# PERMIT NO. 3272-021-0209-V-06-0 ISSUANCE DATE:



# **ENVIRONMENTAL PROTECTION DIVISION**

# **Air Quality - Part 70 Operating Permit**

Facility Name: Nichiha USA, Inc. – Macon Cement Fiberboard Plant

Facility Address: 3150 Avondale Mill Road

Macon, Georgia 31216 (Bibb County)

Mailing Address: 3150 Avondale Mill Road

Macon, Georgia 31216 (Bibb County)

Parent/Holding Company: Nichiha, Inc

**Facility AIRS Number:** 04-13-021-00209

In accordance with the provisions of the Georgia Air Quality Act, O.C.G.A. Section 12-9-1, et seq and the Georgia Rules for Air Quality Control, Chapter 391-3-1, adopted pursuant to and in effect under the Act, the Permittee described above is issued a Part 70 Permit for:

# The operation of a cement fiberboard manufacturing plant

This Permit is conditioned upon compliance with all provisions of The Georgia Air Quality Act, O.C.G.A. Section 12-9-1, et seq, the Rules, Chapter 391-3-1, adopted and in effect under that Act, or any other condition of this Permit. Unless modified or revoked, this Permit expires five years after the issuance date indicated above.

This Permit may be subject to revocation, suspension, modification or amendment by the Director for cause including evidence of noncompliance with any of the above, for any misrepresentation made in Title V Application No. TV-725893 signed on March 8, 2023, any other applications upon which this Permit is based, supporting data entered therein or attached thereto, or any subsequent submittal of supporting data, or for any alterations affecting the emissions from this source.

This Permit is further subject to and conditioned upon the terms, conditions, limitations, standards, or schedules contained in or specified on the attached **44** pages.



DRAFT

Jeffrey W. Cown, Director Environmental Protection Division

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#### PART 1.0 FACILITY DESCRIPTION

#### 1.1 Site Determination

There are no site determination issues pertaining to this facility.

#### 1.2 Previous and/or Other Names

None.

#### 1.3 Overall Facility Process Description

The facility manufactures various cement fiberboards. Raw materials such as cement, fly ash, pulp, binder material, and mica are delivered by rail or truck. Then these materials are transported via belt conveyors and pneumatic conveyance to a weighing hopper and mixer. The material from the mixer is conveyed to forming lines where the material is pressed and cured to produce cement fiberboards. Then various coatings are applied to cement fiberboards via brushing and spraying. After necessary trimming and drying, the painted cement fiberboards become final products. Fuel combustion sources at the existing facility include boilers, preheaters, and paint dryers. All are small size units and burn natural gas exclusively. In addition, hydrochloric acid (HCl) is being diluted to 7% wt. concentration for cleaning of the forming lines and for use in the onsite wastewater treatment facility.

#### PART 2.0 REQUIREMENTS PERTAINING TO THE ENTIRE FACILITY

## 2.1 Facility Wide Emission Caps and Operating Limits

- 2.1.1 The Permittee shall not discharge, or cause the discharge, into the atmosphere from the entire facility, volatile organic compounds (VOC) in amounts equal to or exceeding 249 tons during any twelve consecutive months.

  [Avoidance of 40 CFR 52.21]
- 2.1.2 The Permittee shall not discharge or cause the discharge, into the atmosphere from the entire facility at this site, any single listed hazardous air pollutant (HAP) in an amount equal to or exceeding 10 tons (or any lesser quantity for a single hazardous air pollutant that the U.S. EPA may establish by rule) during any twelve (12) consecutive months, or any combination of such listed pollutants in an amount equal to or exceeding 25 tons during any twelve (12) consecutive months.

  [Avoidance of 40 CFR Part 63 Major Source MACT]

#### 2.2 Facility Wide Federal Rule Standards

None applicable

# 2.3 Facility Wide SIP Rule Standards

None applicable

# 2.4 Facility Wide Standards Not Covered by a Federal or SIP Rule and Not Instituted as an Emission Cap or Operating Limit

None applicable

# PART 3.0 REQUIREMENTS FOR EMISSION UNITS

Note: Except where an applicable requirement specifically states otherwise, the averaging times of any of the Emissions Limitations or Standards included in this permit are tied to or based on the run time(s) specified for the applicable reference test method(s) or procedures required for demonstrating compliance.

#### 3.1 Emission Units

Emission Units		Applicable	Air Pollution Control Devices	
ID No.	Description	Requirement/Standards	ID No.	Description
S111	260 m <sup>3</sup> Cement Silo		F111	Cement Silo Baghouse
H311	Cement Hopper	391-3-102(2)(b) 391-3-102(2)(e)	F311	Cement Hopper Baghouse
H312	Cement Weighing Hopper	0,101102(2)(0)	F312	Cement Weighing Hopper Baghouse
S121	260 m <sup>3</sup> Fly Ash Silo No.1	40 CFR 60 Subpart OOO 391-3-102(2)(b) 391-3-102(2)(e)	F121	Fly Ash Silo No. 1 Baghouse
S122	260 m <sup>3</sup> Fly Ash Silo No.2	40 CFR 60 Subpart OOO 391-3-102(2)(b) 391-3-102(2)(e)	F122	Fly Ash Silo No. 2 Baghouse
S131	Fly Ash Silo No. 3	40 CFR 60 Subpart OOO 391-3-102(2)(b) 391-3-102(2)(e)	F131	Fly Ash Silo No. 3 Baghouse
H121	Fly Ash Hopper No. 1	391-3-102(2)(e) 391-3-102(2)(n)	F126	Fly Ash Hopper No. 1 Baghouse
H165	Hopper for Particulate from Board Cutting	391-3-102(2)(e) 391-3-102(2)(n)	F165	Board Cutting Hopper Baghouse
M121	Ball Mill for Silica or Fly Ash	40 CFR 60 Subpart OOO 391-3-102(2)(b) 391-3-102(2)(e)	F125	Fly Ash Ball Mill No. 1 Baghouse
H331	Fly Ash Hopper	391-3-102(2)(b) 391-3-102(2)(e)	F331	Fly Ash Hopper No. 1 Baghouse
H332	Fly Ash Weighing Hopper	391-3-102(2)(b) 391-3-102(2)(e)	F332	Fly Ash Weighing Hopper No. 2 Fabric Filtration Bag Sock
H321	Fly Ash Hopper	391-3-102(2)(b) 391-3-102(2)(e)	F321	Fly Ash Hopper No. 2 Baghouse
H322	Fly Ash Weigh Hopper	391-3-102(2)(b) 391-3-102(2)(e)	F322	Fly Ash Weighing Hopper No. 2 Fabric Filtration Bag Sock
S141	90 m <sup>3</sup> Silo for Mica, Fly Ash or Calcium Carbonate	40 CFR 60 Subpart OOO 391-3-102(2)(b) 391-3-102(2)(e)	F141	Calcium Carbonate Silo No. 3 Baghouse
H341	Mica Hopper	40 CFR 60 Subpart OOO 391-3-102(2)(b) 391-3-102(2)(e)	F341	Mica Hopper Baghouse
H342	Mica Weighing Hopper	391-3-102(2)(b) 391-3-102(2)(e)	F342	Mica Weighing Hopper Fabric Filtration Bag
H351	Calcium Carbonate Hopper	391-3-102(2)(b) 391-3-102(2)(e)	F351	Calcium Carbonate Hopper Baghouse
H352	Calcium Carbonate Weighing Hopper	391-3-102(2)(b) 391-3-102(2)(e)	F352	Calcium Carbonate Weighting Hopper Filter
M201	Cellulose or Newsprint Pulper	391-3-102(2)(b) 391-3-102(2)(e)		

Emission Units		Applicable	Air Pollution Control Devices	
ID No.	Description	Requirement/Standards	ID No.	Description
M161	Reject Product Crusher/Hammer Mill	391-3-102(2)(b) 391-3-102(2)(e)	F163	Reject Crusher Baghouse
M162	Reject Hammer Mill	391-3-102(2)(b) 391-3-102(2)(e)	F160	Reject Hammer Mill Baghouse
S161	90 m <sup>3</sup> Silo for Pulverized Reject Material	391-3-102(2)(b) 391-3-102(2)(e)	F161	Reject Silo Baghouse
H361	Hopper for Pulverized Reject Material	391-3-102(2)(b) 391-3-102(2)(e)	F361	Reject Hopper Baghouse
H362	Weighing Hopper for Pulverized Reject Material	391-3-102(2)(b) 391-3-102(2)(e)	F362	Reject Weighing Hopper Filter
M301	23 m³ Wet Mixers	391-3-102(2)(b) 391-3-102(2)(e)		
T781	35% HCl Tank			
T782	7% HCl Tank	391-3-102(2)(b)	WS01	HCI Tank No. 1 Scrubber
T783	7% HCl Tank			
C164	Product Cutting Saw Room Enclosure	391-3-102(2)(b) 391-3-102(2)(e)	F164	Product Cutting Dry Baghouse
B801	Boiler 1 (12.55 MMBtu/hr. Natural Gas Fired)			
B802	Boiler 2 (12.55 MMBtu/hr. Natural Gas Fired)	391-3-102(2)(d)		
B803	Boiler 3 (12.55 MMBtu/hr. Natural Gas Fired)	391-3-102(2)(g) 40 CFR Part 60, Subpart Dc		<del></del>
B804	Boiler 4 (12.55 MMBtu/hr. Natural Gas Fired)			
C802	Product Cutting Saw	391-3-102(2)(b) 391-3-102(2)(e)	F802	Soffit Press Baghouse
P701	Press Machine	391-3-102(2)(b) 391-3-102(2)(e)	F701	Soffit Press Baghouse
400A/B	Primer Brushing Machine	391-3-102(2)(b)		
600A/B	Primer Brushing Painting	391-3-102(2)(e)		
SC1	Nichi-Guard Coating	Avoidance of 40 CFR 52.21		
CS1	Length Cutting Saw			
CS2	Bevel Cutting Saw	391-3-102(2)(b) 391-3-102(2)(e)	СВН1	Baghouse
CS3	Glue and Edge Saw	371-3-102(2)(c)	CDIII	Dagnouse
CS4	Chamfering Machine			
SB1	Paint Spray Booth No. 1			
SB2	Paint Spray Booth No. 2	391-3-102(2)(b) 391-3-102(2)(e)		
SB3	Paint Spray Booth No. 3			
SB4	Paint Spray Booth No. 4			
S211	Cement Silo	391-3-102(2)(b) 391-3-102(2)(e)	F211	Cement Silo Bag Filter
S221	Silica Silo	40 CFR 60 Subpart OOO	F221	Silica Silo Bag Filter
S231	Mica Silo	391-3-102(2)(b) 391-3-102(2)(e)	F231	Mica Silo Bag Filter
S241	Reject Silo	391-3-102(2)(b) 391-3-102(2)(e)	F241	Reject Silo Bag Filter

Emission Units		Applicable	Air Pollution Control Devices		
ID No.	Description	Requirement/Standards	ID No.	Description	
M401	Face Layer Mixer	391-3-102(2)(b)	F211	M. and D. at Callerton	
M402	Core Layer Mixer	391-3-102(2)(e)	F311	Mixer Dust Collector	
H401	Dumping Hopper	391-3-102(2)(b) 391-3-102(2)(e)			
H402	Weighing Conveyor				
H403	Weighing Conveyor	391-3-102(2)(b) 391-3-102(2)(e)			
H404	Weighing Conveyor	-091 0 1 102(2)(0)			
PB	Precut Board		F313	Precut Dust Collector	
UB	Unload Robot	391-3-102(2)(b)	F312	Unloader Dust Collector	
MLT1	1 <sup>st</sup> Multisizer	391-3-102(2)(e)	F314	1 <sup>st</sup> Multisizer Dust Collector	
MLT2	2 <sup>nd</sup> Multisizer		F315	2 <sup>nd</sup> Multisizer Dust Collector	
SSSC	Shortside Tenoner	391-3-102(2)(b)	F216	C. Wine D. of College No. 2	
LSSC	Longside Tenoner	391-3-102(2)(e)	F316	Cutting Dust Collector No. 2	
CDBF	Cutting Dust BF Silo	391-3-102(2)(b)	F317	Cutting Dust Bag Filter	
FDBF	Foaming Dust BF Silo	391-3-102(2)(e)	F318	Forming Dust Bag Filter	
RC	Recycle Crusher No. 1	391-3-102(2)(b) 391-3-102(2)(e)	F319	Recycle Dust Collector	
RBC3	Recycle BC3 Conveyor				
SFH	Sludge Flake Hopper	391-3-102(2)(b) 391-3-102(2)(e)			
SFBC	Sludge Flake BC Conveyor				
RBF	Recycle BF Silo	391-3-102(2)(b)	F320	Recycle Bag Filter	
DBF	Dust BK Silo	391-3-102(2)(e)	F321	Baghouse	
F323	Rough Flake BF	391-3-102(2)(b) 391-3-102(2)(e)	F323	Fabric Filter	
F324	F Flake BF	391-3-102(2)(b) 391-3-102(2)(e)	F324	Fabric Filter	
F325	C Flake BF	391-3-102(2)(b) 391-3-102(2)(e)	F325	Fabric Filter	
F326	F-BF	391-3-102(2)(b) 391-3-102(2)(e)	F326	Fabric Filter	
TCR1	Top Roll Coater No. 1	391-3-102(2)(b)			
TCR2	Top Roll Coater No. 2	391-3-102(2)(e) 391-3-102(2)(e) Avoidance of 40 CFR 52.21			
UP1	Inkjet Paint Machine No. 1				
UP2	Inkjet Paint Machine No. 2				
B805	12.55 MMBtu/hr Natural Gas- Fired Boiler	391-3-102(2)(d) -391-3-102(2)(g) 40 CFR Part 60, Subpart Dc			
B806	12.55 MMBtu/hr Natural Gas- Fired Boiler				
B807	12.55 MMBtu/hr Natural Gas- Fired Boiler				
B808	12.55 MMBtu/hr Natural Gas- Fired Boiler				
V200	Floor Vacuum Unit for the Mixing Area	391-3-102(2)(b) 391-3-102(2)(e)	F200	Mixing Area Floor Vacuum Cleaning Baghouse	

Emission Units		Applicable	Air Pollution Control Devices	
ID No.	Description	Requirement/Standards	ID No.	Description
<b>&amp;</b> F001	Transfer to Mixer from Belt Conveyor	391-3-102(2)(b) 391-3-102(2)(e)		
nD400	400 Second Coat Dryer			
Ф600	600 Finish Dryer			
aD200	200 Backside Dryer	391-3-102(2)(d) 391-3-102(2)(g)		
*D300	300 First Coat Dryer	391-3-102(2)(g)		
Ф500	500 Topcoat Dryer			
<b>D</b> 100	100 Preheat Dryer			
eF002	Mill	391-3-102(2)(b) 391-3-102(2)(e)		
aF003	BC Conveyor	391-3-102(2)(b) 391-3-102(2)(e)		
1DR4	Product Drying After Painting			
y <sub>DR3</sub>	Product Drying After Painting	391-3-102(2)(d) 391-3-102(2)(g)		
aDR2	Product Drying After Painting	371-3-102(2)(g)		
pDR1	Product Drying After Painting			
PDR3	Product Heating	391-3-102(2)(d)		
PDR2	Product Heating	391-3-102(2)(g)		
₽DR1	Product Heating			
lC322	Flake CY	391-3-102(2)(b) 391-3-102(2)(e)	F327	Fabric Filter
1SP	Base Coat Longside Paint Booth			
r 2SP	Base Coat Shortside Paint Booth			
4SP	Backside Sealer Paint Spray			
G <sub>5SP</sub>	1st Coat Longside Paint Booth	391-3-102(2)(b)		
n6SP	1st Coat Shortside Paint Spray	391-3-102(2)(e)		
e <sub>7SP</sub>	2 <sup>nd</sup> Coat Shortside Paint Spray			
a8SP	2 <sup>nd</sup> Coat Shortside Paint Spray			
<sup>1</sup> 10SP	Top Clear Multi Spray			
yl 1SP	Micro Guard Spray	391-3-102(2)(b) 391-3-102(2)(e)		
417RC	2 <sup>nd</sup> Coat Roll Coater			
#FCVP	1st Coat Vacuum Paint Machine			
PSPP2	Shaped Part Paint Spray			
BSPC	Backside Paint Roller Coater			

<sup>\*</sup>Applicable requirements contained in this permit may also apply to emission units listed above. The lists of applicable requirements/standards are intended as a compliance tool and may not be definitive.

# 3.2 Equipment Emission Caps and Operating Limits

3.2.1 The Permittee shall burn only natural gas, propane and/or liquefied petroleum gas (LPG) in boilers and paint dryers at this facility.

[40 CFR Part 63 Subpart JJJJJJ avoidance, 391-3-1-.03(2)(c), 391-3-1-.02(2)(g) -subsumed]

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## 3.3 Equipment Federal Rule Standards

- 3.3.1 The Permittee shall comply with all applicable provisions of the New Source Performance Standards (NSPS) as found in 40 CFR 60 Subpart Dc, "Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units," for operation of the Boiler B801 thru B808.

  [40 CFR 60.40c]
- 3.3.2 The Permittee shall comply with the provisions of 40 CFR 60 Subpart OOO, "Standards of Performance for Nonmetallic Mineral Processing Plants," for all subject equipment {for reference, see Subpart 3.1 Emission List}. In particular, for equipment in fixed or portable nonmetallic mineral processing plants which is subject to 40 CFR 60 Subpart OOO, the Permittee shall comply with the following for each crusher, grinding mill, screening operation, bucket elevator, belt conveyor, bagging operation, storage bin, enclosed truck or railcar loading station:

[40 CFR 60.672 and Tables 2 and 3 of 40 CFR Part 60 Subpart OOO]

- a. The Permittee shall not discharge or cause the discharge into the atmosphere, from each affected facility/source constructed, modified, or reconstructed after August 31, 1983, but before April 22, 2008, any
  - i. fugitive emissions (including those escaping capture systems) greater than 10 percent opacity except for any crusher that does not use a capture system, which shall not exhibit fugitive emissions greater than 15 percent opacity.
  - ii. stack emissions from capture systems feeding a dry control device which:
    - (A) contain particulate matter in excess of 0.05 g/dscm (0.022 grains/dscf) except for individually enclosed storage bins.
    - (B) exhibit greater than 7 percent opacity.
  - iii. Any baghouse that controls emissions from only an individually enclosed storage bin is exempt from the stack PM concentration limit (and associated performance testing) in paragraph a.ii.(A) but shall meet the stack opacity limit in paragraph a.ii.(B).

In particular, for any transfer point on a conveyor belt or any other affected facility enclosed in a building, each enclosed affected facility shall comply with the emission limits in paragraphs a.i. and a.ii. of this condition, or the building shall comply with the following emission limits:

iv. Fugitive emissions from the building openings (except vents with mechanically induced air flow for exhausting PM emissions from the building) shall not exceed 7 percent opacity.

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- v. PM emissions from any aforementioned vent shall not:
  - (A) contain particulate matter in excess of 0.05 g/dscm (0.022 grains/dscf).
  - (B) exhibit greater than 7 percent opacity.
- vi. The emission limit in paragraph a.ii.(B) with associated opacity testing requirements does not apply for affected facilities using wet scrubbers.
- b. The Permittee shall not discharge or cause the discharge into the atmosphere, from each affected facility/source constructed, modified, or reconstructed on or after April 22, 2008, any
  - i. fugitive emissions (including those escaping capture systems) exhibiting greater than 7 percent opacity except for any crusher that does not use a capture system, which shall not exhibit fugitive emissions greater than 12 percent opacity.
  - ii. stack emissions from capture systems feeding a dry control device which contain particulate matter in excess of 0.032 g/dscm (0.014 grains/dscf) except for individually enclosed storage bins.
  - iii. Any dry control device that controls emissions from an individually enclosed storage bin is exempt from the stack PM concentration limit (and associated performance testing) in paragraph (b)(ii) but shall not exhibit greater than 7 percent stack opacity.

In particular, for any transfer point on a conveyor belt or any other affected facility enclosed in a building, each enclosed affected facility shall comply with the emission limits in paragraphs b.i. and b.ii., or the building shall comply with the following emission limits:

- iv. Fugitive emissions from the building openings (except vents with mechanically induced air flow for exhausting PM emissions from the building) shall not exceed 7 percent opacity.
- v. PM emissions from any building vent with mechanically induced air flow for exhausting PM emissions shall not contain particulate matter in excess of 0.032 g/dscm (0.014 grains/dscf).
- c. Truck dumping of nonmetallic minerals into any screening operation, feed hopper, or crusher is exempt from the requirements of paragraphs a. and b.
- 3.3.3 For all equipment subject to 40 CFR 60, *Standards of Performance for New Stationary Sources*, the Permittee shall comply with the applicable provisions of 40 CFR 60 Subpart A. *General Provisions*.

[40 CFR 60.1-19]

#### 3.4 Equipment SIP Rule Standards

3.4.1 The Permittee shall not cause, let, permit, suffer, or allow the rate of emissions from any source or process identified in Subpart 3.1 – *Emission Units* as being subject to this rule, particulate matter in total quantities equal to or exceeding the allowable rate calculated as follows:

[391-3-1-.02(2)(e)1(i)]

 $E = 4.1P^{0.67}$ ; for process input weight rate up to and including 30 tons per hour

 $E = 55 P^{0.11} - 40$ ; for process input weight rate above 30 tons per hour

Where:

E = emission rate in pounds per hour

P = process input weight rate in tons per hour

3.4.2 The Permittee shall not cause, let, suffer, permit, or allow emissions from sources listed in Subpart 3.1 – *Emission Units*, the opacity of which is equal to or greater than forty (40) percent.

[391-3-1-.02(2)(b)]

- 3.4.3 The Permittee shall not cause, let, suffer, permit, or allow any emissions from the boilers B801 thru B808 which:
  - a. Contain fly ash and/or other particulate matter in amounts equal to or exceeding 0.5 pounds per million BTU heat input for equipment with a rated capacity of less than 10 million BTU heat input per hour.

    [391-3-1-.02(2)(d)2.(i)]
  - b. Contain fly ash and/or other particulate matter in amounts equal to or exceeding the rate derived from  $P = 0.5(10/R)^{0.5}$  where R equals heat input rate in million BTU per hour and P equals the allowable emission rate in pounds per million BTU for equipment with a rated capacity equal to or greater than 10 million BTU heat input per hour, and equal to or less than 250 million BTU heat input per hour. [391-3-1-.02(2)(d)2.(ii)]
  - c. Exhibit visible emissions, the opacity of which is equal to or greater than 20 percent except for one 6-minute period per hour of not more than 27 percent opacity. [391-3-1-.02(2)(d)3.]
- 3.4.4 The Permittee shall not cause, let, permit, suffer, or allow the concentration of particulate matter to exceed 0.022 grains per dry standard cubic foot (gr/dscf) from any baghouse. [391-3-1-.03(2)(c)]

- 3.4.5 The Permittee shall take all reasonable precautions to prevent fugitive dust from becoming airborne. Fugitive dust sources include, but are not limited to, sources identified in Subpart 3.1 *Emission Units* of this permit. Reasonable precautions that should be taken to prevent dust from becoming airborne include, but are not limited to, the following: [391-3-1-.02(2)(n)1]
  - a. Use, where possible, of water or chemicals for control of dust in the demolition of existing buildings or structures, construction operations, the grading of roads or the clearing of land;

- b. Application of asphalt, water, or suitable chemicals on dirt roads, materials, stockpiles, and other surfaces that can give rise to airborne dusts;
- c. Installation and use of hoods, fans, and fabric filters to enclose and vent the handling of dusty materials. Adequate containment methods can be employed during sandblasting or other similar operations;
- d. Covering, at all times when in motion, open bodied trucks, transporting materials likely to give rise to airborne dusts; and
- e. The prompt removal of earth or other material from paved streets onto which earth or other material has been deposited.
- 3.4.6 The Permittee shall comply with the provisions of Georgia Air Quality Control Rule 391-3-1-.02(2)(n), "Fugitive Dust" for the entire area and processing plant unless specified otherwise in this permit. The Permittee shall not discharge, or cause the discharge, into the atmosphere, from any operation, process, handling, transport, or storage facility any fugitive emissions which exhibit 20 percent opacity or greater.

  [391-3-1-.02(2)(n)2]
- 3.4.7 The Permittee shall operate the wet scrubber WS01 at all times that the HCl Tanks T781, T782, and T783 are in service.
  [391-3-1-.03(2)(c)]
- 3.4.8 The Permit shall construct, and/or reconfigure as necessary, and maintain the stacks discharging toxic air pollutants into the atmosphere such that these stacks can provide unobstructed vertical gas flows which disperses the toxic air pollutants into the atmosphere in such a manner that the ambient impacts of the toxic air pollutant emissions meet the requirements determined following "Guideline for Ambient Impact Assessment of Toxic Air Pollutant Emissions" pursuant to 391-3-1-.02(2)(a)3.(ii) of the Georgia Rules of Air Quality Control.

  [391-3-1-.02(2)(a)3.(ii)]

# 3.5 Equipment Standards Not Covered by a Federal or SIP Rule and Not Instituted as an Emission Cap or Operating Limit

3.5.1 The Permittee shall maintain an inventory of filter bags such that an adequate supply of bags is on hand to replace any defective ones.

#### PART 4.0 REQUIREMENTS FOR TESTING

#### 4.1 General Testing Requirements

- 4.1.1 The Permittee shall cause to be conducted a performance test at any specified emission unit when so directed by the Environmental Protection Division ("Division"). The test results shall be submitted to the Division within 60 days of the completion of the testing. Any tests shall be performed and conducted using methods and procedures that have been previously specified or approved by the Division.

  [391-3-1-.02(6)(b)1(i)]
- 4.1.2 The Permittee shall provide the Division thirty (30) days (or sixty (60) days for tests required by 40 CFR Part 63) prior written notice of the date of any performance test(s) to afford the Division the opportunity to witness and/or audit the test and shall provide with the notification a test plan in accordance with Division guidelines.

  [391-3-1-.02(3)(a) and 40 CFR 63.7(b)(1)]
- 4.1.3 Performance and compliance tests shall be conducted, and data reduced in accordance with applicable procedures and methods specified in the Division's Procedures for Testing and Monitoring Sources of Air Pollutants. The methods for the determination of compliance with emission limits listed under Sections 3.2, 3.3, 3.4 and 3.5 are as follows:
  - a. Method 1 for selection of sampling site and number of traverse points.
  - b. Method 2 shall be used for the determination of stack gas flow rate.
  - c. Methods 201A and 202 shall be used for determination of total particulate matter, PM<sub>10</sub>, and PM<sub>2.5</sub>. As an alternative, Methods 5 and 202 may be used.
  - d. Method 3 shall be used for the determination of stack gas molecular weight.
  - e. Method 3B shall be used to determine the emissions rate correction factor or excess air. Method 3A may be used as an alternative to Method 3B.
  - f. Method 4 shall be used for the determination of stack gas moisture.
  - g. Method 5 for the determination of particulate matter emissions.
  - h. Methods referenced in the applicable NSPS (found in 40 CFR 60) or NESHAP (found in 40 CFR 63) shall be used for determination of emissions specified in applicable requirements of such standards.

Minor changes in methodology may be specified or approved by the Director or his designee when necessitated by process variables, changes in facility design, or improvement or corrections that, in his opinion, render those methods or procedures, or portions thereof, more reliable.

[391-3-1-.02(3)(a)]

4.1.4 The Permittee shall submit performance test results to the US EPA's Central Data Exchange (CDX) using the Compliance and Emissions Data Reporting Interface (CEDRI) in accordance with any applicable NSPS or NESHAP standards (40 CFR 60 or 40 CFR 63) that contain Electronic Data Reporting Requirements. This Condition is only applicable if required by an applicable standard and for the pollutant(s) subject to said standard. [391-3-1-.02(8)(a) and 391-3-1-.02(9)(a)]

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# 4.2 Specific Testing Requirements

4.2.1 The Permittee shall cause to be conducted a performance test at any specified emission point when so directed by the Division. The following provisions shall apply with regard to such tests:

[391-3-1-.02(3)]

- a. All tests shall be conducted, and data reduced in accordance with applicable procedures and methods specified in the Division's Procedures for Testing and Monitoring Sources of Air Pollutants.
- b. All test results shall be submitted to the Division within sixty (60) days of the completion of testing.
- c. The Permittee shall provide the Division thirty (30) days prior written notice of the date of any performance test(s) to afford the Division the opportunity to witness and/or audit the test and shall provide with the notification a test plan in accordance with Division guidelines.
- d. All monitoring systems and/or monitoring devices required by the Division shall be installed, calibrated and operational prior to conducting any performance test(s). For any performance test, the Permittee shall, using the monitoring systems and/or monitoring devices, acquire data during each performance test run. All monitoring system and/or monitoring device data acquired during the performance testing shall be submitted with the performance test results.
- 4.2.2 In accordance with the provisions of 40 CFR 60.8, for any equipment which is subject to the New Performance Standard, constructed or modified at the facility, the Permittee shall conduct a performance test within 60 days after achieving the maximum production rate at which the equipment will be operated, but no later than 180 days after initial startup, unless the equipment is specifically exempt from testing in the applicable Subpart of 40 CFR Part 60.

[40 CFR 60.8]

4.2.3 For any affected facilities, as defined in 60.670 and 60.671 of 40 CFR 60 Subpart OOO, "Standards of Performance for Nonmetallic Mineral Processing Plants," that commence construction, modification, or reconstruction on or after April 22, 2008, the Permittee shall repeat performance test according to 40 CFR 60.11 and 40 CFR 60.675 within 5 years from the previous performance test for fugitive emissions from affected facilities without water sprays. Affected facilities controlled by water carryover from upstream water sprays that are inspected according to the requirements in Condition 5.2.3 are exempt from this 5-year repeat testing requirement. [Table 3 to 40 CFR 60 Subpart OOO]

4.2.4 If any wet material processing operation switches from processing saturated materials to processing unsaturated materials, the Permittee shall submit a report of this change within 30 days following such change. At the time of such change, this operation (e.g., screening operation, bucket elevator, or belt conveyor) becomes subject to the applicable opacity limit in Condition 3.3.1a., if it was constructed, modified, or reconstructed after August 31, 1983, but before April 22, 2008, or it becomes subject to Condition 3.3.1b. The Permittee shall conduct performance tests on the operation in accordance with the emission test requirements of Condition 4.2.2.

[40 CFR 60.676(g)]

## PART 5.0 REQUIREMENTS FOR MONITORING (Related to Data Collection)

#### **5.1** General Monitoring Requirements

5.1.1 Any continuous monitoring system required by the Division and installed by the Permittee shall be in continuous operation and data recorded during all periods of operation of the affected facility except for continuous monitoring system breakdowns and repairs. Monitoring system response, relating only to calibration checks and zero and span adjustments, shall be measured and recorded during such periods. Maintenance or repair shall be conducted in the most expedient manner to minimize the period during which the system is out of service.

[391-3-1-.02(6)(b)1]

# **5.2** Specific Monitoring Requirements

5.2.1 The Permittee shall install, calibrate, maintain, and operate monitoring devices for the measurement of the indicated parameters on the following equipment. Data shall be recorded at the frequency specified below. Where such performance specification(s) exist, each system shall meet the applicable performance specification(s) of the Division's monitoring requirements.

[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]

- a. Pressure drop for baghouses identified by Condition 5.2.2. The pressure drop shall be monitored, and data recorded as specified in Condition 5.2.3.
- b. Scrubbant pH value, and flow rate of the wet scrubber WS01 in accordance with manufacturer's specifications and keep records of monitoring and maintenance.
- 5.2.2 The Permittee shall perform a check of visible emissions from all baghouses (including process baghouses) controlling emissions from sources listed in Subpart 3.1 *Emission Units* of this permit, and from sources added or replaced in accordance with this permit and Rule 391-3-1-.03. Emission units monitored using COMs are exempt from this condition. Baghouses controlling emissions from silos with dedicated bin vents, wet screening operations, bucket elevators, screw conveyors, bagging operations, and pneumatic conveyors are exempt from this condition. The Permittee shall retain a record in a daily visible emissions (VE) log suitable for inspection or submittal. The check shall be conducted at least once for each day or portion of each day of operation using procedures a. through d. below except when scheduling, atmospheric conditions or sun positioning prevent any opportunity to perform the daily VE check. Scheduling prevents a daily VE check only when an emission unit is not operating during a regularly scheduled time period established for the daily VE checks.

[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]

a. Determine, in accordance with the procedures specified in paragraph d. of this condition, if visible emissions are present at the discharge point to the atmosphere from each of the sources and record the results in the daily (VE) log. For sources that exhibit visible emissions, the Permittee shall comply with paragraph b. or c. of this condition.

b. For each source determined to be emitting visible emissions, the Permittee shall determine whether the emissions equal or exceed the opacity action level using the procedure specified in paragraph d. of this condition, except that the person performing the determination shall have received additional training acceptable to the Division to recognize the appropriate opacity level and the determination shall cover a period of three minutes. The opacity action level is 5 percent for baghouses subject to NSPS or an avoidance limit and the opacity action level is 10 percent for all other baghouses. The results shall be recorded in the daily (VE) log. For sources that exhibit visible emissions of greater than or equal to the opacity action level, the Permittee shall comply with paragraph c. of this condition.

- c. For each source that requires action in accordance with paragraphs a. or b. of this condition, the Permittee shall determine the cause of the visible emissions and correct the problem in the most expedient manner possible. The Permittee shall note the cause of the visible emissions, the pressure drops, any other pertinent operating parameters, and the corrective action taken in the maintenance log.
- d. The person performing the determination shall stand at a distance of at least 15 feet which is sufficient to provide a clear view of the plume against a contrasting background with the sun in the 140° sector at his/her back. Consistent with this requirement, the determination shall be made from a position such that the line of vision is approximately perpendicular to the plume direction. Only one plume shall be in the line of sight at any time when multiple stacks are in proximity to each other.
- 5.2.3 The Permittee shall implement a Preventive Maintenance Program for the baghouses specified in Condition 5.2.2. The program shall be subject to review and, if necessary to assure compliance, modification by the Division and shall include the pressure drop ranges that indicate proper operation for each baghouse. At a minimum, the following operation and maintenance checks shall be made on at least a weekly basis, and a record of the findings and corrective actions taken shall be kept in a maintenance log:
  - a. Record the pressure drop across each baghouse and ensure that it is within the appropriate range.
  - b. For baghouses equipped with compressed air cleaning systems, check the system for proper operation. This may include checking for low pressure, leaks, proper lubrication, and proper operation of timer and valves.
  - c. For baghouses equipped with reverse air cleaning systems, check the system for proper operation. This may include checking damper, bypass, and isolation valves for proper operation.
  - d. For baghouses equipped with shaker cleaning systems, check the system for proper operation. This may include checking shaker mechanism for loose or worn bearings, drive components, mounting; proper operation of outlet/isolation valves; proper lubrication.
  - e. Check dust collector hoppers and conveying systems for proper operation.

5.2.4 Once each day the Permittee shall inspect all emission points listed in Subpart 3.1 – *Emission Units* not subject to Condition 5.2.2 by conducting a walkthrough of the facility and noting the occurrence of the following: [391-3-1-.02(6)(b)1

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- a. Any emissions unit which exhibits any visible emissions.
- b. Any emissions unit that exhibits mechanical failure or malfunction.

For each unit noted with visible emissions, mechanical problems, or malfunctions, the Permittee shall take corrective action within twenty-four (24) hours and re-inspect the unit to verify that no visible emissions exist and that any mechanical problems or malfunctions have been corrected.

#### PART 6.0 RECORD KEEPING AND REPORTING REQUIREMENTS

## **6.1** General Record Keeping and Reporting Requirements

6.1.1 Unless otherwise specified, all records required to be maintained by this Permit shall be recorded in a permanent form suitable for inspection and submission to the Division and to the EPA. The records shall be retained for at least five (5) years following the date of entry.

[391-3-1-.02(6)(b)1(i) and 40 CFR 70.6(a)(3)]

6.1.2 In addition to any other reporting requirements of this Permit, the Permittee shall report to the Division in writing, within seven (7) days, any deviations from applicable requirements associated with any malfunction or breakdown of process, fuel burning, or emissions control equipment for a period of four hours or more which results in excessive emissions.

The Permittee shall submit a written report that shall contain the probable cause of the deviation(s), duration of the deviation(s), and any corrective actions or preventive measures taken.

[391-3-1-.02(6)(b)1(iv), 391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(3)(iii)(B)]

6.1.3 The Permittee shall submit written reports of any failure to meet an applicable emission limitation or standard contained in this permit and/or any failure to comply with or complete a work practice standard or requirement contained in this permit which are not otherwise reported in accordance with Conditions 6.1.4 or 6.1.2. Such failures shall be determined through observation, data from any monitoring protocol, or by any other monitoring which is required by this permit. The reports shall cover each semiannual period ending June 30 and December 31 of each year, shall be postmarked by August 29 and February 28, respectively following each reporting period, and shall contain the probable cause of the failure(s), duration of the failure(s), and any corrective actions or preventive measures taken.

[391-3-1-.03(10)(d)1. (i) and 40 CFR 70.6(a)(3)(iii)(B)]

6.1.4 The Permittee shall submit a written report containing any excess emissions, exceedances, and/or excursions as described in this permit and any monitor malfunctions for each semiannual period ending June 30 and December 31 of each year. All reports shall be postmarked by August 29 and February 28, respectively following each reporting period. In the event that there have not been any excess emissions, exceedances, excursions or malfunctions during a reporting period, the report should so state. Otherwise, the contents of each report shall be as specified by the Division's Procedures for Testing and Monitoring Sources of Air Pollutants and shall contain the following:

[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(iii)(A)]

- a. A summary report of excess emissions, exceedances, and excursions, and monitor downtime, in accordance with Section 1.5(c) and (d) of the above referenced document, including any failure to follow required work practice procedures.
- b. Total process operating time during each reporting period.

c. The magnitude of all excess emissions, exceedances and excursions computed in accordance with the applicable definitions as determined by the Director, and any conversion factors used, and the date and time of the commencement and completion of each time period of occurrence.

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- d. Specific identification of each period of such excess emissions, exceedances, and excursions that occur during startups, shutdowns, or malfunctions of the affected facility. Include the nature and cause of any malfunction (if known), the corrective action taken, or preventive measures adopted.
- e. The date and time identifying each period during which any required monitoring system or device was inoperative (including periods of malfunction) except for zero and span checks, and the nature of the repairs, adjustments, or replacement. When the monitoring system or device has not been inoperative, repaired, or adjusted, such information shall be stated in the report.
- f. Certification by a Responsible Official that, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.
- 6.1.5 Where applicable, the Permittee shall keep the following records: [391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(3)(ii)(A)]
  - a. The date, place, and time of sampling or measurement;
  - b. The date(s) analyses were performed;
  - c. The company or entity that performed the analyses;
  - d. The analytical techniques or methods used;
  - e. The results of such analyses; and
  - f. The operating conditions as existing at the time of sampling or measurement.
- 6.1.6 The Permittee shall maintain files of all required measurements, including continuous monitoring systems, monitoring devices, and performance testing measurements; all continuous monitoring system or monitoring device calibration checks; and adjustments and maintenance performed on these systems or devices. These files shall be kept in a permanent form suitable for inspection and shall be maintained for a period of at least five (5) years following the date of such measurements, reports, maintenance, and records. [391-3-1-.03(10)(d)1(i) and 40 CFR 70.6 (a)(3)(ii)(B)]
- 6.1.7 For the purpose of reporting excess emissions, exceedances or excursions in the report required in Condition 6.1.4, the following excess emissions, exceedances, and excursions shall be reported:

[391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(iii)]

a. Excess emissions: (means for the purpose of this Condition and Condition 6.1.4, any condition that is detected by monitoring or record keeping which is specifically defined, or stated to be, excess emissions by an applicable requirement)

- None required to be reported in accordance with Condition 6.1.4.
- b. Exceedances: (means for the purpose of this Condition and Condition 6.1.4, any condition that is detected by monitoring or record keeping that provides data in terms of an emission limitation or standard and that indicates that emissions (or opacity) do not meet the applicable emission limitation or standard consistent with the averaging period specified for averaging the results of the monitoring)
  - i. Any 12-month rolling total of facility-wide VOC emissions calculated per Condition 6.2.5 exceed 249 tons.
  - ii. Any 12-month rolling total of facility-wide single HAP or combined HAPs emissions calculated per Condition 6.2.8 exceed 10 or 25 tons.
- c. Excursions: (means for the purpose of this Condition and Condition 6.1.4, any departure from an indicator range or value established for monitoring consistent with any averaging period specified for averaging the results of the monitoring)
  - i. Any daily measurement that indicates the pH of the scrubbant liquid in the wet scrubber WS01 is outside the range specified by its manufacturer.
  - ii. Any daily measurement that indicates the flowrate of the scrubbant liquid in the wet scrubber WS01 is lower than that specified by its manufacturer.
  - iii. Any weekly measurement of baghouse pressure drop that is outside the range specified by its manufacturer and/or approved by the Division.
  - iv. For the sources specified in Condition 5.2.2, any two consecutive required daily determinations of visible emissions from the same source for which visible emissions are equal to or exceed the opacity action level.
  - v. Any visible emissions or mechanical failure or malfunction discovered by the walk through described in Condition 5.2.4 that are not eliminated or corrected within 24 hours of first discovering the visible emissions or mechanical failure or malfunction.

# **6.2** Specific Record Keeping and Reporting Requirements

- 6.2.1 The Permittee shall give written notification to the Division when there is any modification to this source. This notice shall be submitted sufficiently in advance of any critical date involved to allow sufficient time for review, discussion, and revision of plans, if necessary. Such notice shall include, but not be limited to, information describing the precise nature of the change, modifications to any emission control system, production capacity and pollutant emission rates of the plant before and after the change and a completed application for any modification not exempted under Paragraph 391-3-1-.03(6) of the Georgia Rules for Air Quality Control.

  [391-3-1-.02(6)(b)1]
- 6.2.2 The Permittee shall comply with the general provisions of 40 CFR 60, "Standards of Performance for New Stationary Sources (NSPS)." In particular, for sources subject to NSPS, the Permittee shall comply with the reporting and record keeping requirements of 40 CFR 60, Subpart A and furnish the Division written notification as follows:

  [40 CFR 60.7(a)(1) thru (4) & 60.676(g & h)]
  - a. A notification of the date construction or reconstruction of NSPS equipment is commenced postmarked no later than 30 days after such date.
  - b. Except for equipment subject to 40 CFR 60 Subpart OOO, a notification of the anticipated date of initial startup of NSPS equipment postmarked not more than 60 days nor less than 30 days prior to such date.
  - c. A notification of the actual date of initial startup of NSPS equipment postmarked within 15 days after such date.
  - d. A notification of any physical or operational change to an existing NSPS equipment which may increase the emission rate of any air pollutant to which a standard applies unless that change is specifically exempted in the applicable Subpart of 40 CFR 60. This notice shall be postmarked 60 days or as soon as practicable before the change is commenced and shall include information describing the precise nature of the change, present and proposed emission control systems, productive capacity of the equipment before and after the change, and the expected completion date of the change. The Division may request additional relevant information subsequent to this notice.
- 6.2.3 The Permittee shall maintain monthly usage records of all VOC-containing materials utilized at this facility. The records shall include the total weight of each of the materials used, and the total VOC content (expressed as a weight percentage) of the material. The Permittee may subtract from the monthly usage any VOC-containing material disposed offsite as containerized waste provided that the total weight, VOC content (expressed as a weight percentage), and documentation of the method for determining the VOC content of such waste be included as part of the monthly records. All calculations used to determine the material usage and VOC content shall be kept as part of the monthly records. These records shall be kept available for inspection or submittal for five (5) years from the date of record.

[Avoidance of 40 CFR 52.21]

6.2.4 The Permittee shall use the records required in Condition 6.2.3 and the equation specified below to calculate combined total monthly VOC emissions from the entire facility. All demonstration calculations, including any Division-approved emission factor and/or control efficiency used in the calculations, shall be kept as part of the records required in Condition 6.2.3. The Permittee shall notify the Division in writing if the combined total monthly VOC emissions from the entire facility exceed 20.75 tons during any calendar month. This notification shall be postmarked by the fifteenth day of the following month and shall include an explanation of how the Permittee intends to maintain compliance with the emission limit in Condition 2.1.1.

[Avoidance of 40 CFR 52.21]

$$E_{VOC} = \frac{\sum_{i=1}^{n} (C_i M_i) - \sum_{j=1}^{k} (R_j W_j)}{(2000)(100)}$$

Where:

 $E_{VOC}$  = Total VOC emissions from the entire facility during the month, tons

 $C_i$  = VOC content of the i<sup>th</sup> VOC-containing material used in the production during the month, weight *percent*;

 $M_i$  = Quantity of the i<sup>th</sup> VOC-containing material used in the production during the month, pounds;

 Total number of the VOC-containing material used in the production during the month;

 $R_j$  = VOC content of the j<sup>th</sup> VOC-containing waste material disposed offsite as containerized waste during the month, weight percent;

 $M_j$  = Quantity of the j<sup>th</sup> VOC-containing waste material disposed offsite as containerized waste during the month, pounds;

*k* = Total *number* of VOC-containing waste material disposed offsite as containerized waste during the month;

2000 = Conversion factor from pound to ton; and

100 = Conversion factor from weight percent to mass fraction/ratio

- 6.2.5 The Permittee shall use the monthly VOC emission data required in Condition 6.2.4 to calculate the combined 12-month rolling total of VOC emissions from the entire facility. The Permittee shall notify the Division in writing if the combined 12-month rolling total of VOC emissions from the entire facility equals or exceeds 249 tons. This notification shall be postmarked by the fifteenth day of the following month and shall include an explanation of how the Permittee intends to attain compliance with the emission limit in Condition 2.1.1.
  - [Avoidance of 40 CFR 52.21]
- 6.2.6 The Permittee shall maintain monthly usage records of all HAP-containing materials utilized at this facility. The records shall include the total weight of each of the materials used, and the contents of each single and combined total HAP (expressed as a weight percentage) of the material. The Permittee may subtract from the monthly usage any HAP-containing material disposed offsite as containerized waste provided that the total weight, contents of each individual and total HAP (expressed as a weight percentage), and documentation of the method for determining the HAP contents of such waste be included as part of the monthly records. All calculations used to determine the material usage and the HAP contents shall be kept as part of the monthly records. These records shall be kept available for inspection or submittal for five (5) years from the date of record.

  [Avoidance of 40 CFR Part 63 Major Source MACT]
- 6.2.7 In a way similar to the VOC determination/calculation specified in Condition 6.2.4, the Permittee shall use the records required in Condition 6.2.6 to calculate monthly single and combined total HAP emissions from the entire facility. All demonstration calculations, including any Division-approved emission factor and/or control efficiency used in the calculations, shall be kept as part of the records required in Condition 6.2.6. The Permittee shall notify the Division in writing if any of the monthly single HAP emissions or the monthly combined total HAP emissions from the entire facility exceed 0.83 tons or 2.08 tons during any calendar month. This notification shall be postmarked by the fifteenth day of the following month and shall include an explanation of how the Permittee intends to maintain compliance with the emission limit in Condition 2.1.2.

  [Avoidance of 40 CFR Part 63 Major Source MACT]
- 6.2.8 The Permittee shall use the monthly HAP emission data required in Condition 6.2.7 to calculate the 12-month rolling total emissions of each single and combined HAPs from the entire facility. The Permittee shall notify the Division in writing if the 12-month rolling total emissions of any single HAP and/or combined HAP from the entire facility equal or exceed 10 tons and/or 25 tons. This notification shall be postmarked by the fifteenth day of the following month and shall include an explanation of how the Permittee intends to attain compliance with the emission limit in Condition 2.1.2.

  [Avoidance of 40 CFR Part 63 Major Source MACT]
- 6.2.9 The Permittee shall maintain records of maintenance and inspection of all dust collection devices and fugitive dust emission points. This information shall be recorded in a permanent form suitable and available for inspection. These records shall be retained for at least five years following the date of entry.

  [391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]

6.2.10 The Permittee shall record and maintain records of the amount of natural gas combusted in each of the Boilers B801 through B808 during each calendar month.

[40 CFR 60.48c(g)(2)]

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6.2.11 Routine maintenance shall be performed on all air pollution control equipment. Maintenance records shall be in a form suitable for inspection or submittal to the Division and shall be maintained for a period of five (5) years from the date of entry. [391-3-1-.02(6)(b)1 and 40 CFR 70.6(a)(3)(i)]

#### PART 7.0 OTHER SPECIFIC REQUIREMENTS

## 7.1 Operational Flexibility

- 7.1.1 The Permittee may make Section 502(b)(10) changes as defined in 40 CFR 70.2 without requiring a Permit revision, if the changes are not modifications under any provisions of Title I of the Federal Act and the changes do not exceed the emissions allowable under the Permit (whether expressed therein as a rate of emissions or in terms of total emissions). For each such change, the Permittee shall provide the Division and the EPA with written notification as required below in advance of the proposed changes and shall obtain any Permits required under Rules 391-3-1-.03(1) and (2). The Permittee and the Division shall attach each such notice to their copy of this Permit.

  [391-3-1-.03(10)(b)5 and 40 CFR 70.4(b)(12)(i)]
  - a. For each such change, the Permittee's written notification and application for a construction Permit shall be submitted well in advance of any critical date (typically at least 3 months in advance of any commencement of construction, Permit issuance date, etc.) involved in the change, but no less than seven (7) days in advance of such change and shall include a brief description of the change within the Permitted facility, the date on which the change is proposed to occur, any change in emissions, and any Permit term or condition that is no longer applicable as a result of the change.
  - b. The Permit shield described in Condition 8.16.1 shall not apply to any change made pursuant to this condition.

#### 7.2 Off-Permit Changes

7.2.1 The Permittee may make changes that are not addressed or prohibited by this Permit, other than those described in Condition 7.2.2 below, without a Permit revision, provided the following requirements are met:

[391-3-1-.03(10)(b)6 and 40 CFR 70.4(b)(14)]

- a. Each such change shall meet all applicable requirements and shall not violate any existing Permit term or condition.
- b. The Permittee must provide contemporaneous written notice to the Division and to the EPA of each such change, except for changes that qualify as insignificant under Rule 391-3-1-.03(10)(g). Such written notice shall describe each such change, including the date, any change in emissions, pollutants emitted, and any applicable requirement that would apply as a result of the change.
- c. The change shall not qualify for the Permit shield in Condition 8.16.1.
- d. The Permittee shall keep a record describing changes made at the source that result in emissions of a regulated air pollutant subject to an applicable requirement, but not otherwise regulated under the Permit, and the emissions resulting from those changes.

7.2.2 The Permittee shall not make, without a Permit revision, any changes that are not addressed or prohibited by this Permit, if such changes are subject to any requirements under Title IV of the Federal Act or are modifications under any provision of Title I of the Federal Act. [Rule 391-3-1-.03(10)(b)7 and 40 CFR 70.4(b)(15)]

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#### 7.3 Alternative Requirements

[White Paper #2]

Not Applicable

#### 7.4 Insignificant Activities

(see Attachment B for the list of Insignificant Activities in existence at the facility at the time of permit issuance)

# 7.5 Temporary Sources

[391-3-1-.03(10)(d)5 and 40 CFR 70.6(e)]

Not Applicable

#### 7.6 Short-term Activities

Not Applicable

#### 7.7 Compliance Schedule/Progress Reports

[391-3-1-.03(10)(d)3 and 40 CFR 70.6(c)(4)]

None Applicable

#### 7.8 Emissions Trading

[391-3-1-.03(10)(d)1(ii) and 40 CFR 70.6(a)(10)]

Not Applicable

#### 7.9 Acid Rain Requirements

Not Applicable

#### 7.10 Prevention of Accidental Releases (Section 112(r) of the 1990 CAAA)

[391-3-1-.02(10)]

- 7.10.1 When and if the requirements of 40 CFR Part 68 become applicable, the Permittee shall comply with all applicable requirements of 40 CFR Part 68, including the following.
  - a. The Permittee shall submit a Risk Management Plan (RMP) as provided in 40 CFR 68.150 through 68.185. The RMP shall include a registration that reflects all covered processes.

- b. For processes eligible for Program 1, as provided in 40 CFR 68.10, the Permittee shall comply with 7.10.1.a. and the following additional requirements:
  - i. Analyze the worst-case release scenario for the process(es), as provided in 40 CFR 68.25; document that the nearest public receptor is beyond the distance to a toxic or flammable endpoint defined in 40 CFR 68.22(a); and submit in the RMP the worst-case release scenario as provided in 40 CFR 68.165.

- ii. Complete the five-year accident history for the process as provided in 40 CFR 68.42 and submit in the RMP as provided in 40 CFR 68.168
- iii. Ensure that response actions have been coordinated with local emergency planning and response agencies
- iv. Include a certification in the RMP as specified in 40 CFR 68.12(b)(4)
- c. For processes subject to Program 2, as provided in 40 CFR 68.10, the Permittee shall comply with 7.10.1.a., 7.10.1.b. and the following additional requirements:
  - i. Develop and implement a management system as provided in 40 CFR 68.15
  - ii. Conduct a hazard assessment as provided in 40 CFR 68.20 through 68.42
  - iii. Implement the Program 2 prevention steps provided in 40 CFR 68.48 through 68.60 or implement the Program 3 prevention steps provided in 40 CFR 68.65 through 68.87
  - iv. Develop and implement an emergency response program as provided in 40 CFR 68.90 through 68.95
  - v. Submit as part of the RMP the data on prevention program elements for Program 2 processes as provided in 40 CFR 68.170
- d. For processes subject to Program 3, as provided in 40 CFR 68.10, the Permittee shall comply with 7.10.1.a., 7.10.1.b. and the following additional requirements:
  - i. Develop and implement a management system as provided in 40 CFR 68.15
  - ii. Conduct a hazard assessment as provided in 40 CFR 68.20 through 68.42
  - iii. Implement the prevention requirements of 40 CFR 68.65 through 68.87
  - iv. Develop and implement an emergency response program as provided in 40 CFR 68.90 through 68.95
  - v. Submit as part of the RMP the data on prevention program elements for Program 3 as provided in 40 CFR 68.175
- e. All reports and notification required by 40 CFR Part 68 must be submitted electronically using RMP\*eSubmit (information for establishing an account can be found at <a href="https://www.epa.gov/rmp/rmpesubmit">www.epa.gov/rmp/rmpesubmit</a>). Electronic Signature Agreements should be mailed to:

**MAIL** 

Risk Management Program (RMP) Reporting Center P.O. Box 10162 Fairfax, VA 22038

#### **COURIER & FEDEX**

# Risk Management Program (RMP) Reporting Center CGI Federal 12601 Fair Lakes Circle Fairfax, VA 22033

Compliance with all requirements of this condition, including the registration and submission of the RMP, shall be included as part of the compliance certification submitted in accordance with Condition 8.14.1.

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## 7.11 Stratospheric Ozone Protection Requirements (Title VI of the CAAA of 1990)

- 7.11.1 If the Permittee performs any of the activities described below or as otherwise defined in 40 CFR Part 82, the Permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F, except as provided for motor vehicle air conditioners (MVACs) in Subpart B:
  - a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to 40 CFR 82.156.
  - b. Equipment used during the maintenance, service, repair, or disposal of appliance must comply with the standards for recycling and recovery equipment pursuant to 40 CFR 82.158.
  - c. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to 40 CFR 82.161.
  - d. Persons disposing of small appliances, MVACs, and MVAC-like appliances must comply with record keeping requirements pursuant to 40 CFR 82.166. [Note: "MVAC-like appliance" is defined in 40 CFR 82.152.]
  - e. Persons owning commercial or industrial process refrigeration equipment must comply with the leak repair requirements pursuant to 40 CFR 82.156.
  - f. Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to 40 CFR 82.166.
- 7.11.2 If the Permittee performs a service on motor (fleet) vehicles and if this service involves an ozone-depleting substance (refrigerant) in the MVAC, the Permittee is subject to all the applicable requirements as specified in 40 CFR Part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners.

The term "motor vehicle" as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed. The term "MVAC" as used in Subpart B does not include air-tight sealed refrigeration systems used for refrigerated cargo, or air conditioning systems on passenger buses using HCFC-22 refrigerant.

# 7.12 Revocation of Existing Permits and Amendments

The following Air Quality Permits, Amendments, and 502(b)10 are subsumed by this permit and are hereby revoked:

Air Quality Permit and Amendment Number(s)	Dates of Original Permit or Amendment Issuance
3272-021-0209-E-01-0	June 28, 2019

# **7.13 Pollution Prevention**

Not Applicable

# 7.14 Specific Conditions

Not Applicable

#### PART 8.0 GENERAL PROVISIONS

#### **8.1** Terms and References

- 8.1.1 Terms not otherwise defined in the Permit shall have the meaning assigned to such terms in the referenced regulation.
- 8.1.2 Where more than one condition in this Permit applies to an emission unit and/or the entire facility, each condition shall apply, and the most stringent condition shall take precedence. [391-3-1-.02(2)(a)2]

#### 8.2 EPA Authorities

- 8.2.1 Except as identified as "State-only enforceable" requirements in this Permit, all terms and conditions contained herein shall be enforceable by the EPA and citizens under the Clean Air Act, as amended, 42 U.S.C. 7401, et seq.

  [40 CFR 70.6(b)(1)]
- 8.2.2 Nothing in this Permit shall alter or affect the authority of the EPA to obtain information pursuant to 42 U.S.C. 7414, "Inspections, Monitoring, and Entry." [40 CFR 70.6(f)(3)(iv)]
- 8.2.3 Nothing in this Permit shall alter or affect the authority of the EPA to impose emergency orders pursuant to 42 U.S.C. 7603, "Emergency Powers." [40 CFR 70.6(f)(3)(i)]

#### 8.3 Duty to Comply

- 8.3.1 The Permittee shall comply with all conditions of this operating Permit. Any Permit noncompliance constitutes a violation of the Federal Clean Air Act and the Georgia Air Quality Act and/or State rules and is grounds for enforcement action; for Permit termination, revocation and reissuance, or modification; or for denial of a Permit renewal application. Any noncompliance with a Permit condition specifically designated as enforceable only by the State constitutes a violation of the Georgia Air Quality Act and/or State rules only and is grounds for enforcement action; for Permit termination, revocation and reissuance, or modification; or for denial of a Permit renewal application.

  [391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(6)(i)]
- 8.3.2 The Permittee shall not use as a defense in an enforcement action the contention that it would have been necessary to halt or reduce the Permitted activity in order to maintain compliance with the conditions of this Permit.

  [391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(6)(ii)]
- 8.3.3 Nothing in this Permit shall alter or affect the liability of the Permittee for any violation of applicable requirements prior to or at the time of Permit issuance. [391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(f)(3)(ii)]

8.3.4 Issuance of this Permit does not relieve the Permittee from the responsibility of obtaining any other permits, licenses, or approvals required by the Director or any other federal, state, or local agency.

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[391-3-1-.03(10)(e)1(iv) and 40 CFR 70.7(a)(6)]

#### **8.4** Fee Assessment and Payment

8.4.1 The Permittee shall calculate and pay an annual Permit fee to the Division. The amount of fee shall be determined each year in accordance with the "Procedures for Calculating Air Permit Fees."

[391-3-1-.03(9)]

# 8.5 Permit Renewal and Expiration

8.5.1 This Permit shall remain in effect for five (5) years from the issuance date. The Permit shall become null and void after the expiration date unless a timely and complete renewal application has been submitted to the Division at least six (6) months, but no more than eighteen (18) months prior to the expiration date of the Permit.

[391-3-1-.03(10)(d)1(i), (e)2, and (e)3(ii) and 40 CFR 70.5(a)(1)(iii)]

8.5.2 Permits being renewed are subject to the same procedural requirements, including those for public participation and affected State and EPA review, that apply to initial Permit issuance.

[391-3-1-.03(10)(e)3(i)]

8.5.3 Notwithstanding the provisions in 8.5.1 above, if the Division has received a timely and complete application for renewal, deemed it administratively complete, and failed to reissue the Permit for reasons other than cause, authorization to operate shall continue beyond the expiration date to the point of Permit modification, reissuance, or revocation. [391-3-1-.03(10)(e)3(iii)]

#### 8.6 Transfer of Ownership or Operation

8.6.1 This Permit is not transferable by the Permittee. Future owners and operators shall obtain a new Permit from the Director. The new Permit may be processed as an administrative amendment if no other change in this Permit is necessary and provided that a written agreement containing a specific date for transfer of Permit responsibility coverage and liability between the current and new Permittee has been submitted to the Division at least thirty (30) days in advance of the transfer.

[391-3-1-.03(4)]

#### 8.7 Property Rights

8.7.1 This Permit shall not convey property rights of any sort, or any exclusive privileges. [391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(6)(iv)]

#### 8.8 Submissions

8.8.1 Reports, test data, monitoring data, notifications, annual certifications, and requests for revision and renewal shall be submitted to:

Georgia Department of Natural Resources Environmental Protection Division Air Protection Branch Atlanta Tradeport, Suite 120 4244 International Parkway Atlanta, Georgia 30354-3908

8.8.2 Any records, compliance certifications, and monitoring data required by the provisions in this Permit to be submitted to the EPA shall be sent to:

Air and Radiation Division
Air Planning and Implementation Branch
U. S. EPA Region 4
Sam Nunn Atlanta Federal Center
61 Forsyth Street, SW
Atlanta, Georgia 30303-3104

8.8.3 Any application form, report, or compliance certification submitted pursuant to this Permit shall contain a certification by a responsible official of its truth, accuracy, and completeness. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

[391-3-1-.03(10)(c)2, 40 CFR 70.5(d) and 40 CFR 70.6(c)(1)]

8.8.4 Unless otherwise specified, all submissions under this permit shall be submitted to the Division only.

#### 8.9 Duty to Provide Information

- 8.9.1 The Permittee, upon becoming aware that any relevant facts were omitted, or incorrect information was submitted in the Permit application, shall promptly submit such supplementary facts or corrected information to the Division.

  [391-3-1-.03(10)(c)5]
- 8.9.2 The Permittee shall furnish to the Division, in writing, information that the Division may request to determine whether cause exists for modifying, revoking, and reissuing, or terminating the Permit, or to determine compliance with the Permit. Upon request, the Permittee shall also furnish to the Division copies of records that the Permittee is required to keep by this Permit or, for information claimed to be confidential, the Permittee may furnish such records directly to the EPA, if necessary, along with a claim of confidentiality. [391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(6)(v)]

#### 8.10 Modifications

8.10.1 Prior to any source commencing a modification as defined in 391-3-1-.01(pp) that may result in air pollution and not exempted by 391-3-1-.03(6), the Permittee shall submit a Permit application to the Division. The application shall be submitted sufficiently in advance of any critical date involved to allow adequate time for review, discussion, or revision of plans, if necessary. Such application shall include, but not be limited to, information describing the precise nature of the change, modifications to any emission control system, production capacity of the plant before and after the change, and the anticipated completion date of the change. The application shall be in the form of a Georgia air quality Permit application to construct or modify (otherwise known as a SIP application) and shall be submitted on forms supplied by the Division, unless otherwise notified by the Division.

[391-3-1-.03(1) through (8)]

# 8.11 Permit Revision, Revocation, Reopening and Termination

8.11.1 This Permit may be revised, revoked, reopened and reissued, or terminated for cause by the Director. The Permit will be reopened for cause and revised accordingly under the following circumstances:

[391-3-1-.03(10)(d)1(i)]

a. If additional applicable requirements become applicable to the source and the remaining Permit term is three (3) or more years. In this case, the reopening shall be completed no later than eighteen (18) months after promulgation of the applicable requirement. A reopening shall not be required if the effective date of the requirement is later than the date on which the Permit is due to expire, unless the original permit or any of its terms and conditions has been extended under Condition 8.5.3;

[391-3-1-.03(10)(e)6(i)(I)]

b. If any additional applicable requirements of the Acid Rain Program become applicable to the source;

[391-3-1-.03(10)(e)6(i)(II)] (Acid Rain sources only)

c. The Director determines that the Permit contains a material mistake or inaccurate statements were made in establishing the emissions standards or other terms or conditions of the Permit; or

[391-3-1-.03(10)(e)6(i)(III) and 40 CFR 70.7(f)(1)(iii)]

d. The Director determines that the Permit must be revised or revoked to assure compliance with the applicable requirements.

[391-3-1-.03(10)(e)6(i)(IV) and 40 CFR 70.7(f)(1)(iv)

8.11.2 Proceedings to reopen and reissue a Permit shall follow the same procedures as applicable to initial Permit issuance and shall affect only those parts of the Permit for which cause to reopen exists. Reopenings shall be made as expeditiously as practicable.

[391-3-1-.03(10)(e)6(ii)]

8.11.3 Reopenings shall not be initiated before a notice of intent to reopen is provided to the source by the Director at least thirty (30) days in advance of the date the Permit is to be reopened, except that the Director may provide a shorter time period in the case of an emergency.

[391-3-1-.03(10)(e)6(iii)]

8.11.4 All Permit conditions remain in effect until such time as the Director takes final action. The filing of a request by the Permittee for any Permit revision, revocation, reissuance, or termination, or of a notification of planned changes or anticipated noncompliance, shall not stay any Permit condition.

[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(6)(iii)]

- 8.11.5 A Permit revision shall not be required for changes that are explicitly authorized by the conditions of this Permit.
- 8.11.6 A Permit revision shall not be required for changes that are part of an approved economic incentive, marketable Permit, emission trading, or other similar program or process for change which is specifically provided for in this Permit.

  [391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(8)]

#### 8.12 Severability

8.12.1 Any condition or portion of this Permit which is challenged, becomes suspended or is ruled invalid as a result of any legal or other action shall not invalidate any other portion or condition of this Permit.

[391-3-1-.03(10)(d)1(i) and 40 CFR 70.6(a)(5)]

#### **8.13** Excess Emissions Due to an Emergency

- 8.13.1 An "emergency" means any situation arising from sudden and reasonably unforeseeable events beyond the control of the source, including acts of God, which situation requires immediate corrective action to restore normal operation, and that causes the source to exceed a technology-based emission limitation under the Permit, due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include noncompliance to the extent caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error.

  [391-3-1-.03(10)(d)7 and 40 CFR 70.6(g)(1)]
- 8.13.2 An emergency shall constitute an affirmative defense to an action brought for noncompliance with the technology-based emission limitations if the Permittee demonstrates, through properly signed contemporaneous operating logs or other relevant evidence, that:

[391-3-1-.03(10)(d)7 and 40 CFR 70.6(g)(2) and (3)]

- a. An emergency occurred, and the Permittee can identify the cause(s) of the emergency;
- b. The Permitted facility was at the time of the emergency being properly operated;

c. During the period of the emergency, the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emissions standards, or other requirements in the Permit; and

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- d. The Permittee promptly notified the Division and submitted written notice of the emergency to the Division within two (2) working days of the time when emission limitations were exceeded due to the emergency. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.
- 8.13.3 In an enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency shall have the burden of proof.

  [391-3-1-.03(10)(d)7 and 40 CFR 70.6(g)(4)]
- 8.13.4 The emergency conditions listed above are in addition to any emergency or upset provisions contained in any applicable requirement.

  [391-3-1-.03(10)(d)7 and 40 CFR 70.6(g)(5)]

### **8.14** Compliance Requirements

#### 8.14.1 Compliance Certification

The Permittee shall provide written certification to the Division and to the EPA, at least annually, of compliance with the conditions of this Permit. The annual written certification shall be postmarked no later than February 28 of each year and shall be submitted to the Division and to the EPA. The certification shall include, but not be limited to, the following elements:

[391-3-1-.03(10)(d)3 and 40 CFR 70.6(c)(5)]

- a. The identification of each term or condition of the Permit that is the basis of the certification;
- b. The status of compliance with the terms and conditions of the permit for the period covered by the certification, including whether compliance during the period was continuous or intermittent, based on the method or means designated in paragraph c below. The certification shall identify each deviation and take it into account in the compliance certification. The certification shall also identify as possible exceptions to compliance any periods during which compliance is required and in which an excursion or exceedance as defined under 40 CFR Part 64 occurred;
- c. The identification of the method(s) or other means used by the owner or operator for determining the compliance status with each term and condition during the certification period;
- d. Any other information that must be included to comply with section 113(c)(2) of the Act, which prohibits knowingly making a false certification or omitting material information; and

e. Any additional requirements specified by the Division.

### 8.14.2 Inspection and Entry

a. Upon presentation of credentials and other documents as may be required by law, the Permittee shall allow authorized representatives of the Division to perform the following:

[391-3-1-.03(10)(d)3 and 40 CFR 70.6(c)(2)]

i. Enter upon the Permittee's premises where a Part 70 source is located or an emissions-related activity is conducted, or where records must be kept under the conditions of this Permit;

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- ii. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this Permit;
- iii. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this Permit; and
- iv. Sample or monitor any substances or parameters at any location during operating hours for the purpose of assuring Permit compliance or compliance with applicable requirements as authorized by the Georgia Air Quality Act.
- b. No person shall obstruct, hamper, or interfere with any such authorized representative while in the process of carrying out his official duties. Refusal of entry or access may constitute grounds for Permit revocation and assessment of civil penalties. [391-3-1-.07 and 40 CFR 70.11(a)(3)(i)]

### 8.14.3 Schedule of Compliance

- a. For applicable requirements with which the Permittee is in compliance, the Permittee shall continue to comply with those requirements.

  [391-3-1-.03(10)(c)2 and 40 CFR 70.5(c)(8)(iii)(A)]
- b. For applicable requirements that become effective during the Permit term, the Permittee shall meet such requirements on a timely basis unless a more detailed schedule is expressly required by the applicable requirement.

  [391-3-1-.03(10)(c)2 and 40 CFR 70.5(c)(8)(iii)(B)]
- c. Any schedule of compliance for applicable requirements with which the source is not in compliance at the time of Permit issuance shall be supplemental to, and shall not sanction noncompliance with, the applicable requirements on which it is based. [391-3-1-.03(10)(c)2 and 40 CFR 70.5(c)(8)(iii)(C)]

#### 8.14.4 Excess Emissions

a. Excess emissions resulting from startup, shutdown, or malfunction of any source which occur though ordinary diligence is employed shall be allowed provided that: [391-3-1-.02(2)(a)7(i)]

- i. The best operational practices to minimize emissions are adhered to;
- ii. All associated air pollution control equipment is operated in a manner consistent with good air pollution control practice for minimizing emissions; and

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- iii. The duration of excess emissions is minimized.
- b. Excess emissions which are caused entirely or in part by poor maintenance, poor operation, or any other equipment or process failure which may reasonably be prevented during startup, shutdown or malfunction are prohibited and are violations of Chapter 391-3-1 of the Georgia Rules for Air Quality Control. [391-3-1-.02(2)(a)7(ii)]
- c. The provisions of this condition and Georgia Rule 391-3-1-.02(2)(a)7 shall apply only to those sources which are not subject to any requirement under Georgia Rule 391-3-1-.02(8) New Source Performance Standards or any requirement of 40 CFR, Part 60, as amended concerning New Source Performance Standards.

  [391-3-1-.02(2)(a)7(iii)]

#### 8.15 Circumvention

### **State Only Enforceable Condition.**

8.15.1 The Permittee shall not build, erect, install, or use any article, machine, equipment or process the use of which conceals an emission which would otherwise constitute a violation of an applicable emission standard. Such concealment includes, but is not limited to, the use of gaseous diluents to achieve compliance with an opacity standard or with a standard which is based on the concentration of the pollutants in the gases discharged into the atmosphere.

[391-3-1-.03(2)(c)]

#### 8.16 Permit Shield

- 8.16.1 Compliance with the terms of this Permit shall be deemed compliance with all applicable requirements as of the date of Permit issuance provided that all applicable requirements are included and specifically identified in the Permit.

  [391-3-1-.03(10)(d)6]
- 8.16.2 Any Permit condition identified as "State only enforceable" does not have a Permit shield.

#### **8.17 Operational Practices**

8.17.1 At all times, including periods of startup, shutdown, and malfunction, the Permittee shall maintain and operate the source, including associated air pollution control equipment, in a manner consistent with good air pollution control practice for minimizing emissions. Determination of whether acceptable operating and maintenance procedures are being used will be based on any information available to the Division that may include, but is not limited to, monitoring results, observations of the opacity or other characteristics of emissions, review of operating and maintenance procedures or records, and inspection or surveillance of the source.

[391-3-1-.02(2)(a)10]

## **State Only Enforceable Condition.**

8.17.2 No person owning, leasing, or controlling, the operation of any air contaminant sources shall willfully, negligently or through failure to provide necessary equipment or facilities or to take necessary precautions, cause, permit, or allow the emission from said air contamination source or sources, of such quantities of air contaminants as will cause, or tend to cause, by themselves, or in conjunction with other air contaminants, a condition of air pollution in quantities or characteristics or of a duration which is injurious or which unreasonably interferes with the enjoyment of life or use of property in such area of the State as is affected thereby. Complying with Georgia's Rules for Air Quality Control Chapter 391-3-1 and Conditions in this Permit, shall in no way exempt a person from this provision.

[391-3-1-.02(2)(a)1]

#### **8.18** Visible Emissions

8.18.1 Except as may be provided in other provisions of this Permit, the Permittee shall not cause, let, suffer, permit, or allow emissions from any air contaminant source the opacity of which is equal to or greater than forty (40) percent.

[391-3-1-.02(2)(b)1]

## 8.19 Fuel-burning Equipment

- 8.19.1 The Permittee shall not cause, let, suffer, permit, or allow the emission of fly ash and/or other particulate matter from any fuel-burning equipment with rated heat input capacity of less than 10 million Btu per hour, in operation or under construction on or before January 1, 1972, in amounts equal to or exceeding 0.7 pounds per million BTU heat input. [391-3-1-.02(2)(d)]
- 8.19.2 The Permittee shall not cause, let, suffer, permit, or allow the emission of fly ash and/or other particulate matter from any fuel-burning equipment with rated heat input capacity of less than 10 million Btu per hour, constructed after January 1, 1972, in amounts equal to or exceeding 0.5 pounds per million BTU heat input.

  [391-3-1-.02(2)(d)]

8.19.3 The Permittee shall not cause, let, suffer, permit, or allow the emission from any fuel-burning equipment constructed or extensively modified after January 1, 1972, visible emissions the opacity of which is equal to or greater than twenty (20) percent except for one six-minute period per hour of not more than twenty-seven (27) percent opacity. [391-3-1-.02(2)(d)]

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#### 8.20 Sulfur Dioxide

8.20.1 Except as may be specified in other provisions of this Permit, the Permittee shall not burn fuel containing more than 2.5 percent sulfur, by weight, in any fuel burning source that has a heat input capacity below 100 million Btu's per hour.

[391-3-1-.02(2)(g)]

#### **8.21 Particulate Emissions**

8.21.1 Except as may be specified in other provisions of this Permit, the Permittee shall not cause, let, permit, suffer, or allow the rate of emission from any source, particulate matter in total quantities equal to or exceeding the allowable rates shown below. Equipment in operation, or under construction contract, on or before July 2, 1968, shall be considered existing equipment. All other equipment put in operation or extensively altered after said date is to be considered new equipment.

[391-3-1-.02(2)(e)]

a. The following equations shall be used to calculate the allowable rates of emission from new equipment:

 $E = 4.1P^{0.67}$ ; for process input weight rate up to and including 30 tons per hour.

 $E = 55P^{0.11}$  - 40; for process input weight rate above 30 tons per hour.

b. The following equation shall be used to calculate the allowable rates of emission from existing equipment:

$$E = 4.1P^{0.67}$$

In the above equations, E = emission rate in pounds per hour, and P = process input weight rate in tons per hour.

### **8.22 Fugitive Dust**

[391-3-1-.02(2)(n)]

8.22.1 Except as may be specified in other provisions of this Permit, the Permittee shall take all reasonable precautions to prevent dust from any operation, process, handling, transportation or storage facility from becoming airborne. Reasonable precautions that could be taken to prevent dust from becoming airborne include, but are not limited to, the following:

a. Use, where possible, of water or chemicals for control of dust in the demolition of existing buildings or structures, construction operations, the grading of roads or the clearing of land;

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- b. Application of asphalt, water, or suitable chemicals on dirt roads, materials, stockpiles, and other surfaces that can give rise to airborne dusts;
- c. Installation and use of hoods, fans, and fabric filters to enclose and vent the handling of dusty materials. Adequate containment methods can be employed during sandblasting or other similar operations;
- d. Covering, at all times when in motion, open bodied trucks transporting materials likely to give rise to airborne dusts; and
- e. The prompt removal of earth or other material from paved streets onto which earth or other material has been deposited.
- 8.22.2 The opacity from any fugitive dust source shall not equal or exceed 20 percent.

#### 8.23 Solvent Metal Cleaning

- 8.23.1 Except as may be specified in other provisions of this Permit, the Permittee shall not cause, suffer, allow, or permit the operation of a cold cleaner degreaser subject to the requirements of Georgia Rule 391-3-1-.02(2)(ff) "Solvent Metal Cleaning" unless the following requirements for control of emissions of the volatile organic compounds are satisfied: [391-3-1-.02(2)(ff)1]
  - a. The degreaser shall be equipped with a cover to prevent escape of VOC during periods of non-use,
  - b. The degreaser shall be equipped with a device to drain cleaned parts before removal from the unit,
  - c. If the solvent volatility is 0.60 psi or greater measured at 100 °F, or if the solvent is heated above 120 °F, then one of the following control devices must be used:
    - i. The degreaser shall be equipped with a freeboard that gives a freeboard ratio of 0.7 or greater, or
    - ii. The degreaser shall be equipped with a water cover (solvent must be insoluble in and heavier than water), or
    - iii. The degreaser shall be equipped with a system of equivalent control, including but not limited to, a refrigerated chiller or carbon adsorption system.
  - d. Any solvent spray utilized by the degreaser must be in the form of a solid, fluid stream (not a fine, atomized or shower type spray) and at a pressure which will not cause excessive splashing, and

e. All waste solvent from the degreaser shall be stored in covered containers and shall not be disposed of by such a method as to allow excessive evaporation into the atmosphere.

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#### **8.24** Incinerators

- 8.24.1 Except as specified in the section dealing with conical burners, no person shall cause, let, suffer, permit, or allow the emissions of fly ash and/or other particulate matter from any incinerator subject to the requirements of Georgia Rule 391-3-1-.02(2)(c) "Incinerators", in amounts equal to or exceeding the following:

  [391-3-1-.02(2)(c)1-4]
  - a. Units with charging rates of 500 pounds per hour or less of combustible waste, including water, shall not emit fly ash and/or particulate matter in quantities exceeding 1.0 pound per hour.
  - b. Units with charging rates in excess of 500 pounds per hour of combustible waste, including water, shall not emit fly ash and/or particulate matter in excess of 0.20 pounds per 100 pounds of charge.
- 8.24.2 No person shall cause, let, suffer, permit, or allow from any incinerator subject to the requirements of Georgia Rule 391-3-1-.02(2)(c) "Incinerators", visible emissions the opacity of which is equal to or greater than twenty (20) percent except for one six-minute period per hour of not more than twenty-seven (27) percent opacity.
- 8.24.3 No person shall cause or allow particles to be emitted from an incinerator subject to the requirements of Georgia Rule 391-3-1-.02(2)(c) "Incinerators" which are individually large enough to be visible to the unaided eye.
- 8.24.4 No person shall operate an existing incinerator subject to the requirements of Georgia Rule 391-3-1-.02(2)(c) "Incinerators" unless:
  - a. It is a multiple chamber incinerator;
  - b. It is equipped with an auxiliary burner in the primary chamber for the purpose of creating a pre-ignition temperature of 800°F; and
  - c. It has a secondary burner to control smoke and/or odors and maintain a temperature of at least 1500°F in the secondary chamber.

#### 8.25 Volatile Organic Liquid Handling and Storage

8.25.1 The Permittee shall ensure that each storage tank subject to the requirements of Georgia Rule 391-3-1-.02(2)(vv) "Volatile Organic Liquid Handling and Storage" is equipped with submerged fill pipes. For the purposes of this condition and the permit, a submerged fill pipe is defined as any fill pipe with a discharge opening which is within six inches of the tank bottom.

[391-3-1-.02(2)(vv)(1)]

## 8.26 Use of Any Credible Evidence or Information

8.26.1 Notwithstanding any other provisions of any applicable rule or regulation or requirement of this permit, for the purpose of submission of compliance certifications or establishing whether or not a person has violated or is in violation of any emissions limitation or standard, nothing in this permit or any Emission Limitation or Standard to which it pertains, shall preclude the use, including the exclusive use, of any credible evidence or information, relevant to whether a source would have been in compliance with applicable requirements if the appropriate performance or compliance test or procedure had been performed. [391-3-1-.02(3)(a)]

## **8.27 Internal Combustion Engines**

- 8.27.1 For diesel-fired internal combustion engine(s) manufactured after April 1, 2006 or modified/reconstructed after July 11, 2005, the Permittee shall comply with all applicable provisions of New Source Performance Standards (NSPS) as found in 40 CFR 60 Subpart A - "General Provisions" and 40 CFR 60 Subpart IIII - "Standards of Performance for Stationary Compression Ignition Internal Combustion Engines." Such requirements include but are not limited to: [40 CFR 60.4200]
  - Equip all emergency generator engines with non-resettable hour meters in accordance a. with Subpart IIII.
  - b. Purchase only diesel fuel with a maximum sulfur content of 15 ppm unless otherwise specified by the Division in accordance with Subpart IIII.
  - Conduct engine maintenance prescribed by the engine manufacturer in accordance c. with Subpart IIII.
  - d. Limit non-emergency operation of each emergency generator to 100 hours per year in accordance with Subpart IIII. Non-emergency operation other than maintenance and readiness testing is prohibited for engines qualifying as "emergency generators" for the purposes of Ga Rule 391-3-1-.02(2)(mmm).
  - Maintain any records in accordance with Subpart IIII e.
  - f. Maintain a list of engines subject to 40 CFR 60 Subpart IIII, including the date of manufacture. [391-3-1-.02(6)(b)]
- 8.27.2 The Permittee shall comply with all applicable provisions of New Source Performance Standards (NSPS) as found in 40 CFR 60 Subpart A - "General Provisions" and 40 CFR 60 Subpart JJJJ - "Standards of Performance for Stationary Spark Ignition Internal Combustion Engines," for spark ignition internal combustion engine(s) (gasoline, natural gas, liquefied petroleum gas or propane-fired) manufactured after July 1, 2007 or modified/reconstructed after June 12, 2006.

[40 CFR 60.4230]

8.27.3 The Permittee shall comply with all applicable provisions of National Emission Standards for Hazardous Air Pollutants (NESHAP) as found in 40 CFR 63 Subpart A - "General Provisions" and 40 CFR 63 Subpart ZZZZ - "National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines."

For diesel-fired emergency generator engines defined as "existing" in 40 CFR 63 Subpart ZZZZ (constructed prior to June 12, 2006 for area sources of HAP, constructed prior to June 12, 2006 for ≤500hp engines at major sources, and constructed prior to December 19, 2002 for >500hp engines at major sources of HAP), such requirements (if applicable) include but are not limited to: [40 CFR 63.6580]

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- a. Equip all emergency generator engines with non-resettable hour meters in accordance with Subpart ZZZZ.
- b. Purchase only diesel fuel with a maximum sulfur content of 15 ppm unless otherwise specified by the Division in accordance with Subpart ZZZZ.
- c. Conduct the following in accordance with Subpart ZZZZ.
  - i. Change oil and filter every 500 hours of operation or annually, whichever comes first
  - ii. Inspect air cleaner every 1000 hours of operation or annually, whichever comes first and replace as necessary
  - iii. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first and replace as necessary.
- d. Limit non-emergency operation of each emergency generator to 100 hours per year in accordance with Subpart ZZZZ. Non-emergency operation other than maintenance and readiness testing is prohibited for engines qualifying as "emergency generators" for the purposes of Ga Rule 391-3-1-.02(2)(mmm).
- e. Maintain any records in accordance with Subpart ZZZZ
- f. Maintain a list of engines subject to 40 CFR 63 Subpart ZZZZ, including the date of manufacture.

  [391-3-1-.02(6)(b)]

### 8.28 Boilers and Process Heaters

8.28.1 If the facility/site is an area source of Hazardous Air Pollutants, the Permittee shall comply with all applicable provisions of National Emission Standards for Hazardous Air Pollutants (NESHAP) 40 CFR Part 63 Subpart A - "General Provisions" and 40 CFR 63 Subpart JJJJJJ - "National Emission Standards for Hazardous Air Pollutants for Area Sources: Industrial, Commercial, and Institutional Boilers."

[40 CFR 63.11193]

8.28.2 If the facility/site is a major source of Hazardous Air Pollutants, the Permittee shall comply with all applicable provisions of National Emission Standards for Hazardous Air Pollutants (NESHAP) 40 CFR Part 63 Subpart A - "General Provisions" and 40 CFR 63 Subpart DDDDD - "National Emission Standards for Hazardous Air Pollutants for Major Sources: Industrial, Commercial, and Institutional Boilers and Process Heaters."

[40 CFR 63.7480]

### **Attachments**

- A. List of Standard Abbreviations and List of Permit Specific Abbreviations
- B. Insignificant Activities Checklist, Insignificant Activities Based on Emission Levels and Generic Emission Groups
- C. List of References

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### ATTACHMENT A

# **List Of Standard Abbreviations**

AIRS	Aerometric Information Retrieval System		
APCD	Air Pollution Control Device		
ASTM	American Society for Testing and Materials		
BACT	Best Available Control Technology		
BTU	British Thermal Unit		
CAAA	Clean Air Act Amendments		
CEMS	Continuous Emission Monitoring System		
CERMS	Continuous Emission Rate Monitoring System		
CFR	Code of Federal Regulations		
CMS	Continuous Monitoring System(s)		
CO	Carbon Monoxide		
COMS	Continuous Opacity Monitoring System		
dscf/dscm	Dry Standard Cubic Foot / Dry Standard Cubic		
	Meter		
EPA	United States Environmental Protection Agency		
EPCRA	Emergency Planning and Community Right to		
	Know Act		
gr	Grain(s)		
GPM (gpm)	Gallons per minute		
H <sub>2</sub> O (H2O)	Water		
HAP	Hazardous Air Pollutant		
HCFC	Hydro-chloro-fluorocarbon		
MACT	Maximum Achievable Control Technology		
MMBtu	Million British Thermal Units		
MMBtu/hr	Million British Thermal Units per hour		
MVAC	Motor Vehicle Air Conditioner		
MW	Megawatt		
NESHAP	National Emission Standards for Hazardous Air		
	Pollutants		
NO <sub>x</sub> (NOx)	Nitrogen Oxides		
NSPS	New Source Performance Standards		
OCGA	Official Code of Georgia Annotated		

PM	Particulate Matter
$PM_{10}$	Particulate Matter less than 10 micrometers in
(PM10)	diameter
PPM (ppm)	Parts per Million
PSD	Prevention of Significant Deterioration
RACT	Reasonably Available Control Technology
RMP	Risk Management Plan
SIC	Standard Industrial Classification
SIP	State Implementation Plan
SO <sub>2</sub> (SO2)	Sulfur Dioxide
USC	United States Code
VE	Visible Emissions
VOC	Volatile Organic Compound

### **List of Permit Specific Abbreviations**

### ATTACHMENT B

**NOTE:** Attachment B contains information regarding insignificant emission units/activities and groups of generic emission units/activities in existence at the facility at the time of Permit issuance. Future modifications or additions of insignificant emission units/activities and equipment that are part of generic emissions groups may not necessarily cause this attachment to be updated.

#### INSIGNIFICANT ACTIVITIES CHECKLIST

I

### INSIGNIFICANT ACTIVITIES CHECKLIST

Category	Description of Insignificant Activity/Unit	Quantity
Laboratories	1. Laboratory fume hoods and vents associated with bench-scale laboratory equipment used for physical or	
and Testing	chemical analysis.  2. Research and development facilities, quality control testing facilities and/or small pilot projects, where	
	combined daily emissions from all operations are not individually major or are support facilities not	
	making significant contributions to the product of a collocated major manufacturing facility.	
Pollution	1. Sanitary waste water collection and treatment systems, except incineration equipment or equipment	
Control	subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
	On site soil or groundwater decontamination units that are not subject to any standard, limitation or	
	other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
	3. Bioremediation operations units that are not subject to any standard, limitation or other requirement	
	under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
	4. Landfills that are not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
Industrial	Concrete block and brick plants, concrete products plants, and ready mix concrete plants producing less	
Operations	than 125,000 tons per year.	
	2. Any of the following processes or process equipment which are electrically heated or which fire natural	
	gas, LPG or distillate fuel oil at a maximum total heat input rate of not more than 5 million BTU's per hour:	
	i) Furnaces for heat treating glass or metals, the use of which do not involve molten materials or oil-	
	coated parts.	
	ii) Porcelain enameling furnaces or porcelain enameling drying ovens.	
	iii) Kilns for firing ceramic ware.	
	iv) Crucible furnaces, pot furnaces, or induction melting and holding furnaces with a capacity of 1,000	
	pounds or less each, in which sweating or distilling is not conducted and in which fluxing is not	
	conducted utilizing free chlorine, chloride or fluoride derivatives, or ammonium compounds.	
	v) Bakery ovens and confection cookers.	
	vi) Feed mill ovens.	
	vii) Surface coating drying ovens	
	3. Carving, cutting, routing, turning, drilling, machining, sawing, surface grinding, sanding, planing,	
	buffing, shot blasting, shot peening, or polishing; ceramics, glass, leather, metals, plastics, rubber, concrete, paper stock or wood, also including roll grinding and ground wood pulping stone sharpening,	
	provided that:	
	i) Activity is performed indoors; &	
	ii) No significant fugitive particulate emissions enter the environment; &	
	<ul><li>iii) No visible emissions enter the outdoor atmosphere.</li><li>4. Photographic process equipment by which an image is reproduced upon material sensitized to radiant</li></ul>	
	energy (e.g., blueprint activity, photographic developing and microfiche).	
	5. Grain, food, or mineral extrusion processes	
	6. Equipment used exclusively for sintering of glass or metals, but not including equipment used for	
	sintering metal-bearing ores, metal scale, clay, fly ash, or metal compounds.	
	7. Equipment for the mining and screening of uncrushed native sand and gravel.	
	8. Ozonization process or process equipment.	
	Electrostatic powder coating booths with an appropriately designed and operated particulate control system.	
	10. Activities involving the application of hot melt adhesives where VOC emissions are less than 5 tons per year and HAP emissions are less than 1,000 pounds per year.	
	11. Equipment used exclusively for the mixing and blending water-based adhesives and coatings at ambient temperatures.	
	12. Equipment used for compression, molding and injection of plastics where VOC emissions are less than 5 tons per year and HAP emissions are less than 1,000 pounds per year.	
	13. Ultraviolet curing processes where VOC emissions are less than 5 tons per year and HAP emissions are less than 1,000 pounds per year.	

### INSIGNIFICANT ACTIVITIES CHECKLIST

Category	Description of Insignificant Activity/Unit	Quantity
Storage Tanks and	1. All petroleum liquid storage tanks storing a liquid with a true vapor pressure of equal to or less	
Equipment	than 0.50 psia as stored.	
	2. All petroleum liquid storage tanks with a capacity of less than 40,000 gallons storing a liquid	
	with a true vapor pressure of equal to or less than 2.0 psia as stored that are not subject to any	
	standard, limitation or other requirement under Section 111 or 112 (excluding 112(r)) of the	
	Federal Act.	
	3. All petroleum liquid storage tanks with a capacity of less than 10,000 gallons storing a	
	petroleum liquid.	
	4. All pressurized vessels designed to operate in excess of 30 psig storing petroleum fuels that are	
	not subject to any standard, limitation or other requirement under Section 111 or 112 (excluding	
	112(r)) of the Federal Act.	
	5. Gasoline storage and handling equipment at loading facilities handling less than 20,000 gallons	
	per day or at vehicle dispensing facilities that are not subject to any standard, limitation or other	
	requirement under Section 111 or 112 (excluding 112(r)) of the Federal Act.	
	6. Portable drums, barrels, and totes provided that the volume of each container does not exceed	
	550 gallons.	
	7. All chemical storage tanks used to store a chemical with a true vapor pressure of less than or	
	equal to 10 millimeters of mercury (0.19 psia).	

### INSIGNIFICANT ACTIVITIES BASED ON EMISSION LEVELS

11 (810) (1110) (11111) 211222 01(11118) 101(1118)			
Description of Emission Units / Activities			

### **ATTACHMENT B** (continued)

### **GENERIC EMISSION GROUPS**

Emission units/activities appearing in the following table are subject only to one or more of Georgia Rules 391-3-1-.02 (2) (b), (e) &/or (n). Potential emissions of particulate matter, from these sources based on TSP, are less than 25 tons per year per process line or unit in each group. Any emissions unit subject to a NESHAP, NSPS, or any specific Air Quality Permit Condition(s) are not included in this table.

	Number	Applicable Rules		
Description of Emissions Units / Activities	of Units (if appropriate)	Opacity Rule (b)	PM from Mfg Process Rule (e)	Fugitive Dust Rule (n)

The following table includes groups of fuel burning equipment subject only to Georgia Rules 391-3-1-.02 (2) (b) & (d). Any emissions unit subject to a NESHAP, NSPS, or any specific Air Quality Permit Condition(s) are not included in this table.

Description of Fuel Burning Equipment	Number of Units
Fuel burning equipment with a rated heat input capacity of less than 10 million BTU/hr burning only natural gas and/or LPG.	
Fuel burning equipment with a rated heat input capacity of less than 5 million BTU/hr, burning only distillate fuel oil, natural gas and/or LPG.	
Any fuel burning equipment with a rated heat input capacity of 1 million BTU/hr or less.	

#### ATTACHMENT C

#### LIST OF REFERENCES

- 1. The Georgia Rules for Air Quality Control Chapter 391-3-1. All Rules cited herein which begin with 391-3-1 are State Air Quality Rules.
- 2. Title 40 of the Code of Federal Regulations; specifically 40 CFR Parts 50, 51, 52, 60, 61, 63, 64, 68, 70, 72, 73, 75, 76 and 82. All rules cited with these parts are Federal Air Quality Rules.
- 3. Georgia Department of Natural Resources, Environmental Protection Division, Air Protection Branch, Procedures for Testing and Monitoring Sources of Air Pollutants.
- 4. Georgia Department of Natural Resources, Environmental Protection Division, Air Protection Branch, Procedures for Calculating Air Permit Fees.
- 5. Compilation of Air Pollutant Emission Factors, AP-42, Fifth Edition, Volume I: Stationary Point and Area Sources. This information may be obtained from EPA's TTN web site at <a href="https://www.epa.gov/ttn/chief/ap42/index.html">www.epa.gov/ttn/chief/ap42/index.html</a>.
- 6. The latest properly functioning version of EPA's **TANKS** emission estimation software. The software may be obtained from EPA's TTN web site at <a href="https://www.epa.gov/ttn/chief/software/tanks/index.html">www.epa.gov/ttn/chief/software/tanks/index.html</a>.
- 7. The Clean Air Act (42 U.S.C. 7401 et seq).
- 8. White Paper for Streamlined Development of Part 70 Permit Applications, July 10, 1995 (White Paper #1).
- 9. White Paper Number 2 for Improved Implementation of the Part 70 Operating Permits Program, March 5, 1996 (White Paper #2).