li><li>☐ Not Applicable</li></ul>	RR			



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## TITLE V ANNUAL COMPLIANCE CERTIFICATION FORM PART 2 – COMPLIANCE STATUS

Facility Name:	Sterigenics U.S., LLC		
AIRS Number:	04-13-067-00093	For Reporting Period: 1-1-14 to 5-26-14	

Permit Number &	Compliance Status	Monitoring	Identification of	Identification of Deviations		
Condition Number		Method	Previously Reported	Not Previously Reported (See Part 3)	Total	
V-04-0		RR			0	
8.24.1	☐ Intermittent☐ Not Applicable					
V-04-0 8.24.2	Continuous Intermittent Not Applicable	RR		<del></del>	0	
V-04-0 8.24.3		RR			0	
V-04-0 8.24.4		RR			0	
V-04-0 8.25.1		RR			0	
V-04-0 8.26.1	□ Continuous     □ Intermittent     □ Not Applicable	RR			0	
V-04-0 8.27.1		RR		<del></del>	0	



ROEWED

January 12, 2015

JAN 26 2015

AIR PROTECTION BRANCH

Georgia Department of Natural Resources Environmental Protection Division Stationary Source Compliance Program Air Protection Branch Atlanta Tradeport, Suite 120 4244 International Parkway Atlanta, Georgia 30354-3908

Attention: Ms. Karen Hays, Unit Manager

Subject:

Semi-annual Synthetic Minor Operating Permit No. 7389-067-0093-S-05-0 for the

period of July 1, 2014 to December 31, 2014

This letter provides information for the semi-annual report for the Synthetic Minor Operating Permit for the period July 1, 2014 through December 31, 2014. This report is intended to satisfy all requirements of Condition 7.7 of operating permit number No. 7389-067-0093-S-05-0. For ease of reference, this report is organized by permit condition.

### **Semi-annual Reporting Requirements**

#### Condition 7.7 requires:

The Permittee shall submit a written report containing any excess emissions, exceedances, and/or excursions as described in this permit and any monitor malfunctions for each semiannual period ending January 1 and June 30 of each year. All reports shall be postmarked by the 30th day following the end of each reporting period, July 30 and January 30, respectively. In the event that there have not been any excess emissions, exceedances, excursions or malfunctions during a reporting period, the report should so state. Otherwise, the contents of each report shall be as specified by the Division's Procedures for Testing and Monitoring sources of Air Pollutants and shall contain the following: [391-3-3-.2(6)(b)1.; 40CFR 63.10 (e)]

a. A Summary report of excess emissions, exceedances and excursions, and monitor downtime, deviations and monitor downtime in accordance with Section 1.5 (c) and (d) of the above referenced document, including any failure to follow required work practice procedures.

There were no recordkeeping/procedural deviations or excess emissions or excursions associated with section 7.7.

b. Total process operating time during each reporting period. Total processing time was:

4,392 hours (183 days)

AIRS # 067-00093



c. The magnitude of all excess emissions, exceedances and excursions computed in accordance with the applicable definitions as determined by the Director, and any conversion factors used, and the date and time of the commencement and completion of each time period of occurrence.

There were no excess emissions, exceedances or excursions during the report period.

d. Specific identification of each period of such excess emissions, exceedances, and excursions that occur during startups, shutdowns, or malfunctions of the affected facility. Include the nature and cause of any malfunction (if known), the corrective action taken or preventative measures adopted.

There were no excess emissions, exceedances or excursions during the report period.

e. The date and time identifying each period during which any required monitoring system or device was inoperative (including periods of malfunction) except for zero and span checks, and the nature of the repairs, adjustments, or replacement. When the monitoring system or device has not been inoperative, repaired, or adjusted, such information shall be stated in the report.

There were no breakdowns of the monitoring system or devices during the reporting period.

- f. Per Permit Section 7.4, we have enclosed copies of the monthly testing the Dry Beds for the period July 1, 2014 to December 31, 2014. We did not exceed 0.9 ppm or greater in the outlet.
- g. Certification by a Responsible Official, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.

Required Statement

Sterigenics U.S., LLC has reviewed all applicable provisions of the Synthetic Minor operating permit.

There have not been deviations from applicable limitations, standards or monitor malfunctions during the reporting period from July 1, 2014 through December 31, 2014.

 $\frac{13-Jan-2015}{\text{Kathleen Hoffman}}$  Date

Senior Vice President, Environment, Health and Safety

If you have any questions regarding this submittal, please call me at (630) 928-1768.

Kind Regards,

Susan M. Reinhardt

Manager

Environment, Health and Safety

Jasan M. Geinhandt



Enclosure: Dry Bed Tests - July 1, 2014 - December 31, 2014

Pc: Air and EPCRA Enforcement Branch, U.S. EPA Region 4

61 Forsyth Street Atlanta, Georgia 30303

Kathleen Hoffman, Senior Vice-President- EHS Juan Segovia, Vice-President - Operations Daryl Mosby - General Manager - Smyrna, Georgia Kevin Wagner, Director EH&S

SMR:cmq



### **AAT Sampling Log**

Emission samples of the AAT will be recorded below. The sample will be taken once each month or when needed as per permit.

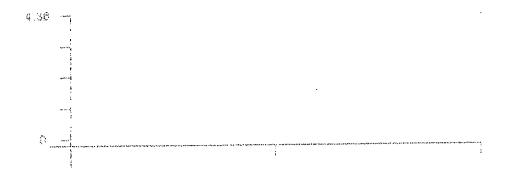
Date of sample coll		25/July/	2014		
Location /	Emission type tested:	-3/301Y/			
Aeration Chamber			Position tested: (inlet) (Outlet)		
Aeration 🗆 1 Chamber Vacuum					
Person collecting th	ne sample:	Ken Ma	rtin		
Collection time (15		GMT-:	19;27 GMT		
Type of bag used a	nd amount of gas collec				
SKC Analysis system used: In-house Perkin-Elmer  Other:					
Last system calibra	tion Date & Time: 25/July/	/2014 @	19:36 GMT		
Sample results:	<b>1</b> Inlet				
Run 1: 0.86	Run 2: 1.76	R	ın 3: 4.36	Average: 2.33	
Sample results:	Outlet				
Run 1: 0.00	Run 2: 0.00	R	un 3: 0.00	Average: 0.00	
Comments: Test pe	rformed in accordance	with FV	VI-SM-025.		
	Mm. W			4106 W. 26 inter	

Manter Sagar nert

met

Port: Dragnosiic Component: ETHYLENE OXIDE Start Time: Jul 25,2014 19.53 End Time: Jul 25,2014 19.58

Humber of points 3 Average Value: 2.33



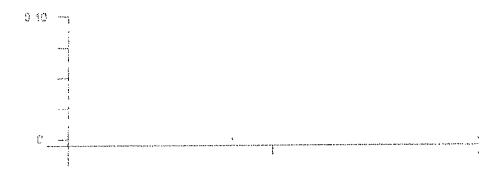
Maritor Single Port

Outlet

Fort: Chagnesuc

Component: ETHYLIMS OXIDE Start Time Jul 25,2014 20104 End Time: Jul 25,2014 20 09

Mumber of points, 3 Average Value 0.00





### **AAT Sampling Log**

Emission samples of the AAT will be recorded below. The sample will be taken once each month or when needed as per permit.

Date of sample co	Date of sample collection/testing:					
		28 August	2014			
Location	/ Emission type tested	:				
(e)	ration Chamber		Positio	on tested: (	Inlet Outlet	
	☑ Aeration	ı 🛛	1 Chamber Va	icuum		
Person collecting	the sample:					
	•	Ken Ma	rtin			
Collection time (	15 minute minimum):	47 GMT – 1	ട∙∩ട GMT			
T	and amount of gas col		0,00 0,011	-		
Type of dag used	and amount of gas cor	SKC				
Analysis system ι	ısed: 🖬 İn-hoι		Elmer (	Other:		
1 - 1 - 1 - 1 - 1	vation Data 9. Timos					
Last system callb	ration Date & Time:	aust 2014 i	9 16:10GMT			
	20 Au	Bust Edair	2 10,100,111			
Sample results:	☐ Inlet					
Run 1: 0.00	Run 2: 0.37	Run 3:	0.77	Average: 0.3	8	
Sample results:	☐ Outlet		,			
Run 1: 0.00	Run 2: 0.00	Run 3:	0.00 A	verage: 0.00	)	
Comments: Test	performed in accordan	ce with SN	I-WI-025.			
		•				
	^ ^	. /				
	()    M	\ /	_	40	DI 2014	

Document N°: SM-F-016 Revision N°: 3 Effective Date: User must verify the revision number of printed or downloaded document against the effective version.

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Revision Nº: 3

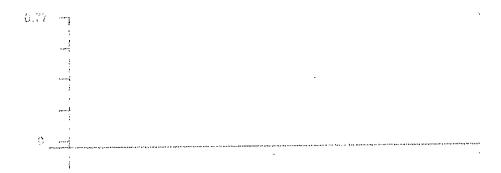
Effective Date:

31 Aug 2013 Confidential Information Page 1 of 1

Clarier Engradact

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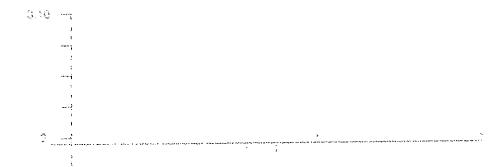
Fait Cragnomic Component: ETMYLEVE OMIDS Start Time: Aug 28,2014 18129 End Time: Aug 26,2014 18129 Rumber of points: 3 Average Vetwer 0,35



Morator Salged Follo

Juli es

Port: Chagnesic Component: STHMLSHS CIMDS Start Time: Aug 28, 2014 16:35 End Time: Aug 28, 2014 16:40 Historica: of paints: 5 Average Velos: 0.00





### **AAT Sampling Log**

Emission samples of the AAT will be recorded below. The sample will be taken once each month or when needed as per permit.

Date of sample collection/testing: 30-Sep-14
Location / Emission type tested:
Aeration Chamber Position tested: Inlet Outlet
Aeration 🔲 1 Chamber Vacuum
Person collecting the sample:  Ken Martin
Collection time (15 minute minimum): 14:35 GMT – 14:53 GMT
Type of bag used and amount of gas collected:
Flexfoil  Analysis system used: In-house Perkin-Elmer  Other:
Analysis system used:
Last system calibration Date & Time: 30-Sep-14 @ 14:55
Sample results:
Run 1: 0.00 Run 2: 0.00 Run 3: 0.00 Average: 0.00
Sample results:    Outlet
Run 1: 0.00 Run 2: 0.00 Run 3: 0.00 Average: 0.00
Comments: Test performed and completed in accordance with FWI-SM-025.
Reviewed By: Down May Date: 30 Sep 3014

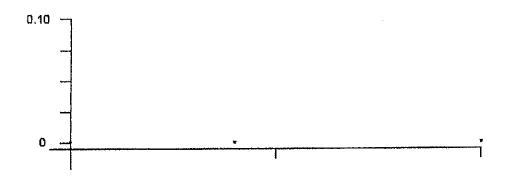
Monitor Single Port

Outlet

Port: Diagnostio

Component: ETHYLENE OXIDE Start Time: Sep 30,2014 14:57 End Time: Sep 30,2014 15:02

Number of points: 3 Average Value: 0.00



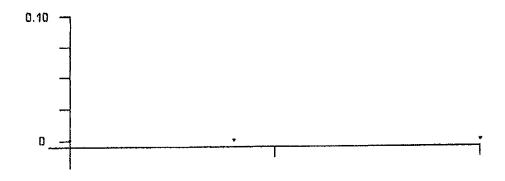
Monitor Single Port

Inlet

Port: Diagnostic

Component: ETHYLENE OXIDE Start Time: Sep 30,2014 14:46 End Time: Sep 30,2014 14:51

Number of points: 3 Average Value: 0.00





### **AAT Sampling Log**

Emission samples of the AAT will be recorded below. The sample will be taken once each month or when needed as per permit.

Date of sample collection/testing: 31/ OCT /2014				
Location / Emission type tested:				
		Davistan sactori	inlet Outlet	
Aerati	on Chamber	Position tested:	miet y Outlet	
	<b>□</b> Aeration	☐ 1 Chamber Vacuum		
Person collecting the	e sample: Ko	en Martin		
Collection time (15 r	ninute minimum):			
		' GMT – 18:09		
Type of bag used an	d amount of gas collecte			
		SKC		
Analysis system used	d: 🛂 In-house P	erkin-Elmer		
Last system calibrati				
	31/October,	/2014 @ 18:19 GMT		
Sample results:	Inlet			
Run 1: 0.00	Run 2: 0.00	Run 3: 0.00	Average: 0.00	
Kun 1: 0.00	Kull 2. 0.00	Null 5. 0.00	MeraBor vice	
Sample results:	Outlet			
Run 1: 0.00	Run 2: 0.00	Run 3: 0.00	Average: 0.00	
Comments: Test per	formed in accordance w	vith FWI-SM-025.		
Commission rase por				
	_ ^ .	4-M	A CONTRACTOR OF THE PARTY OF TH	
Reviewed Bys:	Dy Mad	√ Date: <u>3</u>	100001	

Document N°: SM-F-016

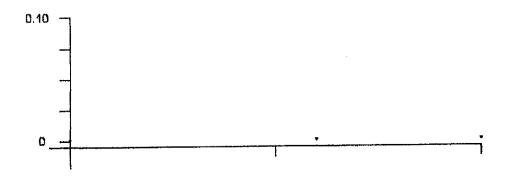
Monitor Single Port

Outlet

Port: Diagnostic

Component: ETHYLENE OXIDE Start Time: Oct 31,2014 18:41 End Time: Oct 31,2014 18:46

Number of points: 3 Average Value: 0.00



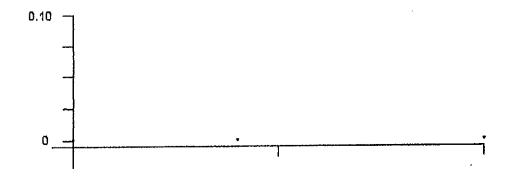
Monitor Single Port

inlet

Port: Diagnostle

Component: ETHYLENE OXIDE Start Time: Oct 31,2014 18:30 End Time: Oct 31,2014 18:35

Number of points: 3 Average Value: 0.00





## **AAT Sampling Log**

Emission samples of the AAT will be recorded below. The sample will be taken once each month or when needed as per permit.

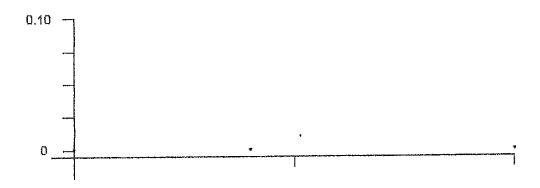
Date of sample collection/testing: 26-November-2014						
1 41 1 1		Verriber 2017				
Location / Er Aeratio	nission type tested:  Chamber	Position tested:	Inlet Outlet			
	☑ Aeration	☐ 1 Chamber Vacuum				
Person collecting the		en Martin				
Collection time (15 m		MT -22:27 GMT				
Type of bag used and	amount of gas collecte	d:				
		SKC				
Analysis system used	: 딸 In-house P	erkin-Elmer 🔲 Other:				
Last system calibratio		er-14 @ 22:30 GMT				
Sample results:	Inlet					
Run 1: 3.75	Run 2: 3.75	Run 3: 3.85	Average: 2.84			
Sample results: 🔲 0	Sample results:    Outlet					
Run 1: 0.00	Run 2: 0.00	Run 3: 0.00	Average: 0.00			
Comments: Test performed in accordance with FWI-SM-025.						
			×			
Reviewed By: _	MMfa	Date: <u>30</u>	1 Nov 2014			

Outlet 13-JAN-15

Port: Diagnostic

Component: ETHYLENE OXIDE Start Time: Nov 26,2014 22:35 End Time: Nov 26,2014 22:40

Number of points: 3 Average Value: 0.00



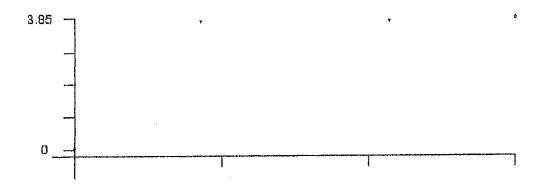
Monitor Single Port

-DUTLET EM INLET 13-JAN-15

Port: Diagnostic

Component: ETHYLENE OXIDE Start Time: Nov 26,2014 22:46 End Time: Nov 26,2014 22:53

Number of points: 4 Average Value: 2.84





### **AAT Sampling Log**

Emission samples of the AAT will be recorded below. The sample will be taken once each month or when needed as per permit.

D. L. Course Heating (Sections 22 December 2014					
Date of sample collection/testing: 23-December-2014					
Location / Emiss	ion type tested:				
			Posi	ition tested: (inlet) (outlet)	
Aeration	Chamber		1 03	Morrison Contract	
	<del>,</del>				
	☑ Aeration		1 Chamber	Vacuum	
	Acradion		T CHAILDCI	vadami	
Person collecting the san	nple:				
T CIBOTI COMOCKING CITA GAIN		Ken Ma	ırtin		
Callastian times /15 minu	ta minimum).				
Collection time (15 minu	19:38	GMT to	19:56 GMT		
Type of bag used and am					
Type of bug asea and and		SKC			
Analysis system used:	☑ In-house	e Perkin-	Elmer	☐ Other:	
•					
Last system calibration D	nate & Time:				
cast system cambration b		ber-2014	4 @ 19:59 G	MT	:
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	· // · · · · · · · · · · · · · · · · ·				
Sample results: 🚨 Inle	t			,	
Run 1: 5.19 Run	2: 5.04	Run 3:	3.94	Average: 4.72	
Sample results: 🔲 Outl	et				
Sample results. — Out	CL				
Run 1: 0.00 Rur	n 2: 0.65	Run 3:	0.42	Average: 0.36	
Comments: Test conducted in accordance with FWI-SM-025.					
			<del></del>		
C	J 300	. 1		CAC CA CALL	١

Document N°: SM-F-0

Revision N°: 3

Effective Date:

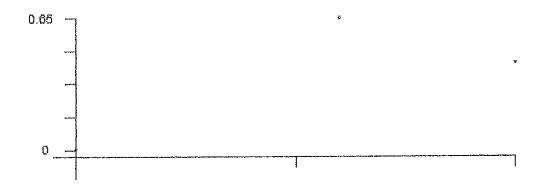
31 Aug 2013 Confidential Information Page 1 of 1 Monitor Single Port

outlet 13. Jan-15

Port: Diagnostic

Component: ETHYLENE OXIDE Start Time: Dec 23,2014 20:08 End Time: Dec 23,2014 20:11

Number of points: 3 Average Value: 0.36

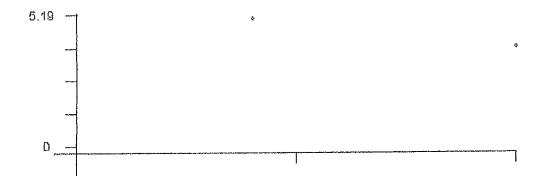


- Outlet Km INLET 13-JAN-15

Port: Diagnostic

Component: ETHYLENE OXIDE Start Time: Dec 23,2014 20:18 End Time: Dec 23,2014 20:23

Number of points: 3 Average Value: 4.72





August 11, 2014

AUG 1 4 2014
AIR PROTECTION
BRANCH

Mr. Don Holder Georgia EPD Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354

Subject:

**Notification: Completion of Construction** 

Permit No. 7389-067-0093-S-05-0

Dear Mr. Holder:

As required by our air permit, section 7.5, Sterigenics is providing construction completion notification of Chamber 10 (SEV-10) and Aeration Room 1 (AR-1).

Chamber 10 (SEV-10)

Construction was completed on Chamber 10 on August 7, 2014. (Condition 7.5-a) The current anticipated start-up date for Chamber 10 is October 10, 2014. (Condition 7.5-b)

Aeration Room 1(AR-1)

The Aeration Room 1 construction was completed and placed into service on June 6, 2014 (Condition 7.5, a-c).

Please do not hesitate to contact me with questions. You can reach me at (630) 928-1768.

Kind Regards,

Susan M. Reinhardt

Manager

**Environment, Health and Safety** 

pc:

Kathy Hoffman – Sr. VP, EH&S Daryl Mosby - Smyrna General Manager Juan Segovia – VP – EO Operations Kevin Wagner – Director, EHS

US EPA Region IV Air and EPCRA Enforcement Branch 61 Forsyth Street Atlanta, GA 30303 Mr. Michael Odom, Unit Manager Georgia EPD, Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354

Mr. Heather Cottrell Georgia EPD, Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354

#### Holder, Don

From:

Holder, Don

Sent:

Monday, July 25, 2016 11:58 AM

To:

sreinhardt@sterigenics.com

Subject: Attachments: March 2016 Ceilcote Scrubber System testing Ceilcote Packed Tower Scrubber March 2016.pdf

The Industrial Source Monitoring Program of the Air Protection Branch has reviewed the Performance Test Report for the Sterigenics, U.S., LLC Ceilcote Scrubber System conducted on March 17-18, 2016.

The review of the report indicates an average destruction efficiency of 99.9999%. The test results appear to comply with the requirements of Permit 7389-067-0093-S-05-3. A copy of the test report review is attached for your files.

If you have any questions concerning this letter or compliance with your air quality permits, please contact me at 404/362-4846 or by e-mail at <u>don\_holder@mail.dnr.state.ga.us</u>.

AIRS#067-00093

## **Georgia Department of Natural Resources**

JUL 18 2016

Environmental Protection Division · Air Protection Branch 4244 International Parkway · Suite 120 · Atlanta · Georgia 30354

Telephone: 404/363-7000 · Fax: 404/363-7100 Judson H. Turner, Director

MEMORANDUM:

TO:

Michael Odom かがり

ľ

THROUGH:

Ross Winne, Marcus Cureton

FROM:

Anna Gray

SUBJECT:

SOURCE TEST REPORT REVIEW

	TEST REPORT REVIEW
The following test has been revi	ewed and was conducted in an acceptable fashion for the purpose intended.
COMPANY NAME	Sterigenics U.S. LLC
COMPANY LOCATION	Atlanta, GA
SOURCE TESTED	10-Sterilizer Chambers/Ceilcote Packed Tower Scrubber
POLLUTANT DETERMINED	Ethylene Oxide
REPORT REVIEWED BY	Anna Gray
TEST WITNESSED BY	Ross Winne
DATE(S) OF TEST	March 17, 2016 to March 18, 2016
DATE RECEIVED BY APB	May 24, 2016
APPLICABLE REGULATION	Permit No. 7389-067-0093-S-05-3, Condition 2.3
MEMORANDUM	The reduction efficiency test of the Ceilcote packed tower scrubber emission control system was conducted in accordance with USEPA CFR 40, Part 63.365. At least one of the test runs was performed using emissions from the new 30-pallet sterilizer (Chamber#11). The other two chambers were: #3 and #8.  Run #1 Inlet EtO= 44.9 lbs  Outlet EtO= 0.0000065 lbs  EtO Control Efficiency= 99.9999%  Minutes/cycle= 24  Run #2 Inlet EtO=61.9 lbs  Outlet EtO= 0.0000141 lbs  EtO Control Efficiency= 99.9999%

Minutes/cycle= 23 Run #3 Inlet EtO= 76.1 lbs

Outlet EtO= 0.0000076 lbs

EtO Control Efficiency= 99.9999%

Minutes/cycle= 20

Average EtO Control Efficiency: 99.9999% Required EtO Control Efficiency: 99%

The amount of ethylene oxide used during each sterilization cycle was calculated by the Gas law and the conditions at the beginning and the end of every exhaust phase. All exhaust phase testing wsa conducted during normal process load conditions, but with an empty sterilization chamber to facilitate inlet mass calculation and the performance of multiple test runs.

Parameters during test:

Ceilcote scrubber readings: pH= 1.2; Storage tank level=: 186 inches; Glycol

concentration=36.3%

AAT scrubber readings: pH=0.9; Tank level= 105 inches; Glycol

concentration=36.8%

cc: Ross Winne Reference Number: 201600650 AIRS Number: 06700093

Printed: 7/12/2016





MAR 14 2016

MAK 1 4 COLD

March 8, 2016

AIR PROTECTION BRANCH

Mr. Don Holder Georgia EPD Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354

ROSTMAR

MAR 1 1 2016

Subject:

Notification: Chamber 11 - Initial Date of Start-Up

Permit No. 7389-067-0093-S-05-3

ONE

Dear Mr. Holder:

As required by our air permit, section 7.8, Sterigenics is providing notification of the initial start-up date of Chamber 11 (SEV-11).

### **Chamber 11 (SEV-11)**

The Atlanta facility began production with the use of Chamber 11 today, March 8, 2016, (Condition 7.8-c). Performance testing is scheduled to begin the afternoon of March 17, through March 18, 2016 and Mr. Ross Winne is aware and invited to attend the testing.

Please do not hesitate to contact me with questions. You can reach me at (630) 928-1768.

Kind Regards,

Susan M. Reinhardt

Sugan In. Grainhands

Manager

Environment, Health and Safety

pc:

Kathy Hoffman – Sr. VP, EH&S Daryl Mosby - Smyrna General Manager Juan Segovia – VP – EO Operations Kevin Wagner – Director, EHS

US EPA Region IV Air and EPCRA Enforcement Branch 61 Forsyth Street Atlanta, GA 30303 Mr. Michael Odom, Unit Manager Georgia EPD, Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354

Mr. Sean Taylor Georgia EPD, Air Protection Branch Stationary Source Compliance Program 4244 International Parkway, Suite 120 Atlanta, Georgia 30354

#### Holder, Don

From:

Holder, Don

Sent:

Friday, January 29, 2016 12:40 PM

To:

sreinhardt@sterigenics.com

Subject:

2nd semiannual report 2015

The Division received the semi-annual report dated January 14, 2016 for your facility for the July through December 2015 reporting period. The report, received on January 20, 2016, appears to satisfy the requirements of Condition 7.7 of Georgia Air Quality Permit 7389-067-0093-S-5-0, as amended, and Condition 6.1.4 of the previous Permit No. 7389-067-0093-S-05-0.

If you have any questions about compliance with your permit, please contact me at 404/362-4846 or by email at: don.holder@dnr.state.ga.us.



January 14, 2016

Georgia Department of Natural Resources Environmental Protection Division Stationary Source Compliance Program Air Protection Branch Atlanta Tradeport, Suite 120 4244 International Parkway Atlanta, Georgia 30354-3908 AR PROPERTION

Attention: Ms. Karen Hays, Unit Manager

Subject:

Semiannual Synthetic Minor Deviation Report for Sterigenics, U.S., LLC, Atlanta, Georgia Facility Operating **Permit No. 7389-0670093-S-05-0** for the period of July

01, 2015 to December 31, 2015

This letter provides information for the semi-annual Synthetic Minor Permit Deviation Report for Sterigenics, Inc.'s Atlanta, Georgia facility covering the period from January 1, 2015 through June 30, 2015. This report is intended to satisfy the monitoring and reporting requirements of Condition 5.4, 7.4 and 7.7 of Part 70 operating permit number 7389-067-0093-S-05-0. For ease of reference, this report is organized by permit condition.

#### **Semiannual Deviation Reporting Requirements**

Condition 5.4 requires:

The Permittee shall maintain and operate the AAT Scrubber System (EC2) to ensure a maximum emission level of 1 ppmv or a reduction of 99% for aeration room vents (AR-1, AR-11 through AR-13) and a reduction efficiency of 99% for sterilization chamber vents (SEV-1- SEV-10):

	a. Aeration room vents: AR-1, AR-11 through AR-13 – Once per month the Permittee shall simultaneously collect and record the concentration of a 15-minute ethylene oxide bag sample from both the inlet and outlet of the dry bed absorbers:		
i	Facilities complying with the 1ppmvd standard, as specified in condition No. 2.4, and the concentration of ethylene oxide in the outlet sample of the dry bed absorbers increases to 0.9 ppmv or greater, the Permittee shall replace the dry bed material within 30 days, prior to the next scheduled aeration room exhaust sampling event.	We did not exceed 0.9 ppm or greater in the outlet.	
ii.	Facilities complying with the 99% reduction efficiency standard, as specified in Condition No. 2.4, and the AAT Scrubber System reduction efficiency decreases to 99.1% or less, the Permittee shall replace the dry bed material within 30 days prior to the next scheduled aeration exhaust sampling event. The AAT Scrubber System reduction efficiency shall be calculated by comparing the ethylene oxide loading into the AAT Scrubber System to the ethylene oxide mass exiting the dry bed absorbers.	Performance testing conducted on October 24, 2014 indicated efficiency for the AAT scrubber at 99.96%.	

AIRS #067-00093

b.	Aeration room vents (AR-1, AR-11 – AR-13) and sterilization chamber vents (SEV-1 through SEV-10) – any instance when sterilization chamber exhausts and aeration room exhausts are simultaneously vented through the AAT Scrubber System, the Permittee shall comply with the 99% reduction efficiency standard. During any such event, the Permittee shall collect and record the concentration of a 15-minute ethylene oxide bag sample from the outlet of the dry bed adsorbers within 96 hours of changeover. The AAT Scrubber System reduction efficiency shall be calculated by comparing the ethylene oxide loading into the AAT Scrubber System to the ethylene oxide mass exiting the dry bed adsorbers. If the reduction efficiency of the AAT Scrubber System is less than 99.1%, the Permittee shall not route any sterilization replaced. Bag testing shall continue at a sampling frequency of once per week during the changeover of the sterilization chamber vents from the Ceilcote Scrubber (EC3) to the AAT Scrubber System.	N/A
C.	When the Permittee is sampling in accordance with Condition Number 5.3a or 5.3b, the ethylene oxide loading to the AAT Scrubber System, the ethylene oxide mass out of the AAT dry adsorbers and the AAT Scrubber System reduction efficiency shall be recorded for each sampling event. These records shall be kept in a form suitable for inspection or submission to the Division. Methods of calculation for these measurements shall be submitted in the site-specific monitoring plan.	N/A .
d.	The dates of dry bed material placement shall be recorded and kept in a form suitable for inspection or submission to the Division.	N/A

## **Reporting Requirements**

Condition 7.4 For each monthly sampling event conducted in accordance with conditions 5.4.a and 5.4.b, the Permittee shall include the following information in the semi-annual report required by Condition 7.8.

a.	AAT Scrubber (EC2): List any occurrence when analysis of the dry bed adsorber outlet sample concentration exceeded 1 ppmv.	N/A  Dry Bed Testing is  available upon  department request
b.	For the AAT Scrubber System (EC2), list any occurrence when the AAT Scrubber reduction efficiency indicates that the efficiency is less than 99%.	N/A
c.	For the acid-water scrubbers (AAT Scrubber System EC2 and Ceilcote Scrubber EC3, list any occurrence when the ethylene glycol concentration in the acid-water scrubber liquor is in excess of the maximum ethylene glycol concentration established during initial performance testing.	N/A

d.	For the acid-water scrubbers (AAT Scrubber System EC2 and Ceilcote	N/A
	Scrubber EC3, list any occurrence when the liquor recirculation tank level	
	of the acid-water scrubber is in excess of the maximum liquor tank level	
	established during initial performance testing.	
e.	For the acid-water scrubbers (AAT Scrubber System EC2) and Ceilcote	N/A
	Scrubber EC3, any occurrence wh4en the scrubbing liquor pH rises above	
	the manufacturers recommended level of 2.	
f.	For the AAT Scrubber System (EC2) list any occurrence when analysis of	N/A
	the dry bed adsorber outlet sample indicates the concentration exceeds 0.9	
	ppmv, but is less than or equal to 1 ppmv.	
g.	For the AAT Scrubber System (EC2), list any occurrence when AAT	N/A
	Scrubber System reduction efficiency indicates the efficiency is less than	·
	99.1%, but is greater than or equal to 99%.	
h.	For the AAT Scrubber System, (EC2), list any instance when the AAT	N/A
	Scrubber System breaches a dry bed adsorber material replacement	
	threshold, but he dry bed material is not replace within 30 days.	

#### **Condition 7.7 requires:**

The Permittee shall submit a written report containing any excess emissions, exceedances, and/or excursions as described in this permit and any monitor malfunctions for each semiannual period ending January 1 and June 30 of each year. All reports shall be postmarked by the 30<sup>th</sup> day following the end of each reporting period, July 30 and January 30, respectively. In the event that there have not been any excess emissions, exceedances, excursions or malfunctions during a reporting period, the report should so state. Otherwise, the contents of each report shall be as specified by the Division's Procedures for Testing and Monitoring sources of Air Pollutants and shall contain the following: [391-3-1-.02(6)(b) 1 and 40 CFR 63.10 (e)]

a. A Summary report of excess emissions, exceedances and excursions, and monitor downtime, deviations and monitor downtime in accordance with Section 1.5 (c) and (d) of the above referenced document, including any failure to follow required work practice procedures.

There were no recordkeeping/procedural deviations or excess emissions or excursions associated with section 7.7.

b. Total process operating time during each reporting period. Total processing time was:

#### 4,416 hours (184 days)

c. The magnitude of all excess emissions, exceedances and excursions computed in accordance with the applicable definitions as determined by the Director, and any conversion factors used, and the date and time of the commencement and completion of each time period of such occurrence.

There were no deviations during the period.

d. Specific identification of each period of such excess emissions, exceedances, and excursions that occur during startups, shutdowns, or malfunctions of the affected facility. Include the nature and cause of any malfunction (if known), the corrective action taken or preventative measures adopted.

There were no deviations during the period.

e. The date and time identifying each period during which any required monitoring system or device was inoperative (including periods of malfunction) except for zero and span checks, and the nature of the repairs, adjustments, or replacement. When the monitoring system or device has not been inoperative, repaired, or adjusted, such information shall be stated in the report.

There were no breakdowns of the monitoring system or devices during the reporting period.

f. Certification by a Responsible Official, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.

### Required Statement

Sterigenics U.S. LLC has reviewed all applicable provisions of the Atlanta Synthetic Minor operating permit.

There have not been deviations from applicable limitations or standards or monitor malfunctions during the reporting period from July 01, 2015 through December 31, 2015.

14 Hobsman

15-Jun-2016

Kathleen Hoffman

Date

Senior Vice President, Environment, Health and Safety

If you have any questions regarding this submittal, please call me at (630) 928-1768.

Kind Regards,

Susan M. Reinhardt

Jayan M. Geinhandt

Manager

Environment, Health and Safety

cc: Air and EPCRA Enforcement Branch, U.S. EPA Region 4
61 Forsyth Street
Atlanta, Georgia 30303

Kathleen Hoffman, Senior Vice-President- EHS Juan Segovia – Vice President, Operations Daryl Mosby – Smyrna, Georgia General Manager Kevin Wagner, Director EH&S

SMR:cmq